

# Quindos Measuring Report



3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	004
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	26-MAR-2010, 09:52:02
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00034	0.00000	0.00100	0.00000	0.00034	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00041					
	DM	1.31179	1.31200	0.00000	-0.00200	-0.00021	
<b>RUNOUT_1P312</b>		<b>AXI</b>					
	RADRUN	0.00041	0.00000	0.00200	0.00000	0.00041	
<b>DIA_1P627</b>		<b>CIR</b>					
	FORM	0.00045					
	DM	1.62711	1.62700	0.00100	0.00000	0.00011	
<b>RUNOUT_1P627</b>		<b>AXI</b>					
	RADRUN	0.00048	0.00000	0.00200	0.00000	0.00048	
<b>PLA_P0580</b>		<b>PLA</b>					
	FORM	0.00019					
	Z	-0.05751	0.05800	0.00050	-0.00050	-0.00049	
<b>PAR_P0580</b>		<b>PLA</b>					
	PARALL	0.00030	0.00000	0.00200	0.00000	0.00030	
<b>PLA_P120</b>		<b>PLA</b>					
	FORM	0.00008					
	Z	-0.11941	0.12000	0.00500	-0.00500	-0.00059	
<b>RAD_P045(1)</b>		<b>CIR</b>					
	FORM	0.00005					
	RA	0.04964	0.04500	0.00500	-0.00500	0.00464	
<b>RAD_P045(2)</b>		<b>CIR</b>					
	FORM	0.00005					
	RA	0.04986	0.04500	0.00500	-0.00500	0.00486	
<b>RAD_P045(3)</b>		<b>CIR</b>					
	FORM	0.00006					
	RA	0.04990	0.04500	0.00500	-0.00500	0.00490	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>RAD_P045(4)</b>			<b>CIR</b>				
FORM		0.00007					
RA		0.04997	0.04500	0.00500	-0.00500	0.00497	
<b>RAD_P032(1)</b>			<b>CIR</b>				
FORM		0.00001					
RA		0.03186	0.03200	0.00500	-0.00500	-0.00014	
<b>RAD_P032(2)</b>			<b>CIR</b>				
FORM		0.00001					
RA		0.03199	0.03200	0.00500	-0.00500	-0.00001	
<b>RAD_P032(3)</b>			<b>CIR</b>				
FORM		0.00005					
RA		0.03180	0.03200	0.00500	-0.00500	-0.00020	
<b>RAD_P032(4)</b>			<b>CIR</b>				
FORM		0.00016					
RA		0.03148	0.03200	0.00500	-0.00500	-0.00052	
<b>DIA_2P500</b>			<b>CIR</b>				
FORM		0.00041					
DM		2.49925	2.50000	0.00000	-0.00200	-0.00075	
<b>RUNOUT_2P500</b>			<b>AXI</b>				
RADRUN		0.00049	0.00000	0.00200	0.00000	0.00049	
<b>DIST_P902</b>			<b>AXI</b>				
DY		0.90175	0.90200	0.00200	-0.00200	-0.00025	
<b>POS_DAT\$C</b>			<b>AXI</b>				
POSITN		0.00055	0.00000	0.00200	0.00000	0.00055	
<b>DIST_P402</b>			<b>AXI</b>				
DX		0.40185	0.40200	0.00200	-0.00200	-0.00015	
<b>POS_DAT\$D</b>			<b>AXI</b>				
POSITN		0.00100	0.00000	0.00200	0.00000	0.00100	
<b>SQRNS_CD</b>			<b>PLA</b>				
SQRNES		0.00019	0.00000	0.00200	0.00000	0.00019	
<b>PLA_P600</b>			<b>PLA</b>				
FORM		0.00011					
Z		0.60055	0.60000	0.00500	-0.00500	0.00055	
<b>PLA_P500</b>			<b>PLA</b>				
FORM		0.00012					
Z		0.49966	0.50000	0.00500	-0.00500	-0.00034	
<b>PAR_P500</b>			<b>PLA</b>				
PARALL		0.00012	0.00000	0.00200	0.00000	0.00012	
<b>DIA_P265(1)</b>			<b>CIR</b>				
FORM		0.00005					
DM		0.26826	0.26500	0.00500	-0.00200	0.00326	
