

Quindos Measuring Report



3D-Application Center

Description	VALVE CLAMP	Customer	JC CASTANGNA
Drawing Number	PF-391-830-04	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25427-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	01-DEC-2009, 09:47:29
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00054					
DAT\$CIR_B		CIR					
	FORM	0.00068					
	DM	4.11942	4.12000	0.01000	-0.01000	-0.00058	
DAT\$AXI_C		AXI					
	FORM	0.00017					
DIST_P050		AXI					
	DX	-0.04183	0.06000	0.01000	-0.01000	-0.01817	-0.00817
DIST_P180		POI					
	Z	0.18082	0.18000	0.00500	-0.00500	0.00082	
DIST_P40		POI					
	Z	-0.40283	0.40000	0.01000	-0.01000	0.00283	
DIA_2P400		CIR					
	FORM	0.00082					
	DM	2.39258	2.40000	0.00500	-0.00500	-0.00742	-0.00242
DIA_P286(1)		CIR					
	DM	0.28710	0.28600	0.00500	-0.00500	0.00110	
	XY	1.74601	1.75000			-0.00399	
	PP_PYMX	12.40606	12.50000			-0.09394	
POS_P286(1)		POI					
	POSITN	0.00982	0.00000	0.01400	0.00000	0.00982	
DIA_P286(2)		CIR					
	DM	0.28694	0.28600	0.00500	-0.00500	0.00094	
	XY	1.74778	1.75000			-0.00222	
	PP_PYMX	60.00231	60.00000			0.00231	
POS_P286(2)		POI					
	POSITN	0.00444	0.00000	0.01400	0.00000	0.00444	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P286(3)		CIR					
DM		0.28683	0.28600	0.00500	-0.00500	0.00083	
XY		1.75114	1.75000			0.00114	
PP_PYMX		120.18118	120.00000			0.18118	
POS_P286(3)		POI					
POSITN		0.01130	0.00000	0.01400	0.00000	0.01130	
DIA_P286(4)		CIR					
DM		0.28680	0.28600	0.00500	-0.00500	0.00080	
XY		1.75184	1.75000			0.00184	
PP_PYMX		167.65067	167.50000			0.15067	
POS_P286(4)		POI					
POSITN		0.00992	0.00000	0.01400	0.00000	0.00992	
DIA_P201(1)		CIR					
DM		0.20188	0.20100	0.00500	-0.00500	0.00088	
XY		1.74778	1.75000			-0.00222	
PP_PXPY		119.98139	120.00000			-0.01861	
POS_P201(1)		POI					
POSITN		0.00459	0.00000	0.01400	0.00000	0.00459	
DIA_P201(2)		CIR					
DM		0.20154	0.20100	0.00500	-0.00500	0.00054	
XY		1.75045	1.75000			0.00045	
PP_PXPY		167.60551	167.50000			0.10551	
POS_P201(2)		POI					
POSITN		0.00651	0.00000	0.01400	0.00000	0.00651	
DIA_P201(3)		CIR					
DM		0.20183	0.20100	0.00500	-0.00500	0.00083	
XY		1.75182	1.75000			0.00182	
PP_PXPY		192.62754	192.50000			0.12754	
POS_P201(3)		POI					
POSITN		0.00860	0.00000	0.01400	0.00000	0.00860	
DIA_P201(4)		CIR					
DM		0.20203	0.20100	0.00500	-0.00500	0.00103	
XY		1.75416	1.75000			0.00416	
PP_PXPY		240.21437	240.00000			0.21437	
POS_P201(4)		POI					
POSITN		0.01553	0.00000	0.01400	0.00000	0.01553	0.00153 ◀
DIA_3P000		CIR					
FORM		0.00043					
DM		2.99543	3.00000	0.00500	-0.00500	-0.00457	
RAD_P150		CIR					
FORM		0.00397					
RA		0.15510	0.15000	0.00500	-0.00500	0.00510	0.00010 ◀
X		-1.34958	1.35000			-0.00042	
Z		0.02869	0.03000			-0.00131	

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