

Quindos Measuring Report



3D-Application Center

Description	INNER HOUSING, LN M	Customer	W. HOLLENBECK
Drawing Number	PF-451-006-21	Serial Number	001
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	90-2123-9	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	21-AUG-2009, 12:05:43
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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RG\$SCAN(42) CIR

FORM		0.00011					
DM		0.98418	0.98413			0.00005	

RG\$SCAN(44) CIR

FORM		0.00016					
DM		0.98410	0.98413			-0.00003	

DAT\$PLA_B PLA

FORM		0.00002					
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DAT\$CYL_A CYL

FORM		0.00025	0.00000	0.00060	0.00000	0.00025	
DM		7.56153	7.56200	0.00050	-0.00050	-0.00047	

SQRNS_A AXI

SQRNES		0.00001	0.00000	0.00500	0.00000	0.00001	
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SCAN_7P5620 CIR

FORM		0.00092					
DM		7.56159	7.56200	0.00050	-0.00050	-0.00041	

SCAN_7P8745(1) CIR

FORM		0.00031					
DM		7.87398	7.87450	0.00060	-0.00050	-0.00052	-0.00002 ◀
X		-0.00001	0.00000			0.00001	
Y		0.00002	0.00000			0.00002	
Z		-5.29998					

RO_7P8745(1) AXI

RADRUN		0.00031	0.00000	0.00100	0.00000	0.00031	
RADMAX		0.00035	0.00000	0.00100	0.00000	0.00035	

SCAN_7P8745(2) CIR

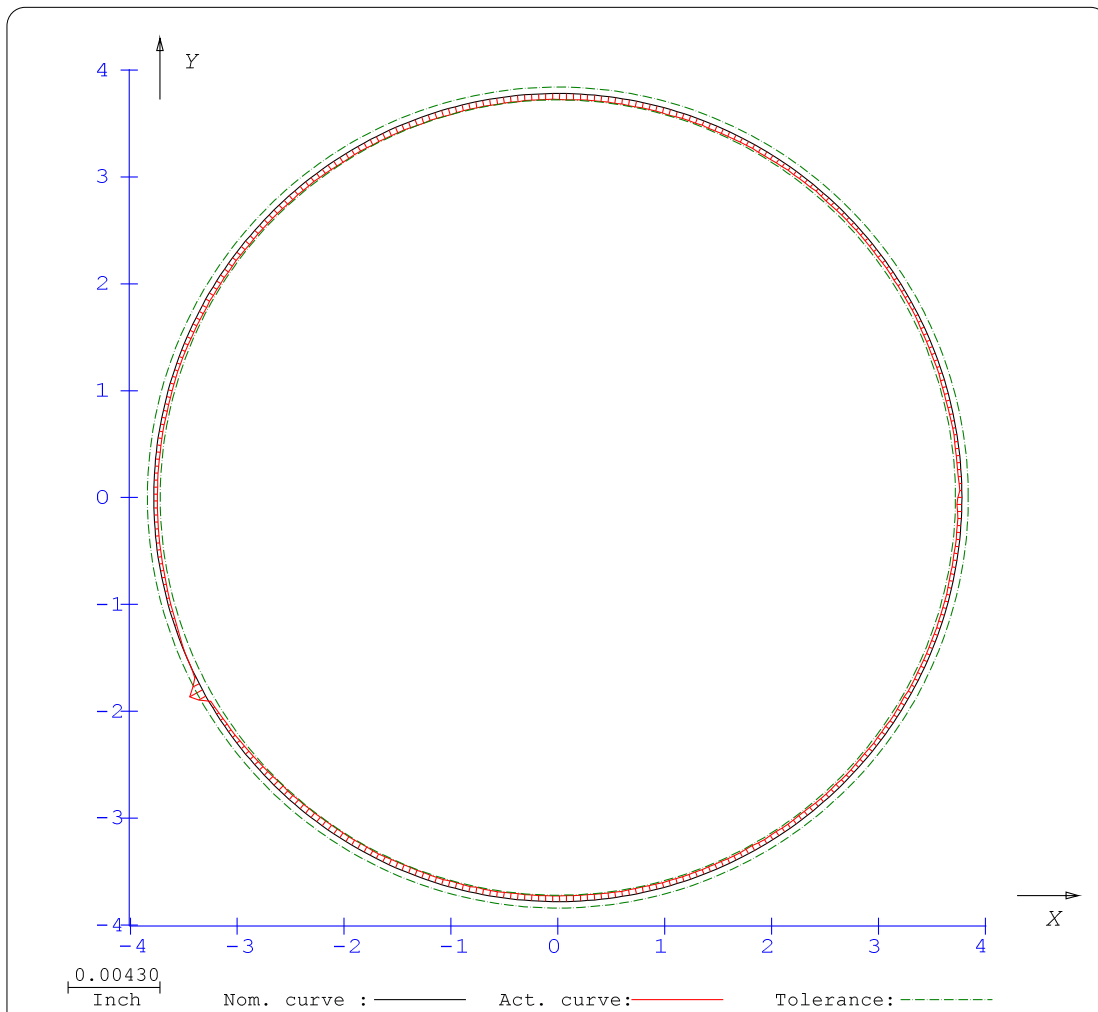
FORM		0.00025					
DM		7.87422	7.87450	0.00060	-0.00050	-0.00028	
X		0.00000	0.00000			0.00000	
Y		0.00002	0.00000			0.00002	
Z		-4.79997					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 21-Aug-09, 12:05:44			NO\$NAME			Page 1 of 4	

