

Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 6.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-89	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-21	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-AUG-2009, 13:50:27
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9220-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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DAT\$PLA_A		PLA					
	FORM	0.00131					
SQRNS_AC		PLA					
	SQRNES	0.00075	0.00000	0.00200	0.00000	0.00075	
SQRNS_BC		PLA					
	SQRNES	0.00267	0.00000	0.00200	0.00000	0.00267	0.00067 ◀
DX8P0		AXI					
	DX	7.99926	8.00000			-0.00074	
DY_9P38		PLA					
	Y	9.37870	9.37500	0.02000	-0.02000	0.00370	
CHM_ANG		AXI					
	PA_MZMY	45.14609	45.00000	1.00000	-1.00000	0.14609	
CHM\$D_P25		AXI					
	DY	-0.25957	0.25000	0.02000	-0.02000	0.00957	
	DZ	-0.25825	0.25000	0.02000	-0.02000	0.00825	
DX_5P750		AXI					
	DX	5.75091	5.75000	0.00500	-0.00500	0.00091	
SYM_5P750		PLA					
	X	-0.00085	0.00000			0.00085	
POS_5P750		AXI					
	POSITN	0.00169	0.00000	0.01000	0.00000	0.00169	
DX_70970		AXI					
	DX	7.96959	7.97000	0.00500	-0.00500	-0.00041	
SYM_7P970		PLA					
	X	-0.00565	0.00000			0.00565	
POS_7P970		AXI					
	POSITN	0.01129	0.00000	0.01000	0.00000	0.01129	0.00129 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 12-Aug-09, 13:50:27			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DIA_P5010(1)		CYL					
FORM		0.00030					
DM		0.50201	0.50100	0.00240	0.00000	0.00101	
Y		8.87487	8.87500			-0.00013	
Z		-0.49866	0.50000			-0.00134	
POS_P5010(1)		AXI					
POSITN		0.00319	0.00000	0.00500	0.00000	0.00319	
SQRNS_P5010(1)		AXI					
SQRNES		0.00052	0.00000	0.00100	0.00000	0.00052	
TRA_P5000(1)		CYL					
FORM		0.00021					
DM		0.49984	0.50000	0.00000	-0.00050	-0.00016	
Y		-8.37217	8.37500			-0.00283	
Z		-0.50166	0.50000			0.00166	
POS_P5000(1)		AXI					
POSITN		0.00702	0.00000	0.00500	0.00000	0.00702	0.00202 ◀
SQRNS_P5000(1)		AXI					
SQRNES		0.00111	0.00000	0.00100	0.00000	0.00111	0.00011 ◀
DIA_P5010(2)		CYL					
FORM		0.00073					
DM		0.50134	0.50100	0.00240	0.00000	0.00034	
Y		8.87423	8.87500			-0.00077	
Z		-0.50305	0.50000			0.00305	
POS_P5010(2)		AXI					
POSITN		0.00637	0.00000	0.00500	0.00000	0.00637	0.00137 ◀
SQRNS_P5010(2)		AXI					
SQRNES		0.00137	0.00000	0.00100	0.00000	0.00137	0.00037 ◀
TRA_P5000(2)		CYL					
FORM		0.00070					
DM		0.49946	0.50000	0.00000	-0.00050	-0.00054	-0.00004 ◀
Y		-8.37272	8.37500			-0.00228	
Z		-0.50019	0.50000			0.00019	
POS_P5000(2)		AXI					
POSITN		0.00502	0.00000	0.00500	0.00000	0.00502	0.00002 ◀
SQRNS_P5000(2)		AXI					
SQRNES		0.00105	0.00000	0.00100	0.00000	0.00105	0.00005 ◀
DIA_P127(1)		CIR					
DM		0.12609	0.12700	0.00200	-0.00200	-0.00091	
X		-3.50656	3.50000			0.00656	
Y		-8.37105	8.37500			-0.00395	
POS_P127(1)		POI					
POSITN		0.01532	0.00000	0.00200	0.00000	0.01532	0.01332 ◀
DIA_P127(2)		CIR					
DM		0.12603	0.12700	0.00200	-0.00200	-0.00097	
X		3.49536	3.50000			-0.00464	
Y		-8.37268	8.37500			-0.00232	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

POS_P127(2)		POI					
POSITN	0.01037	0.00000	0.00200	0.00000	0.01037	0.00837	

DY_1P125		AXI					
DY	-1.12624	1.12500	0.00500	-0.00500	0.00124		

RAD_P125		CIR					
RA	0.09140	0.12500	0.00000	-0.12500	-0.03360		

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