

# Quindos Measuring Report



3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	008
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 12:22:59
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00032	0.00000	0.00100	0.00000	0.00032	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00038					
	DM	1.31177	1.31200	0.00000	-0.00200	-0.00023	
<b>RUNOUT_1P312</b>		<b>AXI</b>					
	RADRUN	0.00039	0.00000	0.00200	0.00000	0.00039	
<b>DIA_1P627</b>		<b>CIR</b>					
	FORM	0.00059					
	DM	1.62728	1.62700	0.00100	0.00000	0.00028	
<b>RUNOUT_1P627</b>		<b>AXI</b>					
	RADRUN	0.00061	0.00000	0.00200	0.00000	0.00061	
<b>PLA_P0580</b>		<b>PLA</b>					
	FORM	0.00026					
	Z	-0.05755	0.05800	0.00050	-0.00050	-0.00045	
<b>PAR_P0580</b>		<b>PLA</b>					
	PARALL	0.00042	0.00000	0.00200	0.00000	0.00042	
<b>PLA_P120</b>		<b>PLA</b>					
	FORM	0.00008					
	Z	-0.11941	0.12000	0.00500	-0.00500	-0.00059	
<b>RAD_P045(1)</b>		<b>CIR</b>					
	FORM	0.00005					
	RA	0.04975	0.04500	0.00500	-0.00500	0.00475	
<b>RAD_P045(2)</b>		<b>CIR</b>					
	FORM	0.00019					
	RA	0.05487	0.04500	0.00500	-0.00500	0.00987	0.00487
<b>RAD_P045(3)</b>		<b>CIR</b>					
	FORM	0.00004					
	RA	0.04932	0.04500	0.00500	-0.00500	0.00432	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>RAD_P045(4)</b>			<b>CIR</b>				
FORM		0.00005					
RA		0.04983	0.04500	0.00500	-0.00500	0.00483	
<b>RAD_P032(1)</b>			<b>CIR</b>				
FORM		0.00000					
RA		0.03177	0.03200	0.00500	-0.00500	-0.00023	
<b>RAD_P032(2)</b>			<b>CIR</b>				
FORM		0.00011					
RA		0.03141	0.03200	0.00500	-0.00500	-0.00059	
<b>RAD_P032(3)</b>			<b>CIR</b>				
FORM		0.00004					
RA		0.03187	0.03200	0.00500	-0.00500	-0.00013	
<b>RAD_P032(4)</b>			<b>CIR</b>				
FORM		0.00000					
RA		0.03186	0.03200	0.00500	-0.00500	-0.00014	
<b>DIA_2P500</b>			<b>CIR</b>				
FORM		0.00042					
DM		2.49955	2.50000	0.00000	-0.00200	-0.00045	
<b>RUNOUT_2P500</b>			<b>AXI</b>				
RADRUN		0.00040	0.00000	0.00200	0.00000	0.00040	
<b>DIST_P902</b>			<b>AXI</b>				
DY		0.90172	0.90200	0.00200	-0.00200	-0.00028	
<b>POS_DAT\$C</b>			<b>AXI</b>				
POSITN		0.00088	0.00000	0.00200	0.00000	0.00088	
<b>DIST_P402</b>			<b>AXI</b>				
DX		0.40186	0.40200	0.00200	-0.00200	-0.00014	
<b>POS_DAT\$D</b>			<b>AXI</b>				
POSITN		0.00096	0.00000	0.00200	0.00000	0.00096	
<b>SQRNS_CD</b>			<b>PLA</b>				
SQRNES		0.00006	0.00000	0.00200	0.00000	0.00006	
<b>PLA_P600</b>			<b>PLA</b>				
FORM		0.00009					
Z		0.60049	0.60000	0.00500	-0.00500	0.00049	
<b>PLA_P500</b>			<b>PLA</b>				
FORM		0.00010					
Z		0.49928	0.50000	0.00500	-0.00500	-0.00072	
<b>PAR_P500</b>			<b>PLA</b>				
PARALL		0.00013	0.00000	0.00200	0.00000	0.00013	
<b>DIA_P265(1)</b>			<b>CIR</b>				
FORM		0.00031					
DM		0.26813	0.26500	0.00500	-0.00200	0.00313	
