

Quindos Measuring Report



3D-Application Center

Description	MODIFIED FLANGE	Customer	C. RAGO
Drawing Number	PF-391-827-91	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24695-16	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	13-MAY-2010, 14:25:39
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.5.10127
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DATUM_A		PLA					
	FORM	0.00730	0.00000	0.01000	0.00000	0.00730	
DATUM_B(1)		PLA					
	FORM	0.00045					
DATUM_B(2)		PLA					
	FORM	0.00070					
DATUM_C		PLA					
	FORM	0.00082					
BUSHING		CYL					
	FORM	0.00050	0.00000			0.00050	
	DM	0.50115	0.50100			0.00015	
	IX	0.75152	0.75000			0.00152	
	IY	0.00054	0.00000			0.00054	
POS_BUSHING		AXI					
	POSITN	0.00393	0.00000	0.00100	0.00000	0.00393	0.00293 ◀
POS_BUSH		POI					
	POSITN	0.00324	0.00000	0.00100	0.00000	0.00324	0.00224 ◀
SQRNS_BUSH		AXI					
	SQRNES	0.00064					
DOWEL_PIN		CYL					
	FORM	0.00022					
	DM	0.49992	0.50000			-0.00008	
	IX	37.50178	37.50000			0.00178	
	IY	0.00011	0.00000			0.00011	
POS_DOWEL_PIN		AXI					
	POSITN	0.00423	0.00000	0.00100	0.00000	0.00423	0.00323 ◀
POS_DP		POI					
	POSITN	0.00357	0.00000	0.00100	0.00000	0.00357	0.00257 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 13-May-10, 14:25:39		NO\$NAME				Page 1 of 3	

Date: 13-May-10, 14:25:39			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

SQRNS_DP

AXI

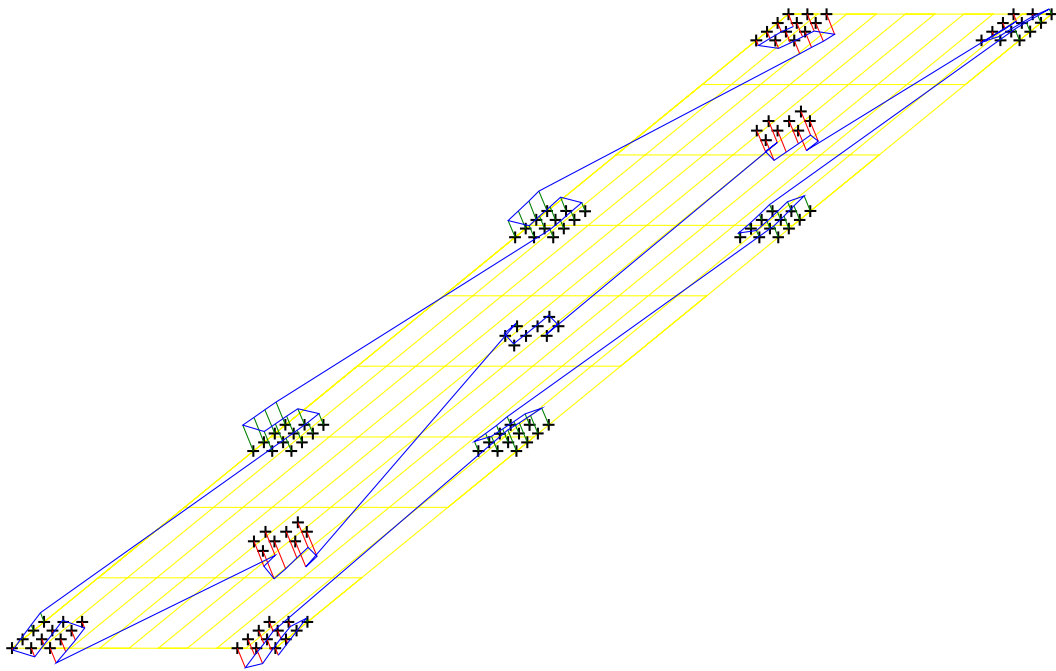
SQRNES		0.00031	0.00000			0.00031	
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DI_BUSH_DP

AXI

DX		36.75026	36.75000			0.00026	
DY		-0.00044	0.00000			0.00044	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 13-May-10, 14:25:39			NO\$NAME			Page 2 of 3	



0.01078
Inch

Actual points : * * *

Neg. Deviation : —

Pos. Deviation : —

Notation : MODIFIED FLANGE

Producer : C. RAGO

Draw. No. : PF-391-827-91

Ser. No. : 001

Part No. :

Department: MET. QUALITY IN

Calcul. .: GSS

Filtering: No

Probe dia.: 3 mm

Element : DATUM_A

X

Y

Z

No.

Form: 0.0073 Neg. Deviat.: -0.0038 6.0216 0.0001 0.0590 70

Error Magnif.: 10 Pos. Deviat.: 0.0035 11.9678 5.5523 0.0668 93

No. of points: 120

MESSTECHNIK WETZLAR



FLATNESS

Inspector :kcaban

Date:13-MAY-2010

Time:14:25:39

PI\$Pages_3500

Date: 13-May-10, 14:25:39

NO\$NAME

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