

Quindos Measuring Report



3D-Application Center

Description	FLANGE PLATE	Customer	E. BONG
Drawing Number	PF-451-040-56 R0	Serial Number	102
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24461-14	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	31-MAR-2009, 09:31:20
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9089-B
User Name	kcaban	WKP Name	pf45104056

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_Z		PLA					
FORM		0.00048					
DIST_4P00		POI					
X		4.00211	4.00000	0.01000	-0.01000	0.00211	
DIST_2P20(1)		POI					
Y		2.20000	2.20000	0.02000	-0.02000	0.00000	
DIST_2P20(2)		POI					
Y		2.19962	2.20000	0.01000	-0.01000	-0.00038	
DIST_P50		POI					
Z		-0.49817	0.50000	0.01000	-0.01000	-0.00183	
RAD_2P315		CYL					
FORM		0.00016					
RA		2.31086	2.31500	0.00500	-0.00500	-0.00414	
X		2.00047	2.00000	0.00500	-0.00500	0.00047	
Y		3.62059	3.62500	0.00500	-0.00500	-0.00441	
DIA_P35(1)		CYL					
FORM		0.00074					
DM		0.34750	0.35000	0.01000	-0.01000	-0.00250	
X		0.25007	0.25000	0.00500	-0.00500	0.00007	
Y		0.29902	0.30000	0.00500	-0.00500	-0.00098	
DIA_P35(2)		CYL					
FORM		0.00071					
DM		0.34740	0.35000	0.01000	-0.01000	-0.00260	
X		0.24971	0.25000	0.00500	-0.00500	-0.00029	
Y		1.44748	1.45000	0.00500	-0.00500	-0.00252	
DIA_P35(3)		CYL					
FORM		0.00058					
DM		0.34772	0.35000	0.01000	-0.01000	-0.00228	
X		3.74892	3.75000	0.00500	-0.00500	-0.00108	
Y		1.44819	1.45000	0.00500	-0.00500	-0.00181	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P35(4)		CYL					
FORM		0.00105					
DM		0.34780	0.35000	0.01000	-0.01000	-0.00220	
X		3.74964	3.75000	0.00500	-0.00500	-0.00036	
Y		0.29835	0.30000	0.00500	-0.00500	-0.00165	

DIA_P2500(1)		CYL					
FORM		0.00017					
DM		0.24938	0.25000	0.00000	-0.00040	-0.00062	-0.00022 ◀
X		3.75070	3.75000	0.00500	-0.00500	0.00070	
Y		0.87263	0.87500	0.00500	-0.00500	-0.00237	

DIA_P2500(2)		CYL					
FORM		0.00015					
DM		0.24952	0.25000	0.00000	-0.00040	-0.00048	-0.00008 ◀
X		0.24838	0.25000	0.00500	-0.00500	-0.00162	
Y		0.87232	0.87500	0.00500	-0.00500	-0.00268	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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