

# Quindos Measuring Report



3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	007
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 11:33:48
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00024	0.00000	0.00100	0.00000	0.00024	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00043					
	DM	1.31207	1.31200	0.00000	-0.00200	0.00007	0.00007 ◀
<b>RUNOUT_1P312</b>		<b>AXI</b>					
	RADRUN	0.00043	0.00000	0.00200	0.00000	0.00043	
<b>DIA_1P627</b>		<b>CIR</b>					
	FORM	0.00075					
	DM	1.62763	1.62700	0.00100	0.00000	0.00063	
<b>RUNOUT_1P627</b>		<b>AXI</b>					
	RADRUN	0.00073	0.00000	0.00200	0.00000	0.00073	
<b>PLA_P0580</b>		<b>PLA</b>					
	FORM	0.00022					
	Z	-0.05754	0.05800	0.00050	-0.00050	-0.00046	
<b>PAR_P0580</b>		<b>PLA</b>					
	PARALL	0.00029	0.00000	0.00200	0.00000	0.00029	
<b>PLA_P120</b>		<b>PLA</b>					
	FORM	0.00005					
	Z	-0.11943	0.12000	0.00500	-0.00500	-0.00057	
<b>RAD_P045(1)</b>		<b>CIR</b>					
	FORM	0.00005					
	RA	0.05020	0.04500	0.00500	-0.00500	0.00520	0.00020 ◀
<b>RAD_P045(2)</b>		<b>CIR</b>					
	FORM	0.00022					
	RA	0.05619	0.04500	0.00500	-0.00500	0.01119	0.00619 ◀
<b>RAD_P045(3)</b>		<b>CIR</b>					
	FORM	0.00005					
	RA	0.04953	0.04500	0.00500	-0.00500	0.00453	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>RAD_P045(4)</b>		<b>CIR</b>					
FORM		0.00006					
RA		0.04996	0.04500	0.00500	-0.00500	0.00496	
<b>RAD_P032(1)</b>		<b>CIR</b>					
FORM		0.00004					
RA		0.03195	0.03200	0.00500	-0.00500	-0.00005	
<b>RAD_P032(2)</b>		<b>CIR</b>					
FORM		0.00000					
RA		0.03194	0.03200	0.00500	-0.00500	-0.00006	
<b>RAD_P032(3)</b>		<b>CIR</b>					
FORM		0.00004					
RA		0.03186	0.03200	0.00500	-0.00500	-0.00014	
<b>RAD_P032(4)</b>		<b>CIR</b>					
FORM		0.00017					
RA		0.03132	0.03200	0.00500	-0.00500	-0.00068	
<b>DIA_2P500</b>		<b>CIR</b>					
FORM		0.00050					
DM		2.49956	2.50000	0.00000	-0.00200	-0.00044	
<b>RUNOUT_2P500</b>		<b>AXI</b>					
RADRUN		0.00057	0.00000	0.00200	0.00000	0.00057	
<b>DIST_P902</b>		<b>AXI</b>					
DY		0.90176	0.90200	0.00200	-0.00200	-0.00024	
<b>POS_DAT\$C</b>		<b>AXI</b>					
POSITN		0.00063	0.00000	0.00200	0.00000	0.00063	
<b>DIST_P402</b>		<b>AXI</b>					
DX		0.40190	0.40200	0.00200	-0.00200	-0.00010	
<b>POS_DAT\$D</b>		<b>AXI</b>					
POSITN		0.00078	0.00000	0.00200	0.00000	0.00078	
<b>SQRNS_CD</b>		<b>PLA</b>					
SQRNES		0.00011	0.00000	0.00200	0.00000	0.00011	
<b>PLA_P600</b>		<b>PLA</b>					
FORM		0.00009					
Z		0.60106	0.60000	0.00500	-0.00500	0.00106	
<b>PLA_P500</b>		<b>PLA</b>					
FORM		0.00007					
Z		0.49953	0.50000	0.00500	-0.00500	-0.00047	
<b>PAR_P500</b>		<b>PLA</b>					
PARALL		0.00048	0.00000	0.00200	0.00000	0.00048	
<b>DIA_P265(1)</b>		<b>CIR</b>					
FORM		0.00007					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		0.00004	0.00000			0.00004	
Y		0.99972	1.00000			-0.00028	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic


