

# Quindos Measuring Report



3D-Application Center

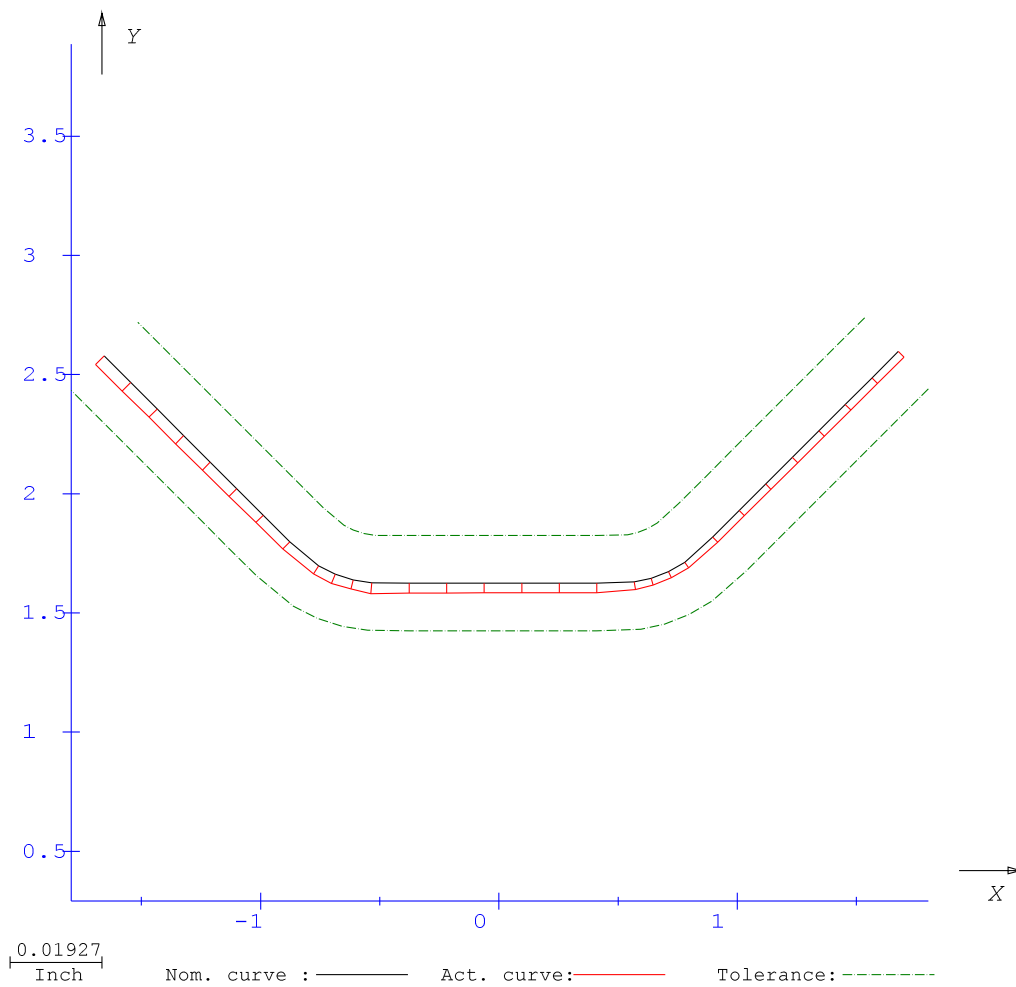
Description	SADDLE, 4.0 TUBE SUP	Customer	C. RAGO
Drawing Number	PF-391-806-24	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	19-AUG-2009, 13:12:21
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DAT\$PLA_A</b>		<b>PLA</b>					
FORM		0.00041					
<b>DAT\$SYMPLA_B</b>		<b>PLA</b>					
X		0.00030	0.00000			0.00030	
<b>DX_2P625</b>		<b>AXI</b>					
DX		2.62395	2.62500	0.00500	-0.00500	-0.00105	
<b>DY_1P125(1)</b>		<b>POI</b>					
Y		1.12418	1.12500	0.00500	-0.00500	-0.00082	
<b>DY_1P125(2)</b>		<b>POI</b>					
Y		1.12406	1.12500	0.00500	-0.00500	-0.00094	
<b>DX_1P188</b>		<b>AXI</b>					
DX		1.18926	1.18800	0.00500	-0.00500	0.00126	
<b>DX_5P0</b>		<b>AXI</b>					
DX		5.00216	5.00000			0.00216	
<b>DY_2P750(1)</b>		<b>POI</b>					
Y		2.74785	2.75000	0.00500	-0.00500	-0.00215	
<b>DY_2P750(2)</b>		<b>POI</b>					
Y		2.74915	2.75000	0.00500	-0.00500	-0.00085	
<b>ACNO\$PROF</b>							
MIN		0.00143	0.00000	0.00500	-0.00500	0.00143	
MAX		0.00257	0.00000	0.00500	-0.00500	0.00257	
<b>DIA_P5000(1)</b>		<b>CYL</b>					
FORM		0.00022					
DM		0.49913	0.50000	0.00000	-0.00050	-0.00087	-0.00037
Y		0.49793	0.50000			-0.00207	
Z		-0.49876	0.50000			-0.00124	
<b>POS_P5000(1)</b>		<b>AXI</b>					
POSITN		0.00495	0.00000	0.00500		0.00495	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 13:12:21				NO\$NAME			Page 1 of 3

