

Quindos Measuring Report



3D-Application Center

Description	SIDE PLATE	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-45	Serial Number	010
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25113-51	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-SEP-2009, 09:26:02
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00615					
DAT\$PLA_B(1)			PLA				
	FORM	0.00014					
DAT\$PLA_B(2)			PLA				
	FORM	0.00023					
DAT\$PLA_C			PLA				
	FORM	0.00019					
DY_7P00			AXI				
	DY	6.99971	7.00000	0.03000	-0.03000	-0.00029	
DX_20P75			POI				
	X	20.74949	20.75000	0.03000	-0.03000	-0.00051	
DY_2P126			AXI				
	DY	2.13030	2.12600	0.01000	0.00000	0.00430	
POS_2P126			PLA				
	Y	0.00118	0.00000	0.00350	-0.00350	0.00118	
DY_2P00			AXI				
	DY	-1.99016	2.00000	0.03000	-0.03000	-0.00984	
POS_2P00			PLA				
	Y	0.00112	0.00000	0.00350	-0.00350	0.00112	
RAD_P50(1)			CIR				
	X	18.44520	18.44000	0.03000	-0.03000	0.00520	
RAD_P50(2)			CIR				
	RA	0.50274	0.50000	0.03000	-0.03000	0.00274	
	X	11.21294	11.21000	0.03000	-0.03000	0.00294	
DX_18P75			POI				
	X	18.74989	18.75000	0.03000	-0.03000	-0.00011	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
AXI(2)			AXI				
	PA_MXPY	45.03516	45.00000			0.03516	
DX_8P50			POI				
	X	8.50046	8.50100	0.03000	-0.03000	-0.00054	
DIA_P281(1)			CIR				
	DM	0.28340	0.28100	0.00500	-0.00500	0.00240	
	X	8.74963	8.75000			-0.00037	
	Y	-0.62498	0.62500			-0.00002	
POS_P281(1)			POI				
	POSITN	0.00075	0.00000	0.01400		0.00075	
	MMCADD	0.00725					
	POSMMC	0.00075	0.00000	0.02125	0.00000	0.00075	
DIA_P281(2)			CIR				
	DM	0.28329	0.28100	0.00500	-0.00500	0.00229	
	X	8.75005	8.75000			0.00005	
	Y	0.62536	0.62500			0.00036	
POS_P281(2)			POI				
	POSITN	0.00073	0.00000	0.01400		0.00073	
	MMCADD	0.00708					
	POSMMC	0.00073	0.00000	0.02108	0.00000	0.00073	
SLOT			AXI				
	LA_DIS	1.00071	1.00000	0.03000	-0.03000	0.00071	
	SM_DIS	0.40668	0.40600	0.00500	-0.00500	0.00068	
	X	13.99952	14.00000	0.01500	-0.01500	-0.00048	
	Y	0.00071	0.00000	0.00700	-0.00700	0.00071	

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