

Quindos Measuring Report



3D-Application Center

Description	SIDE PLATE	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-45	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25113-33	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	10-SEP-2009, 14:17:55
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9246-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00326					
DAT\$PLA_B(1)			PLA				
	FORM	0.00098					
DAT\$PLA_B(2)			PLA				
	FORM	0.00008					
DAT\$PLA_C			PLA				
	FORM	0.00029					
DY_7P00			AXI				
	DY	7.00152	7.00000	0.03000	-0.03000	0.00152	
DX_20P75			POI				
	X	20.75621	20.75000	0.03000	-0.03000	0.00621	
DY_2P126			AXI				
	DY	2.12965	2.12600	0.01000	0.00000	0.00365	
POS_2P126			PLA				
	Y	0.00233	0.00000	0.00350	-0.00350	0.00233	
DY_2P00			AXI				
	DY	2.00193	2.00000	0.03000	-0.03000	0.00193	
POS_2P00			PLA				
	Y	0.00246	0.00000	0.00350	-0.00350	0.00246	
RAD_P50(1)			CIR				
	X	18.46909	18.44000	0.03000	-0.03000	0.02909	
RAD_P50(2)			CIR				
	RA	0.50138	0.50000	0.03000	-0.03000	0.00138	
	X	11.21037	11.21000	0.03000	-0.03000	0.00037	
DX_18P75			POI				
	X	18.73624	18.75000	0.03000	-0.03000	-0.01376	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 10-Sep-09, 14:17:57			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
AXI(2)			AXI				
	PA_PXPY	-44.99090	45.00000			-0.00910	
DX_8P50			POI				
	X	8.50271	8.50100	0.03000	-0.03000	0.00171	
DIA_P281(1)			CIR				
	DM	0.28156	0.28100	0.00500	-0.00500	0.00056	
	X	8.75408	8.75000			0.00408	
	Y	-0.62272	0.62500			-0.00228	
POS_P281(1)			POI				
	POSITN	0.00934	0.00000	0.01400		0.00934	
	MMCADD	0.00555					
	POSMMC	0.00934	0.00000	0.01955	0.00000	0.00934	
DIA_P281(2)			CIR				
	DM	0.28148	0.28100	0.00500	-0.00500	0.00048	
	X	8.75315	8.75000			0.00315	
	Y	0.62728	0.62500			0.00228	
POS_P281(2)			POI				
	POSITN	0.00777	0.00000	0.01400		0.00777	
	MMCADD	0.00547					
	POSMMC	0.00777	0.00000	0.01947	0.00000	0.00777	
SLOT			AXI				
	LA_DIS	0.99694	1.00000	0.03000	-0.03000	-0.00306	
	SM_DIS	0.40511	0.40600	0.00500	-0.00500	-0.00089	
	X	14.00304	14.00000	0.01500	-0.01500	0.00304	
	Y	0.00003	0.00000	0.00700	-0.00700	0.00003	
THRD_1420(1)			CIR				
	X	19.00567	19.00000			0.00567	
	Z	-0.38302	0.38000			0.00302	
POS_1420(1)			POI				
	POSITN	0.01286	0.00000	0.01400	0.00000	0.01286	
THRD_1420(2)			CIR				
	X	20.25637	20.25000			0.00637	
	Z	-0.38254	0.38000			0.00254	
POS_1420(2)			POI				
	POSITN	0.01371	0.00000	0.01400	0.00000	0.01371	
THRD_3816(1)			CIR				
	Y	-2.75229	2.75000			0.00229	
	Z	-0.38146	0.38000			0.00146	
POS_3816(1)			POI				
	POSITN	0.00542	0.00000	0.01400	0.00000	0.00542	
THRD_3816(2)			CIR				
	Y	2.74914	2.75000			-0.00086	
	Z	-0.38343	0.38000			0.00343	