

# Quindos Measuring Report



3D-Application Center


Description	WINDOW FLANGE	Customer	L. GARCIA
Drawing Number	PF-700-889-30	Serial Number	001
Remarks		Article Number	
Supplier	KLYSTRON OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	1382031	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	25-MAR-2010, 11:34:44
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.10077
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DATUM_A</b>		<b>PLA</b>					
	FORM	0.00045	0.00000	0.00100	0.00000	0.00045	
<b>DATUM_B</b>		<b>CIR</b>					
	FORM	0.00042					
	DM	1.31152	1.31200	0.00000	-0.00200	-0.00048	
<b>DATUM_B</b>		<b>CYL</b>					
	FORM	0.00040					
	DM	1.31152	1.31200	0.00000	-0.00200	-0.00048	
<b>RUNOUT_1P312</b>		<b>AXI</b>					
	RADRUN	0.00040	0.00000	0.00200	0.00000	0.00040	
<b>DIA_1P627</b>		<b>CIR</b>					
	FORM	0.00076					
	DM	1.62716	1.62700	0.00100	0.00000	0.00016	
<b>RUNOUT_1P627</b>		<b>AXI</b>					
	RADRUN	0.00110	0.00000	0.00200	0.00000	0.00110	
<b>PLA_P0580</b>		<b>PLA</b>					
	FORM	0.00027					
	Z	-0.05765	0.05800	0.00050	-0.00050	-0.00035	
<b>PAR_P0580</b>		<b>PLA</b>					
	PARALL	0.00034	0.00000	0.00200	0.00000	0.00034	
<b>PLA_P120</b>		<b>PLA</b>					
	FORM	0.00014					
	Z	-0.12124	0.12000	0.00500	-0.00500	0.00124	
<b>RAD_P045(1)</b>		<b>CIR</b>					
	FORM	0.00003					
	RA	0.04975	0.04500	0.00500	-0.00500	0.00475	
<b>RAD_P045(2)</b>		<b>CIR</b>					
	FORM	0.00004					
	RA	0.04962	0.04500	0.00500	-0.00500	0.00462	


Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>RAD_P045(3)</b>		<b>CIR</b>					
FORM		0.00003					
RA		0.04973	0.04500	0.00500	-0.00500	0.00473	
<b>RAD_P045(4)</b>		<b>CIR</b>					
FORM		0.00002					
RA		0.04973	0.04500	0.00500	-0.00500	0.00473	
<b>RAD_P032(1)</b>		<b>CIR</b>					
FORM		0.00002					
RA		0.03183	0.03200	0.00500	-0.00500	-0.00017	
<b>RAD_P032(2)</b>		<b>CIR</b>					
FORM		0.00016					
RA		0.03143	0.03200	0.00500	-0.00500	-0.00057	
<b>RAD_P032(3)</b>		<b>CIR</b>					
FORM		0.00004					
RA		0.03195	0.03200	0.00500	-0.00500	-0.00005	
<b>RAD_P032(4)</b>		<b>CIR</b>					
FORM		0.00002					
RA		0.03196	0.03200	0.00500	-0.00500	-0.00004	
<b>DIA_2P500</b>		<b>CIR</b>					
FORM		0.00036					
DM		2.49959	2.50000	0.00000	-0.00200	-0.00041	
<b>DIA_2P500</b>		<b>CIR</b>					
FORM		0.00043					
DM		2.49955	2.50000	0.00000	-0.00200	-0.00045	
<b>RUNOUT_2P500</b>		<b>AXI</b>					
RADRUN		0.00044	0.00000	0.00200	0.00000	0.00044	
<b>DIST_P902</b>		<b>AXI</b>					
DY		0.90176	0.90200	0.00200	-0.00200	-0.00024	
<b>POS_DAT\$C</b>		<b>AXI</b>					
POSITN		0.00060	0.00000	0.00200	0.00000	0.00060	
<b>DIST_P402</b>		<b>AXI</b>					
DX		0.40185	0.40200	0.00200	-0.00200	-0.00015	
<b>POS_DAT\$D</b>		<b>AXI</b>					
POSITN		0.00072	0.00000	0.00200	0.00000	0.00072	
<b>SQRNS_CD</b>		<b>PLA</b>					
SQRNES		0.00006	0.00000	0.00200	0.00000	0.00006	
<b>PLA_P600</b>		<b>PLA</b>					
FORM		0.00016					
Z		0.60058	0.60000	0.00500	-0.00500	0.00058	
<b>PLA_P500</b>		<b>PLA</b>					
FORM		0.00012					
Z		0.49936	0.50000	0.00500	-0.00500	-0.00064	
<b>PAR_P500</b>		<b>PLA</b>					
PARALL		0.00018	0.00000	0.00200	0.00000	0.00018	


