

Quindos Measuring Report



3D-Application Center

Description	VALVE CLAMP 2	Customer	JC CASTANGNA
Drawing Number	PF-391-830-05	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25427-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-NOV-2009, 13:26:44
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00388					
DAT\$CIR_B		CIR					
	FORM	0.00025					
	DM	4.11789	4.12000	0.01000	-0.01000	-0.00211	
DAT\$AXI_C		AXI					
	FORM	0.00007					
DIST_P050		AXI					
	DX	-0.05975	0.06000	0.01000	-0.01000	-0.00025	
ANG_45		AXI					
	PA_PXPZ	-45.38015	45.00000			0.38015	
INTPNT_P20		POI					
	Z	-0.21293	0.20000	0.01000	-0.01000	0.01293	0.00293 ◀
DIST_P25		POI					
	Z	-0.25186	0.25000	0.01000	-0.01000	0.00186	
DIA_2P50		CIR					
	FORM	0.00032					
	DM	2.50128	2.50000	0.01000	-0.01000	0.00128	
DIA_P286(1)		CIR					
	DM	0.28241	0.28600	0.00500	-0.00500	-0.00359	
	XY	1.74944	1.75000			-0.00056	
	PP_PYMX	12.59511	12.50000			0.09511	
POS_P286(1)		POI					
	POSITN	0.00592	0.00000	0.01400	0.00000	0.00592	
DIA_P286(2)		CIR					
	DM	0.28235	0.28600	0.00500	-0.00500	-0.00365	
	XY	1.75031	1.75000			0.00031	
	PP_PYMX	60.10436	60.00000			0.10436	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 30-Nov-09, 13:26:45				NO\$NAME			Page 1 of 2

Date: 30-Nov-09, 13:26:45			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P286(2)		POI					
POSITN		0.00641	0.00000	0.01400	0.00000	0.00641	
DIA_P286(3)		CIR					
DM		0.28236	0.28600	0.00500	-0.00500	-0.00364	
XY		1.75172	1.75000			0.00172	
PP_PYMX		120.06328	120.00000			0.06328	
POS_P286(3)		POI					
POSITN		0.00518	0.00000	0.01400	0.00000	0.00518	
DIA_P286(4)		CIR					
DM		0.28235	0.28600	0.00500	-0.00500	-0.00365	
XY		1.75263	1.75000			0.00263	
PP_PYMX		167.51812	167.50000			0.01812	
POS_P286(4)		POI					
POSITN		0.00538	0.00000	0.01400	0.00000	0.00538	
DIA_P406(1)		CIR					
DM		0.41076	0.40600	0.00500	-0.00500	0.00476	
XY		1.74914	1.75000			-0.00086	
PP_PYMX		30.05754	30.00000			0.05754	
POS_P406(1)		POI					
POSITN		0.00392	0.00000	0.01400	0.00000	0.00392	
DIA_P406(2)		CIR					
DM		0.41111	0.40600	0.00500	-0.00500	0.00511	0.00011 ◀
XY		1.75040	1.75000			0.00040	
PP_PYMX		77.55750	77.50000			0.05750	
POS_P406(2)		POI					
POSITN		0.00360	0.00000	0.01400	0.00000	0.00360	
DIA_P406(3)		CIR					
DM		0.41029	0.40600	0.00500	-0.00500	0.00429	
XY		1.75059	1.75000			0.00059	
PP_PYMX		102.57166	102.50000			0.07166	
POS_P406(3)		POI					
POSITN		0.00454	0.00000	0.01400	0.00000	0.00454	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 30-Nov-09, 13:26:45			NO\$NAME			Page 2 of 2	