

Quindos Measuring Report








3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	009
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 13:15:09
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00013	0.00000	0.00100	0.00000	0.00013	
DATUM_B		CYL					
	FORM	0.00050					
	DM	1.30882	1.31200	0.00000	-0.00200	-0.00318	-0.00118
RUNOUT_1P312		AXI					
	RADRUN	0.00051	0.00000	0.00200	0.00000	0.00051	
DIA_1P627		CIR					
	FORM	0.00050					
	DM	1.62692	1.62700	0.00100	0.00000	-0.00008	-0.00008
RUNOUT_1P627		AXI					
	RADRUN	0.00086	0.00000	0.00200	0.00000	0.00086	
PLA_P0580		PLA					
	FORM	0.00007					
	Z	-0.05649	0.05800	0.00050	-0.00050	-0.00151	-0.00101
PAR_P0580		PLA					
	PARALL	0.00027	0.00000	0.00200	0.00000	0.00027	
PLA_P120		PLA					
	FORM	0.00005					
	Z	-0.11867	0.12000	0.00500	-0.00500	-0.00133	
RAD_P045(1)		CIR					
	FORM	0.00000					
	RA	0.04895	0.04500	0.00500	-0.00500	0.00395	
RAD_P045(2)		CIR					
	FORM	0.00004					
	RA	0.04955	0.04500	0.00500	-0.00500	0.00455	
RAD_P045(3)		CIR					
	FORM	0.00002					
	RA	0.04949	0.04500	0.00500	-0.00500	0.00449	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 26-Mar-10, 13:15:09			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00002					
RA		0.04984	0.04500	0.00500	-0.00500	0.00484	
RAD_P032(1)			CIR				
FORM		0.00004					
RA		0.03174	0.03200	0.00500	-0.00500	-0.00026	
RAD_P032(2)			CIR				
FORM		0.00001					
RA		0.03204	0.03200	0.00500	-0.00500	0.00004	
RAD_P032(3)			CIR				
FORM		0.00001					
RA		0.03185	0.03200	0.00500	-0.00500	-0.00015	
RAD_P032(4)			CIR				
FORM		0.00010					
RA		0.03175	0.03200	0.00500	-0.00500	-0.00025	
DIA_2P500			CIR				
FORM		0.00046					
DM		2.49904	2.50000	0.00000	-0.00200	-0.00096	
RUNOUT_2P500			AXI				
RADRUN		0.00053	0.00000	0.00200	0.00000	0.00053	
DIST_P902			AXI				
DY		0.90176	0.90200	0.00200	-0.00200	-0.00024	
POS_DAT\$C			AXI				
POSITN		0.00082	0.00000	0.00200	0.00000	0.00082	
DIST_P402			AXI				
DX		0.40188	0.40200	0.00200	-0.00200	-0.00012	
POS_DAT\$D			AXI				
POSITN		0.00001	0.00000	0.00200	0.00000	0.00001	
SQRNS_CD			PLA				
SQRNES		0.00014	0.00000	0.00200	0.00000	0.00014	
PLA_P600			PLA				
FORM		0.00028					
Z		0.59895	0.60000	0.00500	-0.00500	-0.00105	
PLA_P500			PLA				
FORM		0.00010					
Z		0.49950	0.50000	0.00500	-0.00500	-0.00050	
PAR_P500			PLA				
PARALL		0.00012	0.00000	0.00200	0.00000	0.00012	
DIA_P265(1)			CIR				
FORM		0.00005					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		0.00131	0.00000			0.00131	
Y		0.99819	1.00000			-0.00181	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P265(1)		POI					
POSITN		0.00446	0.00000	0.00500		0.00446	
MMCADD		0.00516					
POSMMC		0.00446	0.00000	0.01016	0.00000	0.00446	
DIA_P265(2)		CIR					
FORM		0.00005					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		0.00010	0.00000			0.00010	
Y		0.99947	1.00000			-0.00053	
POS_P265(2)		POI					
POSITN		0.00108	0.00000	0.00500		0.00108	
MMCADD		0.00518					
POSMMC		0.00108	0.00000	0.01018	0.00000	0.00108	
DIA_P265(3)		CIR					
FORM		0.00001					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		0.00060	0.00000			0.00060	
Y		1.00118	1.00000			0.00118	
POS_P265(3)		POI					
POSITN		0.00265	0.00000	0.00500		0.00265	
MMCADD		0.00522					
POSMMC		0.00265	0.00000	0.01022	0.00000	0.00265	
DIA_P265(4)		CIR					
FORM		0.00009					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		0.00225	0.00000			0.00225	
Y		1.00164	1.00000			0.00164	
POS_P265(4)		POI					
POSITN		0.00557	0.00000	0.00500		0.00557	
MMCADD		0.00515					
POSMMC		0.00557	0.00000	0.01015	0.00000	0.00557	
DIA_P265(5)		CIR					
FORM		0.00009					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00346	0.00000			0.00346	
Y		1.00043	1.00000			0.00043	
POS_P265(5)		POI					
POSITN		0.00697	0.00000	0.00500		0.00697	
MMCADD		0.00512					
POSMMC		0.00697	0.00000	0.01012	0.00000	0.00697	
DIA_P265(6)		CIR					
FORM		0.00002					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00319	0.00000			0.00319	
Y		0.99883	1.00000			-0.00117	
POS_P265(6)		POI					
POSITN		0.00680	0.00000	0.00500		0.00680	
MMCADD		0.00519					
POSMMC		0.00680	0.00000	0.01019	0.00000	0.00680	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12775	1.12700	0.00200	0.00000	0.00075	
POS_1P127			AXI				
	POSITN	0.00021	0.00000	0.00200	0.00000	0.00021	
DIST_P627			AXI				
	DX	0.62772	0.62700	0.00200	0.00000	0.00072	
POS_P627			AXI				
	POSITN	0.00058	0.00000	0.00200	0.00000	0.00058	
SQRNS_P627			PLA				
	SQRNES	0.00028	0.00000	0.00200	0.00000	0.00028	
RAD_P125(1)			CIR				
	FORM	0.00000					
	RA	0.12171	0.12500	0.00000	-0.00500	-0.00329	
RAD_P125(2)			CIR				
	FORM	0.00001					
	RA	0.12186	0.12500	0.00000	-0.00500	-0.00314	
RAD_P125(3)			CIR				
	FORM	0.00001					
	RA	0.12213	0.12500	0.00000	-0.00500	-0.00287	
RAD_P125(4)			CIR				
	FORM	0.00000					
	RA	0.12192	0.12500	0.00000	-0.00500	-0.00308	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 26-Mar-10, 13:15:09			NO\$NAME			Page 4 of 4	