

# Quindos Measuring Report








3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	010
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 13:41:51
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00028	0.00000	0.00100	0.00000	0.00028	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00038					
	DM	1.31055	1.31200	0.00000	-0.00200	-0.00145	
<b>RUNOUT_1P312</b>		<b>AXI</b>					
	RADRUN	0.00038	0.00000	0.00200	0.00000	0.00038	
<b>DIA_1P627</b>		<b>CIR</b>					
	FORM	0.00057					
	DM	1.62695	1.62700	0.00100	0.00000	-0.00005	-0.00005
<b>RUNOUT_1P627</b>		<b>AXI</b>					
	RADRUN	0.00072	0.00000	0.00200	0.00000	0.00072	
<b>PLA_P0580</b>		<b>PLA</b>					
	FORM	0.00024					
	Z	-0.05760	0.05800	0.00050	-0.00050	-0.00040	
<b>PAR_P0580</b>		<b>PLA</b>					
	PARALL	0.00029	0.00000	0.00200	0.00000	0.00029	
<b>PLA_P120</b>		<b>PLA</b>					
	FORM	0.00015					
	Z	-0.12085	0.12000	0.00500	-0.00500	0.00085	
<b>RAD_P045(1)</b>		<b>CIR</b>					
	FORM	0.00004					
	RA	0.04939	0.04500	0.00500	-0.00500	0.00439	
<b>RAD_P045(2)</b>		<b>CIR</b>					
	FORM	0.00004					
	RA	0.04959	0.04500	0.00500	-0.00500	0.00459	
<b>RAD_P045(3)</b>		<b>CIR</b>					
	FORM	0.00005					
	RA	0.04970	0.04500	0.00500	-0.00500	0.00470	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>RAD_P045(4)</b>			<b>CIR</b>				
FORM		0.00005					
RA		0.05008	0.04500	0.00500	-0.00500	0.00508	0.00008 ◀
<b>RAD_P032(1)</b>			<b>CIR</b>				
FORM		0.00007					
RA		0.03210	0.03200	0.00500	-0.00500	0.00010	
<b>RAD_P032(2)</b>			<b>CIR</b>				
FORM		0.00003					
RA		0.03187	0.03200	0.00500	-0.00500	-0.00013	
<b>RAD_P032(3)</b>			<b>CIR</b>				
FORM		0.00006					
RA		0.03165	0.03200	0.00500	-0.00500	-0.00035	
<b>RAD_P032(4)</b>			<b>CIR</b>				
FORM		0.00011					
RA		0.03158	0.03200	0.00500	-0.00500	-0.00042	
<b>DIA_2P500</b>			<b>CIR</b>				
FORM		0.00043					
DM		2.49957	2.50000	0.00000	-0.00200	-0.00043	
<b>RUNOUT_2P500</b>			<b>AXI</b>				
RADRUN		0.00044	0.00000	0.00200	0.00000	0.00044	
<b>DIST_P902</b>			<b>AXI</b>				
DY		0.90174	0.90200	0.00200	-0.00200	-0.00026	
<b>POS_DAT\$C</b>			<b>AXI</b>				
POSITN		0.00067	0.00000	0.00200	0.00000	0.00067	
<b>DIST_P402</b>			<b>AXI</b>				
DX		0.40186	0.40200	0.00200	-0.00200	-0.00014	
<b>POS_DAT\$D</b>			<b>AXI</b>				
POSITN		0.00063	0.00000	0.00200	0.00000	0.00063	
<b>SQRNS_CD</b>			<b>PLA</b>				
SQRNES		0.00008	0.00000	0.00200	0.00000	0.00008	
<b>PLA_P600</b>			<b>PLA</b>				
FORM		0.00012					
Z		0.60055	0.60000	0.00500	-0.00500	0.00055	
<b>PLA_P500</b>			<b>PLA</b>				
FORM		0.00015					
Z		0.49934	0.50000	0.00500	-0.00500	-0.00066	
<b>PAR_P500</b>			<b>PLA</b>				
PARALL		0.00043	0.00000	0.00200	0.00000	0.00043	
<b>DIA_P265(1)</b>			<b>CIR</b>				
FORM		0.00007					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		-0.00098	0.00000			0.00098	
