

# Quindos Measuring Report



3D-Application Center

Description	FLANGE PLATE	Customer	E. BONG
Drawing Number	PF-451-040-56 R0	Serial Number	103
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24461-14	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	31-MAR-2009, 09:55:20
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9089-B
User Name	kcaban	WKP Name	pf45104056

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_Z</b>		<b>PLA</b>					
FORM		0.00026					
<b>DIST_4P00</b>		<b>POI</b>					
X		4.00213	4.00000	0.01000	-0.01000	0.00213	
<b>DIST_2P20(1)</b>		<b>POI</b>					
Y		2.20080	2.20000	0.02000	-0.02000	0.00080	
<b>DIST_2P20(2)</b>		<b>POI</b>					
Y		2.20140	2.20000	0.01000	-0.01000	0.00140	
<b>DIST_P50</b>		<b>POI</b>					
Z		-0.49822	0.50000	0.01000	-0.01000	-0.00178	
<b>RAD_2P315</b>		<b>CYL</b>					
FORM		0.00037					
RA		2.31107	2.31500	0.00500	-0.00500	-0.00393	
X		2.00119	2.00000	0.00500	-0.00500	0.00119	
Y		3.62206	3.62500	0.00500	-0.00500	-0.00294	
<b>DIA_P35(1)</b>		<b>CYL</b>					
FORM		0.00094					
DM		0.34819	0.35000	0.01000	-0.01000	-0.00181	
X		0.24965	0.25000	0.00500	-0.00500	-0.00035	
Y		0.30065	0.30000	0.00500	-0.00500	0.00065	
<b>DIA_P35(2)</b>		<b>CYL</b>					
FORM		0.00021					
DM		0.34776	0.35000	0.01000	-0.01000	-0.00224	
X		0.25027	0.25000	0.00500	-0.00500	0.00027	
Y		1.44965	1.45000	0.00500	-0.00500	-0.00035	
<b>DIA_P35(3)</b>		<b>CYL</b>					
FORM		0.00193					
DM		0.34773	0.35000	0.01000	-0.01000	-0.00227	
X		3.74905	3.75000	0.00500	-0.00500	-0.00095	
Y		1.44955	1.45000	0.00500	-0.00500	-0.00045	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P35(4)		CYL					
FORM	0.00093						
DM	0.34696	0.35000	0.01000	-0.01000	-0.00304		
X	3.75058	3.75000	0.00500	-0.00500	0.00058		
Y	0.29886	0.30000	0.00500	-0.00500	-0.00114		

DIA_P2500(1)		CYL					
FORM	0.00010						
DM	0.24754	0.25000	0.00000	-0.00040	-0.00246	-0.00206	
X	3.75206	3.75000	0.00500	-0.00500	0.00206		
Y	0.87214	0.87500	0.00500	-0.00500	-0.00286		

DIA_P2500(2)		CYL					
FORM	0.00014						
DM	0.24773	0.25000	0.00000	-0.00040	-0.00227	-0.00187	
X	0.25161	0.25000	0.00500	-0.00500	0.00161		
Y	0.87241	0.87500	0.00500	-0.00500	-0.00259		

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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