

Quindos Measuring Report



3D-Application Center

Description	U/S COLLIMATOR FLAN	Customer	M. HOLMES
Drawing Number	PF-391-915-74	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25439-26	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	08-FEB-2010, 09:16:06
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA		PLA					
	FORM	0.00067					
DAT\$CYL		CYL					
	FORM	0.00263					
	DM	5.96859					
D_P625(1)		AXI					
	X	-0.62582	0.62500	0.00500	-0.00500	0.00082	
D_P625(2)		AXI					
	X	0.62617	0.62500	0.00500	-0.00500	0.00117	
D_1P250		AXI					
	DX	1.25200	1.25000	0.00500	-0.00500	0.00200	
D_1P813(1)		POI					
	Y	1.81223	1.81300	0.00500	-0.00500	-0.00077	
D_1P813(2)		POI					
	Y	-1.81561	1.81300	0.00500	-0.00500	0.00261	
D_3P625		AXI					
	DY	-3.62784	3.62500	0.00500	-0.00500	0.00284	
D_P376(1)		POI					
	X	-0.37572	0.37600	0.00500	0.00000	-0.00028	-0.00028
D_P376(1)		POI					
	X	-0.37572	0.37600	0.00500	-0.00500	-0.00028	
D_P376(1)		POI					
	X	-0.37597	0.37600	0.00500	-0.00500	-0.00003	
D_P376(2)		POI					
	X	0.37777	0.37600	0.00500	-0.00500	0.00177	
D_P752		AXI					
	DX	0.75373	0.75200	0.00500	0.00000	0.00173	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
D_1P506(1)			POI				
	Y	1.50523	1.50600	0.00500	-0.00500	-0.00077	
D_1P506(2)			POI				
	Y	-1.50808	1.50600	0.00500	-0.00500	0.00208	
D_3P012			AXI				
	DY	-3.01331	3.01200	0.00500	0.00000	0.00131	
DIA_P377			CIR				
	DM	0.37736	0.37700	0.00500	-0.00500	0.00036	
DIA_P451			CIR				
	DM	0.45057	0.45100	0.00500	-0.00500	-0.00043	
DIA_P576			CIR				
	DM	0.57604	0.57600	0.00500	-0.00500	0.00004	
DIA_P625			CIR				
	DM	0.62486	0.62500	0.00500	-0.00500	-0.00014	
D_P176			POI				
	Z	-0.17717	0.17600	0.00500	-0.00500	0.00117	
D_P350			POI				
	Z	-0.34881	0.35000	0.00500	-0.00500	-0.00119	
D_P380			POI				
	Z	-0.38241	0.38000	0.00500	-0.00500	0.00241	
D_P415			POI				
	Z	-0.41495	0.41500	0.00500	-0.00500	-0.00005	
THRD(1)			CIR				
	X	0.37300	0.37500	0.00500	-0.00500	-0.00200	
	Y	1.62421	1.62500	0.00500	-0.00500	-0.00079	
THRD(2)			CIR				
	X	-0.37641	0.37500	0.00500	-0.00500	0.00141	
	Y	1.62435	1.62500	0.00500	-0.00500	-0.00065	
THRD(3)			CIR				
	X	-0.37367	0.37500	0.00500	-0.00500	-0.00133	
	Y	-1.62519	1.62500	0.00500	-0.00500	0.00019	
THRD(4)			CIR				
	X	0.37613	0.37500	0.00500	-0.00500	0.00113	
	Y	-1.62584	1.62500	0.00500	-0.00500	0.00084	
D_3P250(1)			AXI				
	DY	-3.25005	3.25000	0.00500	-0.00500	0.00005	
D_3P250(2)			AXI				
	DY	-3.24953	3.25000	0.00500	-0.00500	-0.00047	
D_750(1)			AXI				
	DX	-0.74941	0.75000	0.00500	-0.00500	-0.00059	
D_750(2)			AXI				
	DX	-0.74980	0.75000	0.00500	-0.00500	-0.00020	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DAT\$CYL		CYL					
	FORM	0.00042					
	DM	5.96961					
DIA_2P962		CIR					
	FORM	0.00052					
	DM	2.96220	2.96200	0.00100	0.00000	0.00020	
RADRUN		AXI					
	RADRUN	0.00192	0.00000	0.00200	0.00000	0.00192	
DIA_3P048		CIR					
	FORM	0.00000	0.00000	0.00197	0.00000	0.00000	
	DM	3.43248	3.04800	0.00197	-0.00197	0.38448	0.38251 ◀
	RA	1.71624	0.00000	0.00197	-0.00197	1.71624	1.71427 ◀
	X	-0.00082	0.00000	0.00197	-0.00197	0.00082	
	Y	-0.00179	0.00000	0.00197	-0.00197	0.00179	
	Z	-0.02998	0.00000	0.00197	-0.00197	0.02998	0.02801 ◀
d_p065		PLA					
	Z	-0.06175	0.06500	0.00500	-0.00500	-0.00325	
AXIRUN		PLA					
	AXIRUN	0.00096	0.00000	0.00500	0.00000	0.00096	

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