X		0.00063	0.00000			0.00063	
Y		1.00011	1.00000			0.00011	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>POS_P265(1)</b>		<b>POI</b>					
	POSITN	0.00127	0.00000	0.00500		0.00127	
	MMCADD	0.00476					
	POSMMC	0.00127	0.00000	0.00976	0.00000	0.00127	
<b>DIA_P265(2)</b>		<b>CIR</b>					
	FORM	0.00027					
	DM	0.26815	0.26500	0.00500	-0.00200	0.00315	
	X	0.00098	0.00000			0.00098	
	Y	1.00044	1.00000			0.00044	
<b>POS_P265(2)</b>		<b>POI</b>					
	POSITN	0.00215	0.00000	0.00500		0.00215	
	MMCADD	0.00484					
	POSMMC	0.00215	0.00000	0.00984	0.00000	0.00215	
<b>DIA_P265(3)</b>		<b>CIR</b>					
	FORM	0.00019					
	DM	0.26814	0.26500	0.00500	-0.00200	0.00314	
	X	0.00144	0.00000			0.00144	
	Y	1.00038	1.00000			0.00038	
<b>POS_P265(3)</b>		<b>POI</b>					
	POSITN	0.00298	0.00000	0.00500		0.00298	
	MMCADD	0.00494					
	POSMMC	0.00298	0.00000	0.00994	0.00000	0.00298	
<b>DIA_P265(4)</b>		<b>CIR</b>					
	FORM	0.00012					
	DM	0.26821	0.26500	0.00500	-0.00200	0.00321	
	X	0.00149	0.00000			0.00149	
	Y	0.99999	1.00000			-0.00001	
<b>POS_P265(4)</b>		<b>POI</b>					
	POSITN	0.00297	0.00000	0.00500		0.00297	
	MMCADD	0.00506					
	POSMMC	0.00297	0.00000	0.01006	0.00000	0.00297	
<b>DIA_P265(5)</b>		<b>CIR</b>					
	FORM	0.00007					
	DM	0.26823	0.26500	0.00500	-0.00200	0.00323	
	X	0.00121	0.00000			0.00121	
	Y	0.99966	1.00000			-0.00034	
<b>POS_P265(5)</b>		<b>POI</b>					
	POSITN	0.00251	0.00000	0.00500		0.00251	
	MMCADD	0.00516					
	POSMMC	0.00251	0.00000	0.01016	0.00000	0.00251	
<b>DIA_P265(6)</b>		<b>CIR</b>					
	FORM	0.00003					
	DM	0.26823	0.26500	0.00500	-0.00200	0.00323	
	X	0.00100	0.00000			0.00100	
	Y	0.99970	1.00000			-0.00030	
<b>POS_P265(6)</b>		<b>POI</b>					
	POSITN	0.00208	0.00000	0.00500		0.00208	
	MMCADD	0.00520					
	POSMMC	0.00208	0.00000	0.01020	0.00000	0.00208	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P127</b>			<b>AXI</b>				
	DY	1.12757	1.12700	0.00200	0.00000	0.00057	
<b>POS_1P127</b>			<b>AXI</b>				
	POSITN	0.00002	0.00000	0.00200	0.00000	0.00002	
<b>DIST_P627</b>			<b>AXI</b>				
	DX	0.62770	0.62700	0.00200	0.00000	0.00070	
<b>POS_P627</b>			<b>AXI</b>				
	POSITN	0.00111	0.00000	0.00200	0.00000	0.00111	
<b>SQRNS_P627</b>			<b>PLA</b>				
	SQRNES	0.00030	0.00000	0.00200	0.00000	0.00030	
<b>RAD_P125(1)</b>			<b>CIR</b>				
	FORM	0.00004					
	RA	0.12208	0.12500	0.00000	-0.00500	-0.00292	
<b>RAD_P125(2)</b>			<b>CIR</b>				
	FORM	0.00002					
	RA	0.12173	0.12500	0.00000	-0.00500	-0.00327	
<b>RAD_P125(3)</b>			<b>CIR</b>				
	FORM	0.00003					
	RA	0.12178	0.12500	0.00000	-0.00500	-0.00322	
<b>RAD_P125(4)</b>			<b>CIR</b>				
	FORM	0.00003					
	RA	0.12182	0.12500	0.00000	-0.00500	-0.00318	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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