

Quindos Measuring Report



3D-Application Center

Description	FLANGE PLATE	Customer	E. BONG
Drawing Number	PF-451-040-56 R0	Serial Number	100
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24461-14	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	31-MAR-2009, 08:58:40
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9089-B
User Name	kcaban	WKP Name	pf45104056

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_Z		PLA					
FORM		0.00028					
DIST_4P00		POI					
X		4.00260	4.00000	0.01000	-0.01000	0.00260	
DIST_2P20(1)		POI					
Y		2.20057	2.20000	0.02000	-0.02000	0.00057	
DIST_2P20(2)		POI					
Y		2.20027	2.20000	0.01000	-0.01000	0.00027	
DIST_P50		POI					
Z		-0.49941	0.50000	0.01000	-0.01000	-0.00059	
RAD_2P315		CYL					
FORM		0.00031					
RA		2.31129	2.31500	0.00500	-0.00500	-0.00371	
X		2.00098	2.00000	0.00500	-0.00500	0.00098	
Y		3.62142	3.62500	0.00500	-0.00500	-0.00358	
DIA_P35(1)		CYL					
FORM		0.00069					
DM		0.34798	0.35000	0.01000	-0.01000	-0.00202	
X		0.25037	0.25000	0.00500	-0.00500	0.00037	
Y		0.29903	0.30000	0.00500	-0.00500	-0.00097	
DIA_P35(2)		CYL					
FORM		0.00034					
DM		0.34725	0.35000	0.01000	-0.01000	-0.00275	
X		0.25057	0.25000	0.00500	-0.00500	0.00057	
Y		1.44883	1.45000	0.00500	-0.00500	-0.00117	
DIA_P35(3)		CYL					
FORM		0.00103					
DM		0.34753	0.35000	0.01000	-0.01000	-0.00247	
X		3.74963	3.75000	0.00500	-0.00500	-0.00037	
Y		1.44859	1.45000	0.00500	-0.00500	-0.00141	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

DIA_P35(4)		CYL					
FORM		0.00055					
DM		0.34797	0.35000	0.01000	-0.01000	-0.00203	
X		3.75004	3.75000	0.00500	-0.00500	0.00004	
Y		0.29909	0.30000	0.00500	-0.00500	-0.00091	

DIA_P2500(1)		CYL					
FORM		0.00011					
DM		0.24956	0.25000	0.00000	-0.00040	-0.00044	-0.00004 ◀
X		3.74866	3.75000	0.00500	-0.00500	-0.00134	
Y		0.87444	0.87500	0.00500	-0.00500	-0.00056	

DIA_P2500(2)		CYL					
FORM		0.00058					
DM		0.25003	0.25000	0.00000	-0.00040	0.00003	0.00003 ◀
X		0.25156	0.25000	0.00500	-0.00500	0.00156	
Y		0.87315	0.87500	0.00500	-0.00500	-0.00185	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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