

Quindos Measuring Report





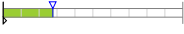
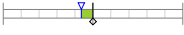
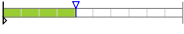






3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	005
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 10:18:16
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
FORM		0.00043	0.00000	0.00100	0.00000	0.00043	
DATUM_B		CYL					
FORM		0.00046					
DM		1.31095	1.31200	0.00000	-0.00200	-0.00105	
RUNOUT_1P312		AXI					
RADRUN		0.00046	0.00000	0.00200	0.00000	0.00046	
DIA_1P627		CIR					
FORM		0.00069					
DM		1.62693	1.62700	0.00100	0.00000	-0.00007	-0.00007
RUNOUT_1P627		AXI					
RADRUN		0.00068	0.00000	0.00200	0.00000	0.00068	
PLA_P0580		PLA					
FORM		0.00021					
Z		-0.05743	0.05800	0.00050	-0.00050	-0.00057	-0.00007
PAR_P0580		PLA					
PARALL		0.00025	0.00000	0.00200	0.00000	0.00025	
PLA_P120		PLA					
FORM		0.00012					
Z		-0.11935	0.12000	0.00500	-0.00500	-0.00065	
RAD_P045(1)		CIR					
FORM		0.00005					
RA		0.04977	0.04500	0.00500	-0.00500	0.00477	
RAD_P045(2)		CIR					
FORM		0.00004					
RA		0.04974	0.04500	0.00500	-0.00500	0.00474	
RAD_P045(3)		CIR					
FORM		0.00003					
RA		0.04948	0.04500	0.00500	-0.00500	0.00448	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 26-Mar-10, 10:18:16			NO\$NAME			Page 1 of 4	

Date: 26-Mar-10, 10:18:16			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
RAD_P045(4)		CIR					
	FORM	0.00006					
	RA	0.04969	0.04500	0.00500	-0.00500	0.00469	
RAD_P032(1)		CIR					
	FORM	0.00001					
	RA	0.03191	0.03200	0.00500	-0.00500	-0.00009	
RAD_P032(2)		CIR					
	FORM	0.00002					
	RA	0.03185	0.03200	0.00500	-0.00500	-0.00015	
RAD_P032(3)		CIR					
	FORM	0.00000					
	RA	0.03184	0.03200	0.00500	-0.00500	-0.00016	
RAD_P032(4)		CIR					
	FORM	0.00011					
	RA	0.03154	0.03200	0.00500	-0.00500	-0.00046	
DIA_2P500		CIR					
	FORM	0.00048					
	DM	2.49975	2.50000	0.00000	-0.00200	-0.00025	
RUNOUT_2P500		AXI					
	RADRUN	0.00055	0.00000	0.00200	0.00000	0.00055	
DIST_P902		AXI					
	DY	0.90174	0.90200	0.00200	-0.00200	-0.00026	
POS_DAT\$C		AXI					
	POSITN	0.00081	0.00000	0.00200	0.00000	0.00081	
DIST_P402		AXI					
	DX	0.40187	0.40200	0.00200	-0.00200	-0.00013	
POS_DAT\$D		AXI					
	POSITN	0.00064	0.00000	0.00200	0.00000	0.00064	
SQRNS_CD		PLA					
	SQRNES	0.00014	0.00000	0.00200	0.00000	0.00014	
PLA_P600		PLA					
	FORM	0.00013					
	Z	0.60042	0.60000	0.00500	-0.00500	0.00042	
PLA_P500		PLA					
	FORM	0.00008					
	Z	0.49979	0.50000	0.00500	-0.00500	-0.00021	
PAR_P500		PLA					
	PARALL	0.00009	0.00000	0.00200	0.00000	0.00009	
DIA_P265(1)		CIR					
	FORM	0.00007					
	DM	0.26822	0.26500	0.00500	-0.00200	0.00322	
	X	0.00043	0.00000			0.00043	
	Y	0.99774	1.00000			-0.00226	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 26-Mar-10, 10:18:16			NO\$NAME			Page 2 of 4	

Date: 26-Mar-10, 10:18:16			NO\$NAME			Page 3 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P265(1)		POI					
POSITN		0.00459	0.00000	0.00500		0.00459	
MMCADD		0.00515					
POSMC		0.00459	0.00000	0.01015	0.00000	0.00459	
DIA_P265(2)		CIR					
FORM		0.00007					
DM		0.26824	0.26500	0.00500	-0.00200	0.00324	
X		-0.00102	0.00000			0.00102	
Y		0.99978	1.00000			-0.00022	
POS_P265(2)		POI					
POSITN		0.00208	0.00000	0.00500		0.00208	
MMCADD		0.00518					
POSMC		0.00208	0.00000	0.01018	0.00000	0.00208	
DIA_P265(3)		CIR					
FORM		0.00004					
DM		0.26820	0.26500	0.00500	-0.00200	0.00320	
X		-0.00057	0.00000			0.00057	
Y		1.00280	1.00000			0.00280	
POS_P265(3)		POI					
POSITN		0.00572	0.00000	0.00500		0.00572	
MMCADD		0.00516					
POSMC		0.00572	0.00000	0.01016	0.00000	0.00572	
DIA_P265(4)		CIR					
FORM		0.00007					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		0.00235	0.00000			0.00235	
Y		1.00233	1.00000			0.00233	
POS_P265(4)		POI					
POSITN		0.00663	0.00000	0.00500		0.00663	
MMCADD		0.00513					
POSMC		0.00663	0.00000	0.01013	0.00000	0.00663	
DIA_P265(5)		CIR					
FORM		0.00010					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00379	0.00000			0.00379	
Y		1.00043	1.00000			0.00043	
POS_P265(5)		POI					
POSITN		0.00762	0.00000	0.00500		0.00762	
MMCADD		0.00513					
POSMC		0.00762	0.00000	0.01013	0.00000	0.00762	
DIA_P265(6)		CIR					
FORM		0.00006					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		0.00307	0.00000			0.00307	
Y		0.99821	1.00000			-0.00179	
POS_P265(6)		POI					
POSITN		0.00712	0.00000	0.00500		0.00712	
MMCADD		0.00518					
POSMC		0.00712	0.00000	0.01018	0.00000	0.00712	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 26-Mar-10, 10:18:16			NO\$NAME			Page 3 of 4	

Date: 26-Mar-10, 10:18:16			NO\$NAME			Page 4 of 4	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12787	1.12700	0.00200	0.00000	0.00087	
POS_1P127			AXI				
	POSITN	0.00001	0.00000	0.00200	0.00000	0.00001	
DIST_P627			AXI				
	DX	0.62774	0.62700	0.00200	0.00000	0.00074	
POS_P627			AXI				
	POSITN	0.00050	0.00000	0.00200	0.00000	0.00050	
SQRNS_P627			PLA				
	SQRNES	0.00030	0.00000	0.00200	0.00000	0.00030	
RAD_P125(1)			CIR				
	FORM	0.00009					
	RA	0.12240	0.12500	0.00000	-0.00500	-0.00260	
RAD_P125(2)			CIR				
	FORM	0.00003					
	RA	0.12181	0.12500	0.00000	-0.00500	-0.00319	
RAD_P125(3)			CIR				
	FORM	0.00003					
	RA	0.12190	0.12500	0.00000	-0.00500	-0.00310	
RAD_P125(4)			CIR				
	FORM	0.00002					
	RA	0.12213	0.12500	0.00000	-0.00500	-0.00287	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 26-Mar-10, 10:18:16			NO\$NAME			Page 4 of 4	