

Quindos Measuring Report



3D-Application Center

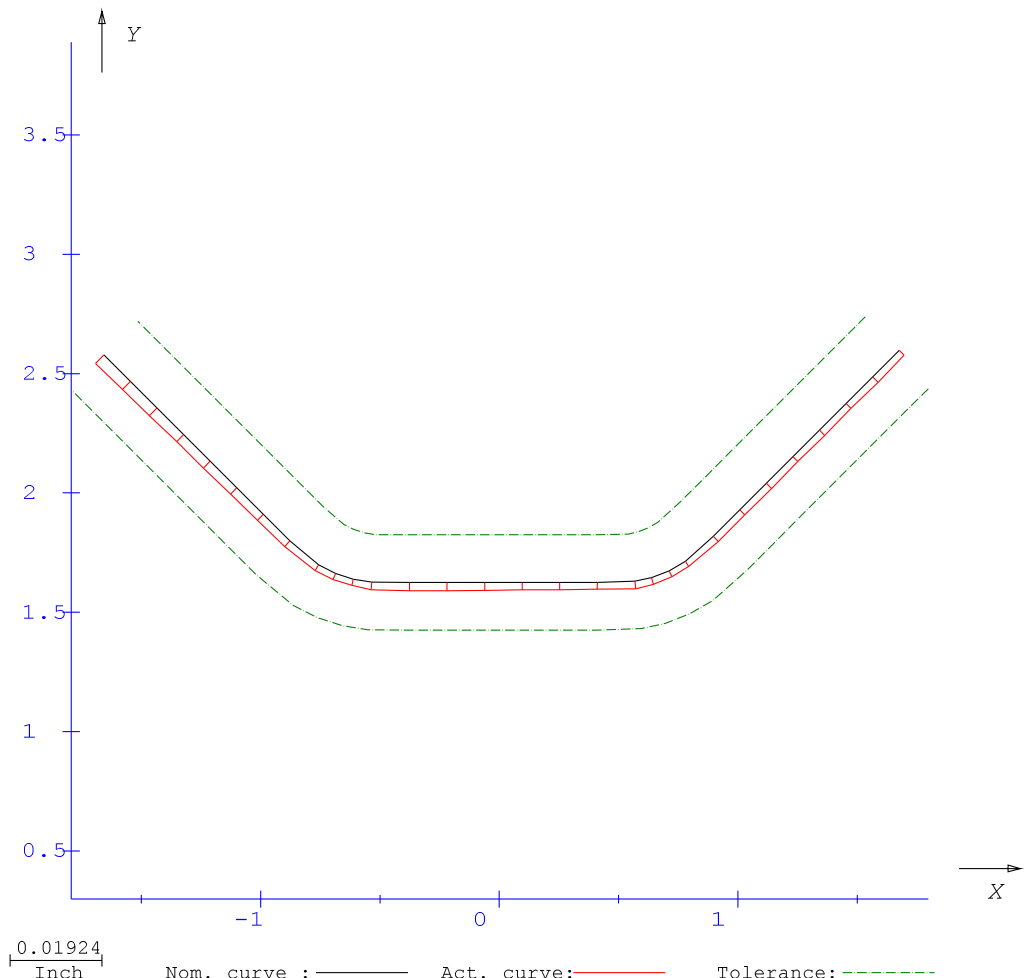
Description	SADDLE, 4.0 TUBE SUP	Customer	C. RAGO
Drawing Number	PF-391-806-24	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	19-AUG-2009, 12:59:15
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00030					
DAT\$SYMPLA_B		PLA					
X		0.00096	0.00000			0.00096	
DX_2P625		AXI					
DX		2.62382	2.62500	0.00500	-0.00500	-0.00118	
DY_1P125(1)		POI					
Y		1.12347	1.12500	0.00500	-0.00500	-0.00153	
DY_1P125(2)		POI					
Y		1.12425	1.12500	0.00500	-0.00500	-0.00075	
DX_1P188		AXI					
DX		1.18863	1.18800	0.00500	-0.00500	0.00063	
DX_5P0		AXI					
DX		5.00081	5.00000			0.00081	
DY_2P750(1)		POI					
Y		2.74773	2.75000	0.00500	-0.00500	-0.00227	
DY_2P750(2)		POI					
Y		2.74773	2.75000	0.00500	-0.00500	-0.00227	
ACNO\$PROF							
MIN		0.00126	0.00000	0.00500	-0.00500	0.00126	
MAX		0.00250	0.00000	0.00500	-0.00500	0.00250	
DIA_P5000(1)		CYL					
FORM		0.00021					
DM		0.49916	0.50000	0.00000	-0.00050	-0.00084	-0.00034
Y		0.49911	0.50000			-0.00089	
Z		-0.49930	0.50000			-0.00070	
POS_P5000(1)		AXI					
POSITN		0.00275	0.00000	0.00500		0.00275	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 12:59:16		NO\$NAME				Page 1 of 3	

Date: 19-Aug-09, 12:59:16			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P5000(1)			AXI				
	MMCADD	0.00000					◀
SQRNS_P5000(1)			AXI				
	SQRNES	0.00108	0.00000	0.00100	0.00000	0.00108	0.00008 ▶
DIA_P44			CIR				
	DM	0.43714	0.44000	0.02000	-0.02000	-0.00286	
DIA_P5000(2)			CYL				
	FORM	0.00030					
	DM	0.49929	0.50000	0.00000	-0.00050	-0.00071	-0.00021 ▶
	Y	0.49949	0.50000			-0.00051	
	Z	-0.50173	0.50000			0.00173	
POS_P5000(2)			AXI				
	POSITN	0.00377	0.00000	0.00500		0.00377	
	MMCADD	0.00000					
SQRNS_P5000(2)			AXI				
	SQRNES	0.00087	0.00000	0.00100	0.00000	0.00087	
TRA_P127(1)			CIR				
	DM	0.12677	0.12700	0.00200	-0.00200	-0.00023	
	X	0.75359					
	Y	-0.00147					
POS_P127(1)			POI				
	POSITN	0.00775	0.00000	0.00200		0.00775	
	MMCADD	0.00126					
	POSMMC	0.00775	0.00000	0.00326	0.00000	0.00775	0.00449 ▶
TRA_P127(2)			CIR				
	DM	0.12701	0.12700	0.00200	-0.00200	0.00001	
	X	-0.74377					
	Y	-0.00182					
POS_P127(2)			POI				
	POSITN	0.01298	0.00000	0.00200		0.01298	
	MMCADD	0.00129					
	POSMMC	0.01298	0.00000	0.00329	0.00000	0.01298	0.00969 ▶

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 12:59:16			NO\$NAME			Page 2 of 3	



Notation : SADDLE, 4.0 TUB Producer : C. RAGO Draw. No. : PF-391-806-24
 Ser. No. : 005 Part No. : Department: MET. QUALITY IN
 Element : ACNO\$PROF

	X	Y	Z	Nr.		
Form	0.00124	Min. Deviat.: 0.00126	0.77978	1.71311	-0.50000	9
Lower Toler. :	-0.01000	Max. Deviat.: 0.00250	-1.65678	2.57835	-0.50000	30
Upper Toler. :	0.01000					
Error Magnif.:	20					
No. of points:	30					



2D - CONTOUR

Inspector.:kcaban
 Date:19-AUG-2009
 Time:12:59:15