**POS\_P265(1)**

**POI**

POSITN	0.00057	0.00000	0.00500			0.00057
MMCADD	0.00516					
POSMMC	0.00057	0.00000	0.01016	0.00000		0.00057

**DIA\_P265(2)**

**CIR**

FORM	0.00015					
DM	0.26818	0.26500	0.00500	-0.00200	0.00318	
X	0.00003	0.00000			0.00003	
Y	1.00062	1.00000			0.00062	


**POS\_P265(2)**

**POI**

POSITN	0.00124	0.00000	0.00500			0.00124
MMCADD	0.00502					
POSMMC	0.00124	0.00000	0.01002	0.00000		0.00124

**DIA\_P265(3)**

**CIR**

FORM	0.00018					
DM	0.26815	0.26500	0.00500	-0.00200	0.00315	
X	0.00097	0.00000			0.00097	
Y	1.00102	1.00000			0.00102	


**POS\_P265(3)**

**POI**

POSITN	0.00283	0.00000	0.00500			0.00283
MMCADD	0.00495					
POSMMC	0.00283	0.00000	0.00995	0.00000		0.00283

**DIA\_P265(4)**

**CIR**

FORM	0.00019					
DM	0.26816	0.26500	0.00500	-0.00200	0.00316	
X	0.00168	0.00000			0.00168	
Y	1.00052	1.00000			0.00052	


**POS\_P265(4)**

**POI**

POSITN	0.00352	0.00000	0.00500			0.00352
MMCADD	0.00496					
POSMMC	0.00352	0.00000	0.00996	0.00000		0.00352

**DIA\_P265(5)**

**CIR**

FORM	0.00011					
DM	0.26816	0.26500	0.00500	-0.00200	0.00316	
X	0.00176	0.00000			0.00176	
Y	0.99964	1.00000			-0.00036	


**POS\_P265(5)**

**POI**

POSITN	0.00360	0.00000	0.00500			0.00360
MMCADD	0.00506					
POSMMC	0.00360	0.00000	0.01006	0.00000		0.00360

**DIA\_P265(6)**

**CIR**

FORM	0.00016					
DM	0.26816	0.26500	0.00500	-0.00200	0.00316	
X	0.00115	0.00000			0.00115	
Y	0.99927	1.00000			-0.00073	

**POS\_P265(6)**

**POI**

POSITN	0.00273	0.00000	0.00500			0.00273
MMCADD	0.00497					
POSMMC	0.00273	0.00000	0.00997	0.00000		0.00273

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P127</b>			<b>AXI</b>				
	DY	1.12761	1.12700	0.00200	0.00000	0.00061	
<b>POS_1P127</b>			<b>AXI</b>				
	POSITN	0.00009	0.00000	0.00200	0.00000	0.00009	
<b>DIST_P627</b>			<b>AXI</b>				
	DX	0.62761	0.62700	0.00200	0.00000	0.00061	
<b>POS_P627</b>			<b>AXI</b>				
	POSITN	0.00002	0.00000	0.00200	0.00000	0.00002	
<b>SQRNS_P627</b>			<b>PLA</b>				
	SQRNES	0.00033	0.00000	0.00200	0.00000	0.00033	
<b>RAD_P125(1)</b>			<b>CIR</b>				
	FORM	0.00008					
	RA	0.12210	0.12500	0.00000	-0.00500	-0.00290	
<b>RAD_P125(2)</b>			<b>CIR</b>				
	FORM	0.00005					
	RA	0.12180	0.12500	0.00000	-0.00500	-0.00320	
<b>RAD_P125(3)</b>			<b>CIR</b>				
	FORM	0.00004					
	RA	0.12195	0.12500	0.00000	-0.00500	-0.00305	
<b>RAD_P125(4)</b>			<b>CIR</b>				
	FORM	0.00001					
	RA	0.12200	0.12500	0.00000	-0.00500	-0.00300	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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