

Quindos Measuring Report



3D-Application Center

Description	BASE RING	Customer	JC CASTANGNA
Drawing Number	PF-391-830-03	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25427-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-NOV-2009, 13:58:47
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9329
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00065					
DAT\$CIR_B		CIR					
	FORM	0.00069					
	DM	4.12002	4.12000	0.01000	-0.01000	0.00002	
DIA_3P05		CIR					
	DM	3.05372	3.05000	0.01000	-0.01000	0.00372	
DIA_P281(1)		CIR					
	DM	0.28443	0.28100	0.00500	-0.00500	0.00343	
	XY	1.74692	1.75000			-0.00308	
	PP_PXPY	-0.00046	0.00000			0.00046	
POS_P281(1)		POI					
	POSITN	0.00616	0.00000	0.01400	0.00000	0.00616	
DIA_P281(2)		CIR					
	DM	0.28390	0.28100	0.00500	-0.00500	0.00290	
	XY	1.74787	1.75000			-0.00213	
	PP_PXPY	90.17340	90.00000			0.17340	
POS_P281(2)		POI					
	POSITN	0.01141	0.00000	0.01400	0.00000	0.01141	
DIA_P281(3)		CIR					
	DM	0.28480	0.28100	0.00500	-0.00500	0.00380	
	XY	1.75293	1.75000			0.00293	
	PP_PXPY	180.17757	180.00000			0.17757	
POS_P281(3)		POI					
	POSITN	0.01233	0.00000	0.01400	0.00000	0.01233	
DIA_P281(4)		CIR					
	DM	0.28436	0.28100	0.00500	-0.00500	0.00336	
	XY	1.75293	1.75000			0.00293	
	PP_PXPY	269.96674	270.00000			-0.03326	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P281(4)			POI				
POSITN		0.00621	0.00000	0.01400	0.00000	0.00621	
CBORE_P406			CIR				
DM		0.41457	0.40600	0.00500	-0.00500	0.00857	0.00357 ◀
DEPTH_P260			POI				
Z		-0.25647	0.26000	0.00500	-0.00500	-0.00353	
DIST_P40			POI				
Z		-0.40623	0.40000	0.01000	-0.01000	0.00623	
THRD(1)			CIR				
XY		1.74806	1.75000			-0.00194	
PP_PXPY		12.50524	12.50000			0.00524	
POS_THRD(1)			POI				
POSITN		0.00390	0.00000	0.01400	0.00000	0.00390	
THRD(2)			CIR				
XY		1.75014	1.75000			0.00014	
PP_PXPY		120.17442	120.00000			0.17442	
POS_THRD(2)			POI				
POSITN		0.01066	0.00000	0.01400	0.00000	0.01066	
THRD(3)			CIR				
XY		1.75438	1.75000			0.00438	
PP_PXPY		192.70610	192.50000			0.20610	
POS_THRD(3)			POI				
POSITN		0.01535	0.00000	0.01400	0.00000	0.01535	0.00135 ◀
THRD(4)			CIR				
XY		1.75243	1.75000			0.00243	
PP_PXPY		299.92905	300.00000			-0.07096	
POS_THRD(4)			POI				
POSITN		0.00652	0.00000	0.01400	0.00000	0.00652	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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