

Quindos Measuring Report



3D-Application Center

Description	VALVE CLAMP 2	Customer	JC CASTANGNA
Drawing Number	PF-391-830-05	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25427-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-NOV-2009, 13:19:05
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00110					
DAT\$CIR_B		CIR					
	FORM	0.00057					
	DM	4.11684	4.12000	0.01000	-0.01000	-0.00316	
DAT\$AXI_C		AXI					
	FORM	0.00014					
DIST_P050		AXI					
	DX	-0.05860	0.00000	0.01000	-0.01000	0.05860	0.04860
ANG_45		AXI					
	PA_PXPZ	-45.21940	45.00000			0.21940	
INTPNT_P20		POI					
	Z	-0.21224	0.20000	0.01000	-0.01000	0.01224	0.00224
DIST_P25		POI					
	Z	-0.24822	0.25000	0.01000	-0.01000	-0.00178	
DIA_2P50		CIR					
	FORM	0.00039					
	DM	2.49841	2.50000	0.01000	-0.01000	-0.00159	
DIA_P286(1)		CIR					
	DM	0.28253	0.28600	0.00500	-0.00500	-0.00347	
	XY	1.74892	1.75000			-0.00108	
	PP_PYMX	12.53403	12.50000			0.03403	
POS_P286(1)		POI					
	POSITN	0.00300	0.00000	0.01400	0.00000	0.00300	
DIA_P286(2)		CIR					
	DM	0.28287	0.28600	0.00500	-0.00500	-0.00313	
	XY	1.74911	1.75000			-0.00089	
	PP_PYMX	60.08089	60.00000			0.08089	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 30-Nov-09, 13:19:05			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P286(2)		POI					
POSITN		0.00525	0.00000	0.01400	0.00000	0.00525	
DIA_P286(3)		CIR					
DM		0.28246	0.28600	0.00500	-0.00500	-0.00354	
XY		1.75042	1.75000			0.00042	
PP_PYMX		120.09415	120.00000			0.09415	
POS_P286(3)		POI					
POSITN		0.00581	0.00000	0.01400	0.00000	0.00581	
DIA_P286(4)		CIR					
DM		0.28272	0.28600	0.00500	-0.00500	-0.00328	
XY		1.75168	1.75000			0.00168	
PP_PYMX		167.59986	167.50000			0.09986	
POS_P286(4)		POI					
POSITN		0.00697	0.00000	0.01400	0.00000	0.00697	
DIA_P406(1)		CIR					
DM		0.40992	0.40600	0.00500	-0.00500	0.00392	
XY		1.74843	1.75000			-0.00157	
PP_PYMX		30.00735	30.00000			0.00735	
POS_P406(1)		POI					
POSITN		0.00317	0.00000	0.01400	0.00000	0.00317	
DIA_P406(2)		CIR					
DM		0.40945	0.40600	0.00500	-0.00500	0.00345	
XY		1.74870	1.75000			-0.00130	
PP_PYMX		77.56255	77.50000			0.06255	
POS_P406(2)		POI					
POSITN		0.00462	0.00000	0.01400	0.00000	0.00462	
DIA_P406(3)		CIR					
DM		0.40959	0.40600	0.00500	-0.00500	0.00359	
XY		1.74893	1.75000			-0.00107	
PP_PYMX		102.60874	102.50000			0.10874	
POS_P406(3)		POI					
POSITN		0.00698	0.00000	0.01400	0.00000	0.00698	
DIA_P406(4)		CIR					
DM		0.40946	0.40600	0.00500	-0.00500	0.00346	
XY		1.75033	1.75000			0.00033	
PP_PYMX		150.13711	150.00000			0.13710	
POS_P406(4)		POI					
POSITN		0.00840	0.00000	0.01400	0.00000	0.00840	