

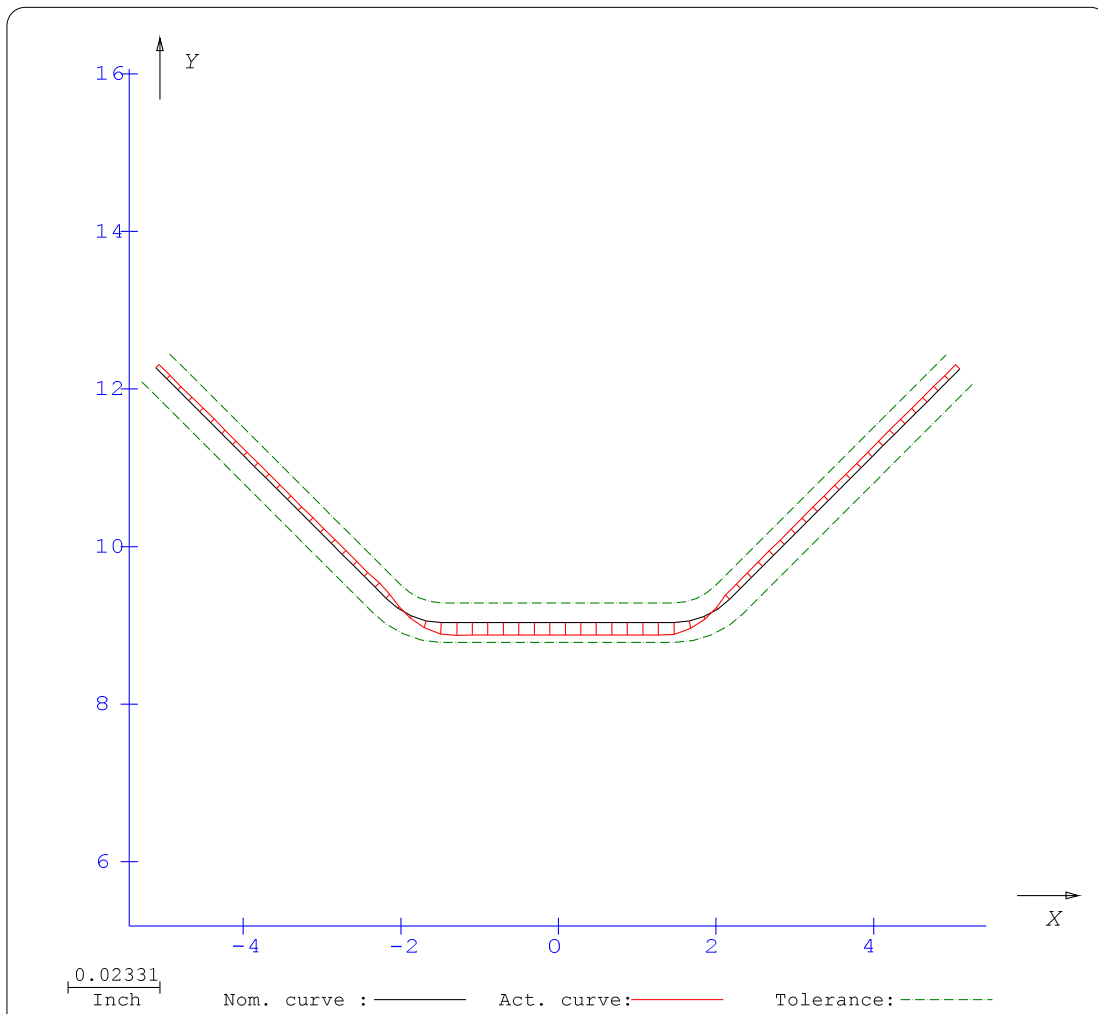
Quindos Measuring Report



3D-Application Center

Description	SIDE PLATE	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-35	Serial Number	01
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25113-27	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-SEP-2009, 12:48:17
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9253-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_13P00		AXI					
	DX	12.99941	13.00000	0.02000	-0.02000	-0.00059	
DY_12P50(1)		POI					
	Y	12.49926	12.50000	0.02000	-0.02000	-0.00074	
DY_12P50(2)		POI					
	Y	12.49936	12.50000	0.02000	-0.02000	-0.00064	
DIA_P406(1)		CIR					
	DM	0.40190	0.40600	0.00500	-0.00500	-0.00410	
	X	5.75009	5.75000			0.00009	
	Y	8.49939	8.50000			-0.00061	
POS_P406(1)		POI					
	POSITN	0.00123	0.00000	0.01400	0.00000	0.00123	
DIA_P594(1)		CIR					
	DM	0.59219	0.59400	0.00500	-0.00500	-0.00181	
	X	-5.74961	5.75000	0.00197	-0.00197	-0.00039	
	Y	11.49936	11.50000	0.00197	-0.00197	-0.00064	
POS_P594(1)		POI					
	POSITN	0.00150	0.00000	0.01400	0.00000	0.00150	



Notation : SIDE PLATE Producer : K. RATCLIFFE Draw. No. : PF-391-806-35
 Ser. No. : 01 Part No. : Department: MET. QUALITY IN
 Element : ACNO

		X	Y	Z	Nr.	
Form	0.00484	Min. Deviat.:-0.00318	-1.28999	9.03272	-0.37500	27
Lower Toler. :	-0.00500	Max. Deviat.: 0.00167	4.26085	11.41857	-0.37500	60
Upper Toler. :	0.00500					
Error Magnif.:	50					
No. of points:	66					



2D - CONTOUR

Inspector.:kcaban
 Date:14-SEP-2009
 Time:12:48:17