

# Quindos Measuring Report



3D-Application Center

Description	14-3 MONO HUB ASSY I	Customer	W. HOLLENBECK
Drawing Number	PF-451-006-21 R2	Serial Number	001
Remarks		Article Number	
Supplier	W. HOLLENBECK	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	90-2123-9	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	07-APR-2009, 08:57:20
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9089-B
User Name	kcaban	WKP Name	PF45100621

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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**CON\_BEARING**

**CON**

FORM	0.00023
CONANG	30.98743
CONANG_2	15.49372

**DIA\_7P8740(1)**

**CIR**

FORM	0.00059						
DM	7.87664	7.87400	0.00080	0.00000	0.00264	0.00184	◀
X	0.00008	0.00000			0.00008		
Y	-0.00015	0.00000			0.00015		
Z	-5.29375						

**RO\_7P8740(1)**

**AXI**

RADRUN	0.00082	0.00000	0.00100	0.00000	0.00082	
RADMAX	0.00093	0.00000	0.00100	0.00000	0.00093	

**SQRNS\_A**

**AXI**

SQRNES	0.00002	0.00000	0.00500	0.00000	0.00002	
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**DIA\_7P8740(2)**

**CIR**

FORM	0.00055						
DM	7.87662	7.87400	0.00080	0.00000	0.00262	0.00182	◀
X	0.00008	0.00000			0.00008		
Y	-0.00014	0.00000			0.00014		
Z	-4.99368						

**RO\_7P8740(2)**

**AXI**

RADRUN	0.00077	0.00000	0.00100	0.00000	0.00077	
RADMAX	0.00087	0.00000	0.00100	0.00000	0.00087	

**DIA\_7P8740(3)**

**CIR**

FORM	0.00051						
DM	7.87660	7.87400	0.00080	0.00000	0.00260	0.00180	◀
X	0.00007	0.00000			0.00007		
Y	-0.00012	0.00000			0.00012		
Z	-4.69360						

**RO\_7P8740(3)**

**AXI**

RADRUN	0.00069	0.00000	0.00100	0.00000	0.00069	
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>RO_7P8740(3)</b>		<b>AXI</b>					
	RADMAX	0.00079	0.00000	0.00100	0.00000	0.00079	
<b>DIA_8P000</b>		<b>CIR</b>					
	FORM	0.00066					
	DM	8.00211	8.00000	0.00500	-0.00500	0.00211	
	X	0.00011	0.00000			0.00011	
	Y	-0.00016	0.00000			0.00016	
	Z	-5.76934					
<b>RO_8P000</b>		<b>AXI</b>					
	RADRUN	0.00085	0.00000			0.00085	
	RADMAX	0.00103	0.00000			0.00103	
<b>DIA_7P1250(1)</b>		<b>CIR</b>					
	FORM	0.00009					
	DM	7.12714	7.12500	0.00050	0.00000	0.00214	0.00164 ◀
	X	0.00001	0.00000			0.00001	
	Y	-0.00009	0.00000			0.00009	
	Z	-0.86784					
<b>RO_7P1250(1)</b>		<b>AXI</b>					
	RADRUN	0.00023	0.00000	0.00100	0.00000	0.00023	
	RADMAX	0.00028	0.00000	0.00100	0.00000	0.00028	
<b>DIA_7P1250(2)</b>		<b>CIR</b>					
	FORM	0.00010					
	DM	7.12709	7.12500	0.00050	0.00000	0.00209	0.00159 ◀
	X	-0.00002	0.00000			0.00002	
	Y	-0.00010	0.00000			0.00010	
	Z	-0.49275					
<b>RO_7P1250(2)</b>		<b>AXI</b>					
	RADRUN	0.00026	0.00000	0.00100	0.00000	0.00026	
	RADMAX	0.00030	0.00000	0.00100	0.00000	0.00030	
<b>DIA_7P1250(3)</b>		<b>CIR</b>					
	FORM	0.00015					
	DM	7.12684	7.12500	0.00050	0.00000	0.00184	0.00134 ◀
	X	-0.00002	0.00000			0.00002	
	Y	-0.00009	0.00000			0.00009	
	Z	-0.19268					
<b>RO_7P1250(3)</b>		<b>AXI</b>					
	RADRUN	0.00028	0.00000	0.00100	0.00000	0.00028	
	RADMAX	0.00034	0.00000	0.00100	0.00000	0.00034	
<b>DIA_7P997(1)</b>		<b>CIR</b>					
	FORM	0.00009					
	DM	7.99788	7.99700	0.00000	-0.00100	0.00088	0.00088 ◀
	X	-0.00003	0.00000			0.00003	
	Y	-0.00009	0.00000			0.00009	
	Z	-0.21769					
<b>RO_7P997(1)</b>		<b>AXI</b>					
	RADRUN	0.00021	0.00000	0.00100	0.00000	0.00021	
	RADMAX	0.00028	0.00000	0.00100	0.00000	0.00028	
<b>DIA_7P997(2)</b>		<b>CIR</b>					
	FORM	0.00008					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>DIA_7P997(2)</b>		<b>CIR</b>						
DM	7.99807	7.99700	0.00000	-0.00100	0.00107	0.00107	◀	
X	-0.00001	0.00000			0.00001			
Y	-0.00010	0.00000			0.00010			
Z	-0.66779							

<b>RO_7P997(2)</b>		<b>AXI</b>						
RADRUN	0.00023	0.00000	0.00100	0.00000	0.00023			
RADMAX	0.00029	0.00000	0.00100	0.00000	0.00029			

<b>PLA_P816</b>		<b>PLA</b>						
FORM	0.00018							
DM	0.81766	0.81600	0.00500	-0.00500	0.00166			

<b>SQRNS_P816</b>		<b>AXI</b>						
SQRNES	0.00003	0.00000	0.00100	0.00000	0.00003			

<b>DIA_7P778</b>		<b>CIR</b>						
FORM	0.00010							
DM	7.77944	7.77800	0.00000	-0.00200	0.00144	0.00144	▶	
X	-0.00008	0.00000	0.00197	-0.00197	0.00008			
Y	-0.00028	0.00000			0.00028			
Z	-0.41533							

<b>RO_7P778</b>		<b>AXI</b>						
RADRUN	0.00029	0.00000	0.00100	0.00000	0.00029			
RADMAX	0.00068	0.00000	0.00100	0.00000	0.00068			

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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