

Quindos Measuring Report








3D-Application Center

Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	002
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	25-MAR-2010, 15:38:13
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00023	0.00000	0.00100	0.00000	0.00023	
DATUM_B		CYL					
	FORM	0.00044					
	DM	1.31118	1.31200	0.00000	-0.00200	-0.00082	
RUNOUT_1P312		AXI					
	RADRUN	0.00043	0.00000	0.00200	0.00000	0.00043	
DIA_1P627		CIR					
	FORM	0.00046					
	DM	1.62721	1.62700	0.00100	0.00000	0.00021	
RUNOUT_1P627		AXI					
	RADRUN	0.00051	0.00000	0.00200	0.00000	0.00051	
PLA_P0580		PLA					
	FORM	0.00018					
	Z	-0.05718	0.05800	0.00050	-0.00050	-0.00082	-0.00032
PAR_P0580		PLA					
	PARALL	0.00021	0.00000	0.00200	0.00000	0.00021	
PLA_P120		PLA					
	FORM	0.00004					
	Z	-0.12000	0.12000	0.00500	-0.00500	0.00000	
RAD_P045(1)		CIR					
	FORM	0.00005					
	RA	0.04975	0.04500	0.00500	-0.00500	0.00475	
RAD_P045(2)		CIR					
	FORM	0.00004					
	RA	0.04927	0.04500	0.00500	-0.00500	0.00427	
RAD_P045(3)		CIR					
	FORM	0.00004					
	RA	0.04985	0.04500	0.00500	-0.00500	0.00485	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RAD_P045(4)			CIR				
FORM		0.00006					
RA		0.04988	0.04500	0.00500	-0.00500	0.00488	
RAD_P032(1)			CIR				
FORM		0.00004					
RA		0.03192	0.03200	0.00500	-0.00500	-0.00008	
RAD_P032(2)			CIR				
FORM		0.00000					
RA		0.03188	0.03200	0.00500	-0.00500	-0.00012	
RAD_P032(3)			CIR				
FORM		0.00003					
RA		0.03182	0.03200	0.00500	-0.00500	-0.00018	
RAD_P032(4)			CIR				
FORM		0.00014					
RA		0.03144	0.03200	0.00500	-0.00500	-0.00056	
DIA_2P500			CIR				
FORM		0.00045					
DM		2.49866	2.50000	0.00000	-0.00200	-0.00134	
RUNOUT_2P500			AXI				
RADRUN		0.00050	0.00000	0.00200	0.00000	0.00050	
DIST_P902			AXI				
DY		0.90172	0.90200	0.00200	-0.00200	-0.00028	
POS_DAT\$C			AXI				
POSITN		0.00054	0.00000	0.00200	0.00000	0.00054	
DIST_P402			AXI				
DX		0.40183	0.40200	0.00200	-0.00200	-0.00017	
POS_DAT\$D			AXI				
POSITN		0.00117	0.00000	0.00200	0.00000	0.00117	
SQRNS_CD			PLA				
SQRNES		0.00011	0.00000	0.00200	0.00000	0.00011	
PLA_P600			PLA				
FORM		0.00005					
Z		0.60028	0.60000	0.00500	-0.00500	0.00028	
PLA_P500			PLA				
FORM		0.00015					
Z		0.49961	0.50000	0.00500	-0.00500	-0.00039	
PAR_P500			PLA				
PARALL		0.00016	0.00000	0.00200	0.00000	0.00016	
DIA_P265(1)			CIR				
FORM		0.00004					
DM		0.26820	0.26500	0.00500	-0.00200	0.00320	
X		-0.00091	0.00000			0.00091	
Y		0.99968	1.00000			-0.00032	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P265(1)		POI					
POSITN		0.00192	0.00000	0.00500		0.00192	
MMCADD		0.00516					
POSMMC		0.00192	0.00000	0.01016	0.00000	0.00192	
DIA_P265(2)		CIR					
FORM		0.00008					
DM		0.26820	0.26500	0.00500	-0.00200	0.00320	
X		-0.00095	0.00000			0.00095	
Y		0.99997	1.00000			-0.00003	
POS_P265(2)		POI					
POSITN		0.00190	0.00000	0.00500		0.00190	
MMCADD		0.00514					
POSMMC		0.00190	0.00000	0.01014	0.00000	0.00190	
DIA_P265(3)		CIR					
FORM		0.00002					
DM		0.26818	0.26500	0.00500	-0.00200	0.00318	
X		-0.00072	0.00000			0.00072	
Y		1.00033	1.00000			0.00033	
POS_P265(3)		POI					
POSITN		0.00159	0.00000	0.00500		0.00159	
MMCADD		0.00516					
POSMMC		0.00159	0.00000	0.01016	0.00000	0.00159	
DIA_P265(4)		CIR					
FORM		0.00005					
DM		0.26820	0.26500	0.00500	-0.00200	0.00320	
X		-0.00046	0.00000			0.00046	
Y		1.00039	1.00000			0.00039	
POS_P265(4)		POI					
POSITN		0.00119	0.00000	0.00500		0.00119	
MMCADD		0.00515					
POSMMC		0.00119	0.00000	0.01015	0.00000	0.00119	
DIA_P265(5)		CIR					
FORM		0.00007					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		-0.00027	0.00000			0.00027	
Y		0.99999	1.00000			-0.00001	
POS_P265(5)		POI					
POSITN		0.00054	0.00000	0.00500		0.00054	
MMCADD		0.00514					
POSMMC		0.00054	0.00000	0.01014	0.00000	0.00054	
DIA_P265(6)		CIR					
FORM		0.00002					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		-0.00038	0.00000			0.00038	
Y		0.99966	1.00000			-0.00034	
POS_P265(6)		POI					
POSITN		0.00103	0.00000	0.00500		0.00103	
MMCADD		0.00520					
POSMMC		0.00103	0.00000	0.01020	0.00000	0.00103	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
DIST_1P127			AXI				
	DY	1.12780	1.12700	0.00200	0.00000	0.00080	
POS_1P127			AXI				
	POSITN	0.00000	0.00000	0.00200	0.00000	0.00000	
DIST_P627			AXI				
	DX	0.62799	0.62700	0.00200	0.00000	0.00099	
POS_P627			AXI				
	POSITN	0.00041	0.00000	0.00200	0.00000	0.00041	
SQRNS_P627			PLA				
	SQRNES	0.00032	0.00000	0.00200	0.00000	0.00032	
RAD_P125(1)			CIR				
	FORM	0.00007					
	RA	0.12220	0.12500	0.00000	-0.00500	-0.00280	
RAD_P125(2)			CIR				
	FORM	0.00003					
	RA	0.12185	0.12500	0.00000	-0.00500	-0.00315	
RAD_P125(3)			CIR				
	FORM	0.00004					
	RA	0.12213	0.12500	0.00000	-0.00500	-0.00287	
RAD_P125(4)			CIR				
	FORM	0.00000					
	RA	0.12194	0.12500	0.00000	-0.00500	-0.00306	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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