

Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 6.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-89	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-21	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	13-AUG-2009, 08:58:15
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9220-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00187					
SQRNS_AC		PLA					
	SQRNES	0.00020	0.00000	0.00200	0.00000	0.00020	
SQRNS_BC		PLA					
	SQRNES	0.00018	0.00000	0.00200	0.00000	0.00018	
DX8P0		AXI					
	DX	7.99916	8.00000			-0.00084	
DY_9P38		PLA					
	Y	9.37574	9.37500	0.02000	-0.02000	0.00074	
CHM_ANG		AXI					
	PA_MZMY	45.12634	45.00000	1.00000	-1.00000	0.12634	
CHM\$D_P25		AXI					
	DY	-0.25851	0.25000	0.02000	-0.02000	0.00851	
	DZ	-0.25737	0.25000	0.02000	-0.02000	0.00737	
DX_5P750		AXI					
	DX	5.75175	5.75000	0.00500	-0.00500	0.00175	
SYM_5P750		PLA					
	X	0.00059	0.00000			0.00059	
POS_5P750		AXI					
	POSITN	0.00117	0.00000	0.01000	0.00000	0.00117	
DX_70970		AXI					
	DX	7.96952	7.97000	0.00500	-0.00500	-0.00048	
SYM_7P970		PLA					
	X	0.00223	0.00000			0.00223	
POS_7P970		AXI					
	POSITN	0.00446	0.00000	0.01000	0.00000	0.00446	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 13-Aug-09, 08:58:15			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P5010(1)		CYL					
FORM		0.00068					
DM		0.50156	0.50100	0.00240	0.00000	0.00056	
Y		8.87450	8.87500			-0.00050	
Z		-0.49857	0.50000			-0.00143	
POS_P5010(1)		AXI					
POSITN		0.00331	0.00000	0.00500	0.00000	0.00331	
SQRNS_P5010(1)		AXI					
SQRNES		0.00121	0.00000	0.00100	0.00000	0.00121	0.00021 ◀
TRA_P5000(1)		CYL					
FORM		0.00063					
DM		0.49947	0.50000	0.00000	-0.00050	-0.00053	-0.00003 ◀
Y		-8.37349	8.37500			-0.00151	
Z		-0.50028	0.50000			0.00028	
POS_P5000(1)		AXI					
POSITN		0.00355	0.00000	0.00500	0.00000	0.00355	
SQRNS_P5000(1)		AXI					
SQRNES		0.00065	0.00000	0.00100	0.00000	0.00065	
DIA_P5010(2)		CYL					
FORM		0.00050					
DM		0.50162	0.50100	0.00240	0.00000	0.00062	
Y		8.87369	8.87500			-0.00131	
Z		-0.50433	0.50000			0.00433	
POS_P5010(2)		AXI					
POSITN		0.00937	0.00000	0.00500	0.00000	0.00937	0.00437 ◀
SQRNS_P5010(2)		AXI					
SQRNES		0.00130	0.00000	0.00100	0.00000	0.00130	0.00030 ◀
TRA_P5000(2)		CYL					
FORM		0.00024					
DM		0.49958	0.50000	0.00000	-0.00050	-0.00042	
Y		-8.37261	8.37500			-0.00239	
Z		-0.50161	0.50000			0.00161	
POS_P5000(2)		AXI					
POSITN		0.00632	0.00000	0.00500	0.00000	0.00632	0.00132 ◀
SQRNS_P5000(2)		AXI					
SQRNES		0.00097	0.00000	0.00100	0.00000	0.00097	
DIA_P127(1)		CIR					
DM		0.12582	0.12700	0.00200	-0.00200	-0.00118	
X		-3.49772	3.50000			-0.00228	
Y		-8.37517	8.37500			0.00017	
POS_P127(1)		POI					
POSITN		0.00457	0.00000	0.00200	0.00000	0.00457	0.00257 ◀
DIA_P127(2)		CIR					
DM		0.12601	0.12700	0.00200	-0.00200	-0.00099	
X		3.50242	3.50000			0.00242	
Y		-8.37544	8.37500			0.00044	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

POS_P127(2)		POI					
POSITN	0.00492	0.00000	0.00200	0.00000	0.00492	0.00292	

DY_1P125		AXI					
DY	-1.12741	1.12500	0.00500	-0.00500	0.00241		

RAD_P125		CIR					
RA	0.09324	0.12500	0.00000	-0.12500	-0.03176		

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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