

# Quindos Measuring Report



3D-Application Center

Description	VALVE CLAMP	Customer	JC CASTANGNA
Drawing Number	PF-391-830-04	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25427-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-DEC-2009, 09:57:56
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
	FORM	0.00055					
<b>DAT\$CIR_B</b>		<b>CIR</b>					
	FORM	0.00032					
	DM	4.11900	4.12000	0.01000	-0.01000	-0.00100	
<b>DAT\$AXI_C</b>		<b>AXI</b>					
	FORM	0.00039					
<b>DIST_P050</b>		<b>AXI</b>					
	DX	-0.04803	0.06000	0.01000	-0.01000	-0.01197	-0.00197
<b>DIST_P180</b>		<b>POI</b>					
	Z	0.18051	0.18000	0.00500	-0.00500	0.00051	
<b>DIST_P40</b>		<b>POI</b>					
	Z	-0.40135	0.40000	0.01000	-0.01000	0.00135	
<b>DIA_2P400</b>		<b>CIR</b>					
	FORM	0.00060					
	DM	2.39466	2.40000	0.00500	-0.00500	-0.00534	-0.00034
<b>DIA_P286(1)</b>		<b>CIR</b>					
	DM	0.28407	0.28600	0.00500	-0.00500	-0.00193	
	XY	1.75038	1.75000			0.00038	
	PP_PYMX	12.31878	12.50000			-0.18123	
<b>POS_P286(1)</b>		<b>POI</b>					
	POSITN	0.01110	0.00000	0.01400	0.00000	0.01110	
<b>DIA_P286(2)</b>		<b>CIR</b>					
	DM	0.28508	0.28600	0.00500	-0.00500	-0.00092	
	XY	1.75134	1.75000			0.00134	
	PP_PYMX	59.82101	60.00000			-0.17899	
<b>POS_P286(2)</b>		<b>POI</b>					
	POSITN	0.01126	0.00000	0.01400	0.00000	0.01126	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DIA_P286(3)</b>		<b>CIR</b>					
DM		0.28506	0.28600	0.00500	-0.00500	-0.00094	
XY		1.74697	1.75000			-0.00303	
PP_PYMX		119.90740	120.00000			-0.09260	
<b>POS_P286(3)</b>		<b>POI</b>					
POSITN		0.00828	0.00000	0.01400	0.00000	0.00828	
<b>DIA_P286(4)</b>		<b>CIR</b>					
DM		0.28308	0.28600	0.00500	-0.00500	-0.00292	
XY		1.74598	1.75000			-0.00402	
PP_PYMX		167.45502	167.50000			-0.04498	
<b>POS_P286(4)</b>		<b>POI</b>					
POSITN		0.00849	0.00000	0.01400	0.00000	0.00849	
<b>DIA_P201(1)</b>		<b>CIR</b>					
DM		0.20243	0.20100	0.00500	-0.00500	0.00143	
XY		1.75213	1.75000			0.00213	
PP_PXPY		119.80076	120.00000			-0.19924	
<b>POS_P201(1)</b>		<b>POI</b>					
POSITN		0.01291	0.00000	0.01400	0.00000	0.01291	
<b>DIA_P201(2)</b>		<b>CIR</b>					
DM		0.20235	0.20100	0.00500	-0.00500	0.00135	
XY		1.74958	1.75000			-0.00042	
PP_PXPY		167.29436	167.50000			-0.20564	
<b>POS_P201(2)</b>		<b>POI</b>					
POSITN		0.01259	0.00000	0.01400	0.00000	0.01259	
<b>DIA_P201(3)</b>		<b>CIR</b>					
DM		0.20287	0.20100	0.00500	-0.00500	0.00187	
XY		1.74857	1.75000			-0.00143	
PP_PXPY		192.29617	192.50000			-0.20383	
<b>POS_P201(3)</b>		<b>POI</b>					
POSITN		0.01277	0.00000	0.01400	0.00000	0.01277	
<b>DIA_P201(4)</b>		<b>CIR</b>					
DM		0.20224	0.20100	0.00500	-0.00500	0.00124	
XY		1.74572	1.75000			-0.00428	
PP_PXPY		239.92276	240.00000			-0.07724	
<b>POS_P201(4)</b>		<b>POI</b>					
POSITN		0.00977	0.00000	0.01400	0.00000	0.00977	
<b>DIA_3P000</b>		<b>CIR</b>					
FORM		0.00011					
DM		2.99737	3.00000	0.00500	-0.00500	-0.00263	
<b>RAD_P150</b>		<b>CIR</b>					
FORM		0.00306					
RA		0.15505	0.15000	0.00500	-0.00500	0.00505	0.00005 ◀
X		-1.35077	1.35000			0.00077	
Z		0.02739	0.03000			-0.00261	

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