

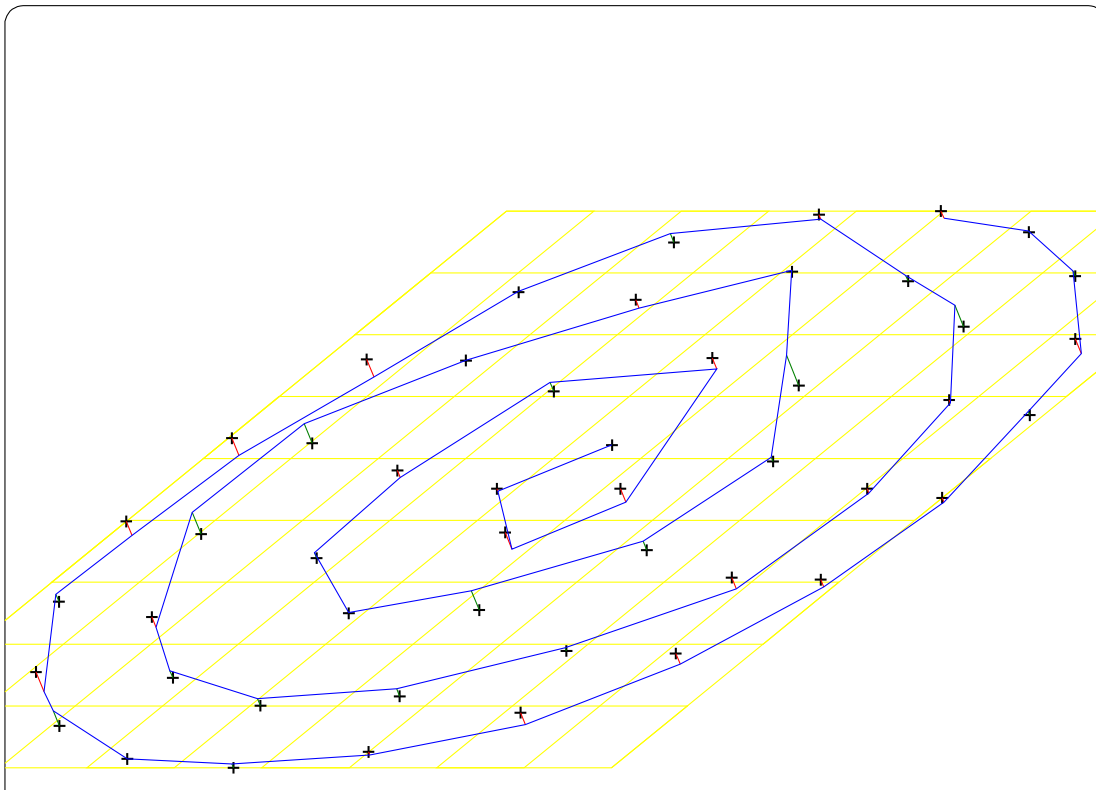
Quindos Measuring Report



3D-Application Center

Description	B4C APERTURE	Customer	R. ATKINSON
Drawing Number	PF-391-940-55 R0	Serial Number	001
Remarks		Article Number	
Supplier	OSV-CERADYNE	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24629-26	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	09-JUN-2009, 07:56:37
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9155-B
User Name	kcaban	WKP Name	PF39194055

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$CIR_B		CIR					
	FORM	0.00011					
	DM	1.74851	1.75000	0.00000	-0.00500	-0.00150	
PLA_12		PLA					
	FORM	0.00006	0.00000	0.00300	0.00000	0.00006	
	Z	0.12173	0.12000	0.02000	-0.02000	0.00173	
DIA_P197		CIR					
	FORM	0.00089					
	DM	0.19527	0.19700	0.00500	-0.00500	-0.00173	
	X	0.00002	0.00000			0.00002	
	Y	0.00044	0.00000			0.00044	
POS_P197		POI					
	POSITN	0.00089	0.00000	0.00500	0.00000	0.00089	
PAR		PLA					
	PARALL	0.00063	0.00000	0.00300	0.00000	0.00063	



0.00010
Inch

Actual points : * * * Neg. Deviation : ——— Pos. Deviation : ———

Notation : B4C APERTURE Producer : R. ATKINSON Draw. No. : PF-391-940-55 R
 Ser. No. : 001 Part No. : Department: MET. QUALITY IN
 Calcul. .: Bestfit (Gauss) Filtering: No Probe dia.: 1 mm
 Element : PLA_12

	X	Y	Z	No.		
Form	0.0001	Neg. Deviat.: 0.0000	-0.5249	0.6037	0.1417	36
Error Magnif.:	50	Pos. Deviat.: 0.0000	0.2954	-0.2309	0.1413	13
No. of points:	49					



FLATNESS

ISO 1101

Inspector :kcaban
 Date:09-JUN-2009
 Time:07:56:37