Y		0.99855	1.00000			-0.00145	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>POS_P265(1)</b>		<b>POI</b>					
POSITN		0.00351	0.00000	0.00500		0.00351	
MMCADD		0.00516					
POSMMC		0.00351	0.00000	0.01016	0.00000	0.00351	
<b>DIA_P265(2)</b>		<b>CIR</b>					
FORM		0.00007					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		-0.00200	0.00000			0.00200	
Y		0.99955	1.00000			-0.00045	
<b>POS_P265(2)</b>		<b>POI</b>					
POSITN		0.00409	0.00000	0.00500		0.00409	
MMCADD		0.00515					
POSMMC		0.00409	0.00000	0.01015	0.00000	0.00409	
<b>DIA_P265(3)</b>		<b>CIR</b>					
FORM		0.00001					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		-0.00169	0.00000			0.00169	
Y		1.00113	1.00000			0.00113	
<b>POS_P265(3)</b>		<b>POI</b>					
POSITN		0.00407	0.00000	0.00500		0.00407	
MMCADD		0.00521					
POSMMC		0.00407	0.00000	0.01021	0.00000	0.00407	
<b>DIA_P265(4)</b>		<b>CIR</b>					
FORM		0.00005					
DM		0.26825	0.26500	0.00500	-0.00200	0.00325	
X		-0.00034	0.00000			0.00034	
Y		1.00167	1.00000			0.00167	
<b>POS_P265(4)</b>		<b>POI</b>					
POSITN		0.00341	0.00000	0.00500		0.00341	
MMCADD		0.00520					
POSMMC		0.00341	0.00000	0.01020	0.00000	0.00341	
<b>DIA_P265(5)</b>		<b>CIR</b>					
FORM		0.00019					
DM		0.26819	0.26500	0.00500	-0.00200	0.00319	
X		0.00089	0.00000			0.00089	
Y		1.00065	1.00000			0.00065	
<b>POS_P265(5)</b>		<b>POI</b>					
POSITN		0.00220	0.00000	0.00500		0.00220	
MMCADD		0.00498					
POSMMC		0.00220	0.00000	0.00998	0.00000	0.00220	
<b>DIA_P265(6)</b>		<b>CIR</b>					
FORM		0.00007					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00064	0.00000			0.00064	
Y		0.99901	1.00000			-0.00099	
<b>POS_P265(6)</b>		<b>POI</b>					
POSITN		0.00236	0.00000	0.00500		0.00236	
MMCADD		0.00514					
POSMMC		0.00236	0.00000	0.01014	0.00000	0.00236	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P127</b>			<b>AXI</b>				
	DY	1.12752	1.12700	0.00200	0.00000	0.00052	
<b>POS_1P127</b>			<b>AXI</b>				
	POSITN	0.00048	0.00000	0.00200	0.00000	0.00048	
<b>DIST_P627</b>			<b>AXI</b>				
	DX	0.62771	0.62700	0.00200	0.00000	0.00071	
<b>POS_P627</b>			<b>AXI</b>				
	POSITN	0.00055	0.00000	0.00200	0.00000	0.00055	
<b>SQRNS_P627</b>			<b>PLA</b>				
	SQRNES	0.00078	0.00000	0.00200	0.00000	0.00078	
<b>RAD_P125(1)</b>			<b>CIR</b>				
	FORM	0.00010					
	RA	0.12211	0.12500	0.00000	-0.00500	-0.00289	
<b>RAD_P125(2)</b>			<b>CIR</b>				
	FORM	0.00001					
	RA	0.12171	0.12500	0.00000	-0.00500	-0.00329	
<b>RAD_P125(3)</b>			<b>CIR</b>				
	FORM	0.00008					
	RA	0.12193	0.12500	0.00000	-0.00500	-0.00307	
<b>RAD_P125(4)</b>			<b>CIR</b>				
	FORM	0.00006					
	RA	0.12185	0.12500	0.00000	-0.00500	-0.00315	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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