

# Quindos Measuring Report



3D-Application Center

Description	SPINDLE, LN MONO HU	Customer	W. HOLLENBECK
Drawing Number	PF-451-006-20	Serial Number	001
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	90-2123-9	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	24-AUG-2009, 10:04:31
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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<b>RG\$SCAN(42)</b>		<b>CIR</b>					
	FORM	0.00011					
	DM	0.98418	0.98413			0.00005	
<b>RG\$SCAN(44)</b>		<b>CIR</b>					
	FORM	0.00016					
	DM	0.98410	0.98413			-0.00003	
<b>DAT\$PLA_B</b>		<b>PLA</b>					
	FORM	0.00008					
<b>DAT\$CYL_A</b>		<b>CYL</b>					
	FORM	0.00011					
	DM	6.00119	6.00100	0.00020	-0.00030	0.00019	
<b>SQRNS_A</b>		<b>AXI</b>					
	SQRNES	0.00001	0.00000	0.00100	0.00000	0.00001	
<b>SCAN_6P0010</b>		<b>CIR</b>					
	FORM	0.00022					
	DM	6.00121	6.00100	0.00020	-0.00030	0.00021	0.00001 ◀
<b>SCAN_5P611(1)</b>		<b>CIR</b>					
	FORM	0.00022					
	DM	5.61167	5.61100	0.00050	0.00000	0.00067	0.00017 ◀
	X	0.00003	0.00000			0.00003	
	Y	0.00000	0.00000			0.00000	
	Z	-1.38988					
<b>RO_5P6110(1)</b>		<b>AXI</b>					
	RADRUN	0.00026	0.00000	0.00050	0.00000	0.00026	
	RADMAX	0.00027	0.00000	0.00050	0.00000	0.00027	
<b>SCAN_5P611(2)</b>		<b>CIR</b>					
	FORM	0.00023					
	DM	5.61157	5.61100	0.00050	0.00000	0.00057	0.00007 ◀
	X	0.00003	0.00000			0.00003	
	Y	0.00001	0.00000			0.00001	
	Z	-0.86625					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

**RO\_5P6110(2)**

**AXI**

RADRUN	0.00027	0.00000	0.00050	0.00000	0.00027	
RADMAX	0.00030	0.00000	0.00050	0.00000	0.00030	

**SCAN\_5P611(3)**

**CIR**

FORM	0.00024					
DM	5.61151	5.61100	0.00050	0.00000	0.00051	0.00001 ◀
X	0.00004	0.00000			0.00004	
Y	0.00002	0.00000			0.00002	
Z	-0.28752					

**RO\_5P6110(3)**

**AXI**

RADRUN	0.00028	0.00000	0.00050	0.00000	0.00028	
RADMAX	0.00032	0.00000	0.00050	0.00000	0.00032	

**SCAN\_6P3000(1)**

**CIR**

FORM	0.00021					
DM	6.30052	6.30000	0.00040	-0.00050	0.00052	0.00012 ◀
X	-0.00015	0.00000			0.00015	
Y	0.00002	0.00000			0.00002	
Z	-5.36779					

**RO\_6P3000(1)**

**AXI**

RADRUN	0.00037	0.00000	0.00100	0.00000	0.00037	
RADMAX	0.00050	0.00000	0.00100	0.00000	0.00050	

**SCAN\_6P3000(2)**

**CIR**

FORM	0.00016					
DM	6.30037	6.30000	0.00040	-0.00050	0.00037	
X	-0.00014	0.00000			0.00014	
Y	0.00000	0.00000			0.00000	
Z	-5.68277					

**RO\_6P3000(2)**

**AXI**

RADRUN	0.00035	0.00000	0.00100	0.00000	0.00035	
RADMAX	0.00043	0.00000	0.00100	0.00000	0.00043	

**SCAN\_6P27(1)**

**CIR**

FORM	0.00014					
DM	6.27486	6.27000	0.01000	-0.01000	0.00486	
X	-0.00012	0.00000			0.00012	
Y	-0.00004	0.00000			0.00004	
Z	-6.09262					

**RO\_6P27(1)**

**AXI**

RADRUN	0.00034	0.00000	0.00050	0.00000	0.00034	
RADMAX	0.00040	0.00000	0.00050	0.00000	0.00040	

**SCAN\_6P27(2)**

**CIR**

FORM	0.00018					
DM	6.27472	6.27000	0.01000	-0.01000	0.00472	
X	-0.00011	0.00000			0.00011	
Y	-0.00008	0.00000			0.00008	
Z	-6.65365					

**RO\_6P27(2)**

**AXI**


RADRUN	0.00035	0.00000	0.00050	0.00000	0.00035	
RADMAX	0.00045	0.00000	0.00050	0.00000	0.00045	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic



SCAN\_6P27(3)

CIR

FORM		0.00013					
DM		6.27467	6.27000	0.01000	-0.01000	0.00467	
X		-0.00009	0.00000			0.00009	
Y		-0.00012	0.00000			0.00012	
Z		-7.18515					

RO\_6P27(3)

AXI

RADRUN		0.00037	0.00000	0.00050	0.00000	0.00037	
RADMAX		0.00042	0.00000	0.00050	0.00000	0.00042	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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