X		-0.00080	0.00000			0.00080	
Y		0.99984	1.00000			-0.00016	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>POS_P265(1)</b>		<b>POI</b>					
POSITN		0.00163	0.00000	0.00500		0.00163	
MMCADD		0.00521					
POSMMC		0.00163	0.00000	0.01021	0.00000	0.00163	
<b>DIA_P265(2)</b>		<b>CIR</b>					
FORM		0.00007					
DM		0.26826	0.26500	0.00500	-0.00200	0.00326	
X		-0.00067	0.00000			0.00067	
Y		1.00040	1.00000			0.00040	
<b>POS_P265(2)</b>		<b>POI</b>					
POSITN		0.00156	0.00000	0.00500		0.00156	
MMCADD		0.00519					
POSMMC		0.00156	0.00000	0.01019	0.00000	0.00156	
<b>DIA_P265(3)</b>		<b>CIR</b>					
FORM		0.00002					
DM		0.26827	0.26500	0.00500	-0.00200	0.00327	
X		-0.00001	0.00000			0.00001	
Y		1.00061	1.00000			0.00061	
<b>POS_P265(3)</b>		<b>POI</b>					
POSITN		0.00122	0.00000	0.00500		0.00122	
MMCADD		0.00525					
POSMMC		0.00122	0.00000	0.01025	0.00000	0.00122	
<b>DIA_P265(4)</b>		<b>CIR</b>					
FORM		0.00020					
DM		0.26818	0.26500	0.00500	-0.00200	0.00318	
X		0.00019	0.00000			0.00019	
Y		1.00022	1.00000			0.00022	
<b>POS_P265(4)</b>		<b>POI</b>					
POSITN		0.00058	0.00000	0.00500		0.00058	
MMCADD		0.00497					
POSMMC		0.00058	0.00000	0.00997	0.00000	0.00058	
<b>DIA_P265(5)</b>		<b>CIR</b>					
FORM		0.00006					
DM		0.26827	0.26500	0.00500	-0.00200	0.00327	
X		0.00039	0.00000			0.00039	
Y		0.99964	1.00000			-0.00036	
<b>POS_P265(5)</b>		<b>POI</b>					
POSITN		0.00105	0.00000	0.00500		0.00105	
MMCADD		0.00521					
POSMMC		0.00105	0.00000	0.01021	0.00000	0.00105	
<b>DIA_P265(6)</b>		<b>CIR</b>					
FORM		0.00001					
DM		0.26826	0.26500	0.00500	-0.00200	0.00326	
X		-0.00013	0.00000			0.00013	
Y		0.99938	1.00000			-0.00062	
<b>POS_P265(6)</b>		<b>POI</b>					
POSITN		0.00127	0.00000	0.00500		0.00127	
MMCADD		0.00524					
POSMMC		0.00127	0.00000	0.01024	0.00000	0.00127	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIST_1P127</b>			<b>AXI</b>				
	DY	1.12786	1.12700	0.00200	0.00000	0.00086	
<b>POS_1P127</b>			<b>AXI</b>				
	POSITN	0.00042	0.00000	0.00200	0.00000	0.00042	
<b>DIST_P627</b>			<b>AXI</b>				
	DX	0.62768	0.62700	0.00200	0.00000	0.00068	
<b>POS_P627</b>			<b>AXI</b>				
	POSITN	0.00059	0.00000	0.00200	0.00000	0.00059	
<b>SQRNS_P627</b>			<b>PLA</b>				
	SQRNES	0.00049	0.00000	0.00200	0.00000	0.00049	
<b>RAD_P125(1)</b>			<b>CIR</b>				
	FORM	0.00002					
	RA	0.12199	0.12500	0.00000	-0.00500	-0.00301	
<b>RAD_P125(2)</b>			<b>CIR</b>				
	FORM	0.00008					
	RA	0.12215	0.12500	0.00000	-0.00500	-0.00285	
<b>RAD_P125(3)</b>			<b>CIR</b>				
	FORM	0.00008					
	RA	0.12238	0.12500	0.00000	-0.00500	-0.00262	
<b>RAD_P125(4)</b>			<b>CIR</b>				
	FORM	0.00000					
	RA	0.12179	0.12500	0.00000	-0.00500	-0.00321	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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