

# Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 6.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-89	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-21	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	12-AUG-2009, 13:26:34
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9220-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00131					
SQRNS_AC		PLA					
	SQRNES	0.00064	0.00000	0.00200	0.00000	0.00064	
SQRNS_BC		PLA					
	SQRNES	0.00332	0.00000	0.00200	0.00000	0.00332	0.00132 ◀
DX8P0		AXI					
	DX	8.00038	8.00000			0.00038	
DY_9P38		PLA					
	Y	9.37730	9.37500	0.02000	-0.02000	0.00230	
CHM_ANG		AXI					
	PA_MZMY	45.11489	45.00000	1.00000	-1.00000	0.11489	
CHM\$D_P25		AXI					
	DY	-0.25927	0.25000	0.02000	-0.02000	0.00927	
	DZ	-0.25824	0.25000	0.02000	-0.02000	0.00824	
DX_5P750		AXI					
	DX	5.75156	5.75000	0.00500	-0.00500	0.00156	
SYM_5P750		PLA					
	X	-0.00192	0.00000			0.00192	
POS_5P750		AXI					
	POSITN	0.00384	0.00000	0.01000	0.00000	0.00384	
DX_70970		AXI					
	DX	7.96948	7.97000	0.00500	-0.00500	-0.00052	
SYM_7P970		PLA					
	X	0.00247	0.00000			0.00247	
POS_7P970		AXI					
	POSITN	0.00494	0.00000	0.01000	0.00000	0.00494	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>DIA_P5010(1)</b>		<b>CYL</b>					
FORM		0.00068					
DM		0.50183	0.50100	0.00240	0.00000	0.00083	
Y		8.87293	8.87500			-0.00207	
Z		-0.49922	0.50000			-0.00078	
<b>POS_P5010(1)</b>		<b>AXI</b>					
POSITN		0.00501	0.00000	0.00500	0.00000	0.00501	0.00001 ◀
<b>SQRNS_P5010(1)</b>		<b>AXI</b>					
SQRNES		0.00154	0.00000	0.00100	0.00000	0.00154	0.00054 ◀
<b>TRA_P5000(1)</b>		<b>CYL</b>					
FORM		0.00010					
DM		0.50001	0.50000	0.00000	-0.00050	0.00001	0.00001 ◀
Y		-8.37324	8.37500			-0.00176	
Z		-0.50112	0.50000			0.00112	
<b>POS_P5000(1)</b>		<b>AXI</b>					
POSITN		0.00480	0.00000	0.00500	0.00000	0.00480	
<b>SQRNS_P5000(1)</b>		<b>AXI</b>					
SQRNES		0.00136	0.00000	0.00100	0.00000	0.00136	0.00036 ◀
<b>DIA_P5010(2)</b>		<b>CYL</b>					
FORM		0.00016					
DM		0.50192	0.50100	0.00240	0.00000	0.00092	
Y		8.87494	8.87500			-0.00007	
Z		-0.50325	0.50000			0.00325	
<b>POS_P5010(2)</b>		<b>AXI</b>					
POSITN		0.00709	0.00000	0.00500	0.00000	0.00709	0.00209 ◀
<b>SQRNS_P5010(2)</b>		<b>AXI</b>					
SQRNES		0.00112	0.00000	0.00100	0.00000	0.00112	0.00012 ◀
<b>TRA_P5000(2)</b>		<b>CYL</b>					
FORM		0.00015					
DM		0.49994	0.50000	0.00000	-0.00050	-0.00006	
Y		-8.37336	8.37500			-0.00164	
Z		-0.50161	0.50000			0.00161	
<b>POS_P5000(2)</b>		<b>AXI</b>					
POSITN		0.00512	0.00000	0.00500	0.00000	0.00512	0.00012 ◀
<b>SQRNS_P5000(2)</b>		<b>AXI</b>					
SQRNES		0.00066	0.00000	0.00100	0.00000	0.00066	
<b>DIA_P127(1)</b>		<b>CIR</b>					
DM		0.12622	0.12700	0.00200	-0.00200	-0.00078	
X		-3.49866	3.50000			-0.00134	
Y		-8.37535	8.37500			0.00035	
<b>POS_P127(1)</b>		<b>POI</b>					
POSITN		0.00278	0.00000	0.00200	0.00000	0.00278	0.00078 ◀
<b>DIA_P127(2)</b>		<b>CIR</b>					
DM		0.12606	0.12700	0.00200	-0.00200	-0.00094	
X		3.49941	3.50000			-0.00059	
Y		-8.37311	8.37500			-0.00189	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

<b>POS_P127(2)</b>		<b>POI</b>					
POSITN	0.00396	0.00000	0.00200	0.00000	0.00396	0.00196	◀

<b>DY_1P125</b>		<b>AXI</b>					
DY	-1.12530	1.12500	0.00500	-0.00500	0.00030		

<b>RAD_P125</b>		<b>CIR</b>					
RA	0.09148	0.12500	0.00000	-0.12500	-0.03352		

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