Date: 21-Aug-09, 12:05:44			NO\$NAME			Page 2 of 4	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RO_7P8745(2)		AXI					
RADRUN		0.00024	0.00000	0.00100	0.00000	0.00024	
RADMAX		0.00028	0.00000	0.00100	0.00000	0.00028	
PLA_1P499		PLA					
FORM		0.00028					
Z		-1.49809	1.49900	0.00500	-0.00500	-0.00091	
SQRNS_1P499		AXI					
SQRNES		0.00002	0.00000	0.00100	0.00000	0.00002	
PLA_P818		PLA					
FORM		0.00022					
Z		-0.81873	0.81800	0.00500	-0.00500	0.00073	
SQRNS_P818		AXI					
SQRNES		0.00001	0.00000	0.00100	0.00000	0.00001	
SCAN_7P1250(1)		CIR					
FORM		0.00023					
DM		7.12475	7.12500	0.00050	0.00000	-0.00025	-0.00025 ◀
X		-0.00024	0.00000			0.00024	
Y		-0.00001	0.00000			0.00001	
Z		-0.62991					
RO_7P1250(1)		AXI					
RADRUN		0.00058	0.00000	0.00060	0.00000	0.00058	
RADMAX		0.00071	0.00000	0.00060	0.00000	0.00071	0.00011 ◀
SCAN_7P1250(2)		CIR					
FORM		0.00022					
DM		7.12476	7.12500	0.00050	0.00000	-0.00024	-0.00024 ◀
X		-0.00023	0.00000			0.00023	
Y		0.00000	0.00000			0.00000	
Z		-0.19684					
RO_7P1250(2)		AXI					
RADRUN		0.00056	0.00000	0.00060	0.00000	0.00056	
RADMAX		0.00068	0.00000	0.00060	0.00000	0.00068	0.00008 ◀
SCAN_7P997(1)		CIR					
FORM		0.00026					
DM		7.99547	7.99700	0.00000	-0.00100	-0.00153	-0.00053 ◀
X		-0.00019	0.00000			0.00019	
Y		0.00005	0.00000			0.00005	
Z		-0.60040					
RO_7P997(1)		AXI					
RADRUN		0.00052	0.00000	0.00200	0.00000	0.00052	
RADMAX		0.00066	0.00000	0.00200	0.00000	0.00066	
SCAN_7P997(2)		CIR					
FORM		0.00026					
DM		7.99539	7.99700	0.00000	-0.00100	-0.00161	-0.00061 ◀
X		-0.00019	0.00000			0.00019	
Y		0.00006	0.00000			0.00006	
Z		-0.18112					
RO_7P997(2)		AXI					
RADRUN		0.00052	0.00000	0.00200	0.00000	0.00052	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
RO_7P997(2)		AXI					◀
	RADMAX	0.00066	0.00000	0.00200	0.00000	0.00066	
SCAN_7P778		CIR					
	FORM	0.00015					
	DM	7.77727	7.77800	0.00000	-0.00200	-0.00073	
	X	-0.00018	0.00000			0.00018	
	Y	-0.00086	0.00000			0.00086	
	Z	-0.41755					
RO_7P778		AXI					
	RADRUN	0.00066	0.00000	0.00200	0.00000	0.00066	
	RADMAX	0.00191	0.00000	0.00200	0.00000	0.00191	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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Notation : INNER HOUSING, Producer : W. HOLLENBECK Draw. No. : PF-451-006-21
 Ser. No. : 001 Part No. : Department: MET. QUALITY IN
 Element : ACNO

		X	Y	Z	Nr.	
Form	0.00100	Min. Deviat.:-0.00069	-3.32529	-1.79956	-1.84000	210
Lower Toler. :	-0.00030	Max. Deviat.: 0.00031	-1.02355	3.63982	-1.84000	107
Upper Toler. :	0.00030					
Error Magnif.:	200					
No. of points:	361					



2D - CONTOUR

Inspector.:kcaban
 Date:21-AUG-2009
 Time:12:05:43