

Quindos Measuring Report



3D-Application Center

Description	PUP PORT RING, 18.90	Customer	G. BOWDEN
Drawing Number	PF-490-702-55	Serial Number	001-DATUM SIDE
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25550-6	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	11-MAR-2010, 11:47:26
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA		PLA					
	FORM	0.00033	0.00000			0.00033	
DAT\$CYL		CYL					
	FORM	0.00910					
	DM	18.90158	18.90000	0.00500	-0.00500	0.00158	
SQR		AXI					
	SQRNES	0.00016	0.00000	0.00197	0.00000	0.00016	
DIA_18P840		CIR					
	FORM	0.01046					
	DM	18.84094	18.84000	0.00500	-0.00500	0.00094	
	X	0.00011	0.00000			0.00011	
	Y	0.00010	0.00000			0.00010	
DIA_19P400		CIR					
	FORM	0.00218					
	DM	19.39905	19.40000	0.00500	-0.00500	-0.00095	
	X	0.00148	0.00000			0.00148	
	Y	-0.00072	0.00000			0.00072	
DIA_19P660		CIR					
	FORM	0.00208					
	DM	19.66092	19.66000	0.02000	-0.02000	0.00092	
	X	0.00143	0.00000			0.00143	
	Y	-0.00071	0.00000			0.00071	
DIA_21P15		CIR					
	FORM	0.00945					
	DM	21.15230	21.15000	0.01000	-0.01000	0.00230	
	X	0.00005	0.00000			0.00005	
	Y	-0.00002	0.00000			0.00002	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 11-Mar-10, 11:47:26				NO\$NAME			Page 1 of 1