

Quindos Measuring Report



3D-Application Center

Description	VALVE CLAMP 2	Customer	JC CASTANGNA
Drawing Number	PF-391-830-05	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25427-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-NOV-2009, 13:33:48
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00190					
DAT\$CIR_B		CIR					
	FORM	0.00082					
	DM	4.11685	4.12000	0.01000	-0.01000	-0.00315	
DAT\$AXI_C		AXI					
	FORM	0.00014					
DIST_P050		AXI					
	DX	-0.05794	0.06000	0.01000	-0.01000	-0.00206	
ANG_45		AXI					
	PA_PXPZ	-45.31506	45.00000			0.31506	
INTPNT_P20		POI					
	Z	-0.20767	0.20000	0.01000	-0.01000	0.00767	
DIST_P25		POI					
	Z	-0.24648	0.25000	0.01000	-0.01000	-0.00352	
DIA_2P50		CIR					
	FORM	0.00015					
	DM	2.49898	2.50000	0.01000	-0.01000	-0.00102	
DIA_P286(1)		CIR					
	DM	0.28289	0.28600	0.00500	-0.00500	-0.00311	
	XY	1.75134	1.75000			0.00134	
	PP_PYMX	12.48119	12.50000			-0.01881	
POS_P286(1)		POI					
	POSITN	0.00292	0.00000	0.01400	0.00000	0.00292	
DIA_P286(2)		CIR					
	DM	0.28320	0.28600	0.00500	-0.00500	-0.00280	
	XY	1.74936	1.75000			-0.00064	
	PP_PYMX	59.98522	60.00000			-0.01478	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 30-Nov-09, 13:33:48			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P286(2)			POI				
POSITN		0.00157	0.00000	0.01400	0.00000	0.00157	
DIA_P286(3)			CIR				
DM		0.28315	0.28600	0.00500	-0.00500	-0.00285	
XY		1.74889	1.75000			-0.00111	
PP_PYMX		120.02389	120.00000			0.02389	
POS_P286(3)			POI				
POSITN		0.00266	0.00000	0.01400	0.00000	0.00266	
DIA_P286(4)			CIR				
DM		0.28335	0.28600	0.00500	-0.00500	-0.00265	
XY		1.74956	1.75000			-0.00044	
PP_PYMX		167.55995	167.50000			0.05995	
POS_P286(4)			POI				
POSITN		0.00377	0.00000	0.01400	0.00000	0.00377	
DIA_P406(1)			CIR				
DM		0.40912	0.40600	0.00500	-0.00500	0.00312	
XY		1.75059	1.75000			0.00059	
PP_PYMX		29.98679	30.00000			-0.01321	
POS_P406(1)			POI				
POSITN		0.00143	0.00000	0.01400	0.00000	0.00143	
DIA_P406(2)			CIR				
DM		0.40995	0.40600	0.00500	-0.00500	0.00395	
XY		1.75010	1.75000			0.00010	
PP_PYMX		77.51042	77.50000			0.01042	
POS_P406(2)			POI				
POSITN		0.00067	0.00000	0.01400	0.00000	0.00067	
DIA_P406(3)			CIR				
DM		0.41073	0.40600	0.00500	-0.00500	0.00473	
XY		1.74983	1.75000			-0.00017	
PP_PYMX		102.53481	102.50000			0.03481	
POS_P406(3)			POI				
POSITN		0.00215	0.00000	0.01400	0.00000	0.00215	
DIA_P406(4)			CIR				
DM		0.41500	0.40600	0.00500	-0.00500	0.00900	
XY		1.74946	1.75000			-0.00055	
PP_PYMX		150.06473	150.00000			0.06473	
POS_P406(4)			POI				
POSITN		0.00410	0.00000	0.01400	0.00000	0.00410	

0.00400 ◀

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