Date: 19-Aug-09, 13:12:21			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>POS_P5000(1)</b>			<b>AXI</b>				◀
	MMCADD	0.00000					
<b>SQRNS_P5000(1)</b>			<b>AXI</b>				
	SQRNES	0.00081	0.00000	0.00100	0.00000	0.00081	
<b>DIA_P44</b>			<b>CIR</b>				
	DM	0.43705	0.44000	0.02000	-0.02000	-0.00295	
<b>DIA_P5000(2)</b>			<b>CYL</b>				
	FORM	0.00020					
	DM	0.49937	0.50000	0.00000	-0.00050	-0.00063	-0.00013 ◀
	Y	0.49883	0.50000			-0.00117	
	Z	-0.50019	0.50000			0.00019	
<b>POS_P5000(2)</b>			<b>AXI</b>				
	POSITN	0.00304	0.00000	0.00500		0.00304	
	MMCADD	0.00000					
<b>SQRNS_P5000(2)</b>			<b>AXI</b>				
	SQRNES	0.00126	0.00000	0.00100	0.00000	0.00126	0.00026 ◀
<b>TRA_P127(1)</b>			<b>CIR</b>				
	DM	0.12672	0.12700	0.00200	-0.00200	-0.00028	
	X	0.75160					
	Y	0.00249					
<b>POS_P127(1)</b>			<b>POI</b>				
	POSITN	0.00592	0.00000	0.00200		0.00592	
	MMCADD	0.00150					
	POSMMC	0.00592	0.00000	0.00350	0.00000	0.00592	0.00242 ◀
<b>TRA_P127(2)</b>			<b>CIR</b>				
	DM	0.12670	0.12700	0.00200	-0.00200	-0.00030	
	X	-0.74820					
	Y	0.00256					
<b>POS_P127(2)</b>			<b>POI</b>				
	POSITN	0.00627	0.00000	0.00200		0.00627	
	MMCADD	0.00156					
	POSMMC	0.00627	0.00000	0.00356	0.00000	0.00627	0.00271 ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 19-Aug-09, 13:12:21			NO\$NAME			Page 2 of 3	



Notation : SADDLE, 4.0 TUB    Producer : C. RAGO    Draw. No. : PF-391-806-24  
 Ser. No. : 006    Part No. :    Department: MET. QUALITY IN  
 Element : ACNO\$PROF

		X	Y	Z	Nr.	
Form .....	0.00114	Min. Deviat.: 0.00143	0.77978	1.71311	-0.50000	9
Lower Toler. :	-0.01000	Max. Deviat.: 0.00257	-1.54542	2.46700	-0.50000	29
Upper Toler. :	0.01000					
Error Magnif.:	20					
No. of points:	30					



2D - CONTOUR

Inspector.:kcaban  
 Date .....:19-AUG-2009  
 Time .....:13:12:21