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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

<b>DIA_P265(1)</b>		<b>CIR</b>					
FORM		0.00020					
DM		0.26814	0.26500	0.00500	-0.00200	0.00314	
X		0.00134	0.00000			0.00134	
Y		1.00085	1.00000			0.00085	


<b>POS_P265(1)</b>		<b>POI</b>					
POSITN		0.00316	0.00000	0.00500		0.00316	
MMCADD		0.00495					
POSMMC		0.00316	0.00000	0.00995	0.00000	0.00316	

<b>DIA_P265(2)</b>		<b>CIR</b>					
FORM		0.00008					
DM		0.26821	0.26500	0.00500	-0.00200	0.00321	
X		0.00220	0.00000			0.00220	
Y		1.00063	1.00000			0.00063	


<b>POS_P265(2)</b>		<b>POI</b>					
POSITN		0.00459	0.00000	0.00500		0.00459	
MMCADD		0.00515					
POSMMC		0.00459	0.00000	0.01015	0.00000	0.00459	

<b>DIA_P265(3)</b>		<b>CIR</b>					
FORM		0.00003					
DM		0.26826	0.26500	0.00500	-0.00200	0.00326	
X		0.00212	0.00000			0.00212	
Y		0.99957	1.00000			-0.00043	


<b>POS_P265(3)</b>		<b>POI</b>					
POSITN		0.00433	0.00000	0.00500		0.00433	
MMCADD		0.00523					
POSMMC		0.00433	0.00000	0.01023	0.00000	0.00433	

<b>DIA_P265(4)</b>		<b>CIR</b>					
FORM		0.00010					
DM		0.26818	0.26500	0.00500	-0.00200	0.00318	
X		0.00125	0.00000			0.00125	
Y		0.99924	1.00000			-0.00076	

<b>POS_P265(4)</b>		<b>POI</b>					
POSITN		0.00291	0.00000	0.00500		0.00291	
MMCADD		0.00508					
POSMMC		0.00291	0.00000	0.01008	0.00000	0.00291	

<b>DIA_P265(5)</b>		<b>CIR</b>					
FORM		0.00009					
DM		0.26823	0.26500	0.00500	-0.00200	0.00323	
X		0.00083	0.00000			0.00083	
Y		0.99980	1.00000			-0.00020	

<b>POS_P265(5)</b>		<b>POI</b>					
POSITN		0.00171	0.00000	0.00500		0.00171	
MMCADD		0.00516					
POSMMC		0.00171	0.00000	0.01016	0.00000	0.00171	

<b>DIA_P265(6)</b>		<b>CIR</b>					
FORM		0.00002					
DM		0.26822	0.26500	0.00500	-0.00200	0.00322	
X		0.00114	0.00000			0.00114	
Y		1.00053	1.00000			0.00053	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

<b>POS_P265(6)</b>		<b>POI</b>					
POSITN		0.00251	0.00000	0.00500		0.00251	
MMCADD		0.00520					
POSMMC		0.00251	0.00000	0.01020	0.00000	0.00251	
<b>DIST_1P127</b>		<b>AXI</b>					
DY		1.12763	1.12700	0.00200	0.00000	0.00063	
<b>POS_1P127</b>		<b>AXI</b>					
POSITN		0.00085	0.00000	0.00200	0.00000	0.00085	
<b>DIST_P627</b>		<b>AXI</b>					
DX		0.62767	0.62700	0.00200	0.00000	0.00067	
<b>POS_P627</b>		<b>AXI</b>					
POSITN		0.00033	0.00000	0.00200	0.00000	0.00033	
<b>SQRNS_P627</b>		<b>PLA</b>					
SQRNES		0.00029	0.00000	0.00200	0.00000	0.00029	
<b>RAD_P125(1)</b>		<b>CIR</b>					
FORM		0.00007					
RA		0.12190	0.12500	0.00000	-0.00500	-0.00310	
<b>RAD_P125(2)</b>		<b>CIR</b>					
FORM		0.00002					
RA		0.12188	0.12500	0.00000	-0.00500	-0.00312	
<b>RAD_P125(3)</b>		<b>CIR</b>					
FORM		0.00001					
RA		0.12160	0.12500	0.00000	-0.00500	-0.00340	
<b>RAD_P125(4)</b>		<b>CIR</b>					
FORM		0.00000					
RA		0.12164	0.12500	0.00000	-0.00500	-0.00336	

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