

Quindos Measuring Report



3D-Application Center

Description	SPINDLE, LN MONO HU	Customer	W. HOLLENBECK
Drawing Number	PF-451-006-20	Serial Number	001-POST ELECTROPO
Remarks		Article Number	
Supplier	OSV	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	90-2123-9	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	27-AUG-2009, 08:46:53
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
RG\$SCAN(42)		CIR					
FORM		0.00007					
DM		0.98419	0.98413			0.00006	
RG\$SCAN(44)		CIR					
FORM		0.00013					
DM		0.98412	0.98413			-0.00002	
DAT\$PLA_B		PLA					
FORM		0.00010					
DAT\$CYL_A		CYL					
FORM		0.00009					
DM		6.00100	6.00100	0.00020	-0.00030	0.00000	
SQRNS_A		AXI					
SQRNES		0.00004	0.00000	0.00100	0.00000	0.00004	
SCAN_6P0010		CIR					
FORM		0.00020					
DM		6.00100	6.00100	0.00020	-0.00030	0.00000	
SCAN_5P611(1)		CIR					
FORM		0.00025					
DM		5.61150	5.61100	0.00050	0.00000	0.00050	
X		-0.00001	0.00000			0.00001	
Y		0.00003	0.00000			0.00003	
Z		-1.38986					
RO_5P6110(1)		AXI					
RADRUN		0.00028	0.00000	0.00050	0.00000	0.00028	
RADMAX		0.00031	0.00000	0.00050	0.00000	0.00031	
SCAN_5P611(2)		CIR					
FORM		0.00022					
DM		5.61134	5.61100	0.00050	0.00000	0.00034	
X		-0.00001	0.00000			0.00001	
Y		0.00004	0.00000			0.00004	
Z		-0.86623					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

RO_5P6110(2)		AXI					
RADRUN	0.00026	0.00000	0.00050	0.00000	0.00026		
RADMAX	0.00030	0.00000	0.00050	0.00000	0.00030		

SCAN_5P611(3)		CIR					
FORM	0.00025						
DM	5.61124	5.61100	0.00050	0.00000	0.00024		
X	-0.00001	0.00000			0.00001		
Y	0.00005	0.00000			0.00005		
Z	-0.28750						

RO_5P6110(3)		AXI					
RADRUN	0.00031	0.00000	0.00050	0.00000	0.00031		
RADMAX	0.00035	0.00000	0.00050	0.00000	0.00035		

SCAN_6P3000(1)		CIR					
FORM	0.00027						
DM	6.30030	6.30000	0.00040	-0.00050	0.00030		
X	-0.00002	0.00000			0.00002		
Y	-0.00005	0.00000			0.00005		
Z	-5.36778						

RO_6P3000(1)		AXI					
RADRUN	0.00024	0.00000	0.00100	0.00000	0.00024		
RADMAX	0.00038	0.00000	0.00100	0.00000	0.00038		

SCAN_6P3000(2)		CIR					
FORM	0.00016						
DM	6.30012	6.30000	0.00040	-0.00050	0.00012		
X	-0.00003	0.00000			0.00003		
Y	-0.00005	0.00000			0.00005		
Z	-5.68275						

RO_6P3000(2)		AXI					
RADRUN	0.00022	0.00000	0.00100	0.00000	0.00022		
RADMAX	0.00028	0.00000	0.00100	0.00000	0.00028		

SCAN_6P27(1)		CIR					
FORM	0.00013						
DM	6.27460	6.27000	0.01000	-0.01000	0.00460		
X	-0.00005	0.00000			0.00005		
Y	-0.00003	0.00000			0.00003		
Z	-6.09260						

RO_6P27(1)		AXI					
RADRUN	0.00018	0.00000	0.00050	0.00000	0.00018		
RADMAX	0.00024	0.00000	0.00050	0.00000	0.00024		

SCAN_6P27(2)		CIR					
FORM	0.00014						
DM	6.27442	6.27000	0.01000	-0.01000	0.00442		
X	-0.00007	0.00000			0.00007		
Y	-0.00002	0.00000			0.00002		
Z	-6.65363						

RO_6P27(2)		AXI					
RADRUN	0.00022	0.00000	0.00050	0.00000	0.00022		
RADMAX	0.00029	0.00000	0.00050	0.00000	0.00029		

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

SCAN_6P27(3)

CIR

FORM		0.00013					
DM		6.27427	6.27000	0.01000	-0.01000	0.00427	
X		-0.00009	0.00000			0.00009	
Y		-0.00001	0.00000			0.00001	
Z		-7.18513					

RO_6P27(3)

AXI

RADRUN		0.00025	0.00000	0.00050	0.00000	0.00025	
RADMAX		0.00032	0.00000	0.00050	0.00000	0.00032	

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