

Quindos Measuring Report



3D-Application Center

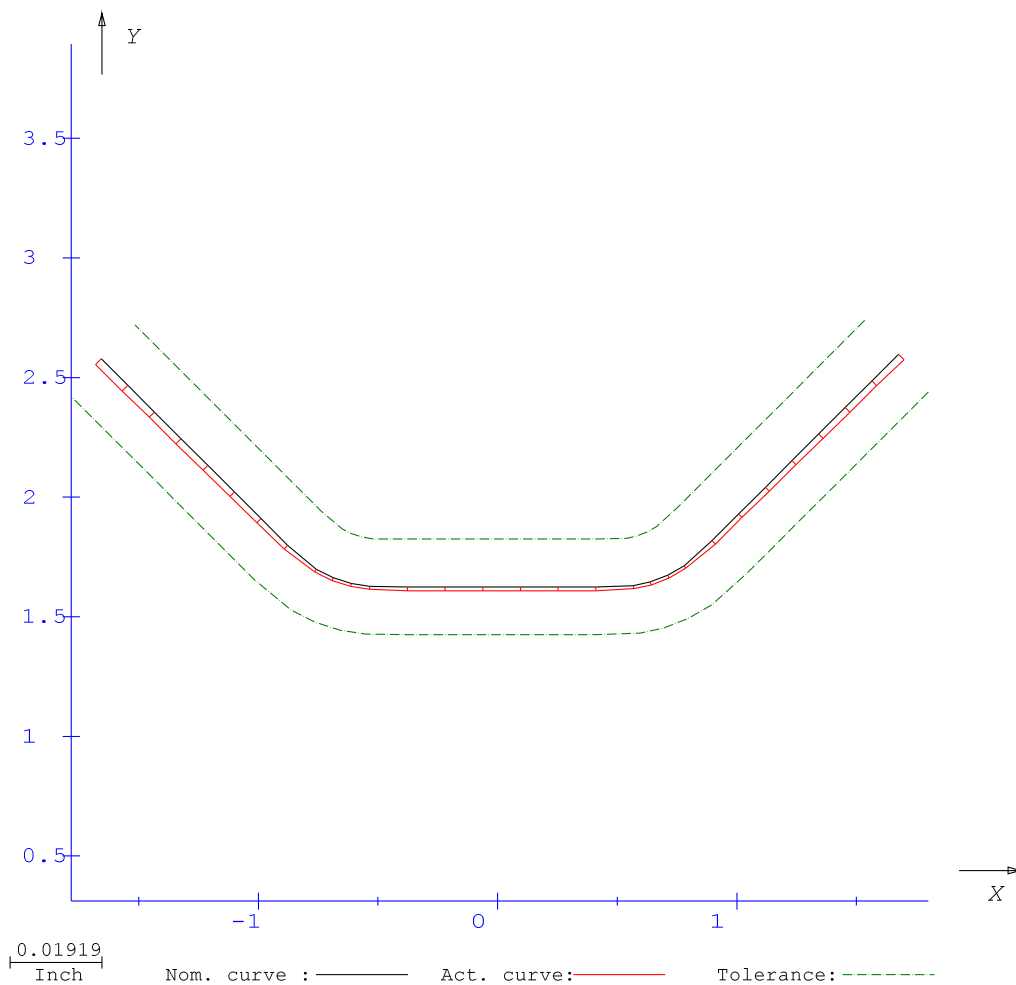
Description	SADDLE, 4.0 TUBE SUP	Customer	C. RAGO
Drawing Number	PF-391-806-24	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	19-AUG-2009, 12:45:52
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00031					
DAT\$SYMPLA_B		PLA					
X		0.00078	0.00000			0.00078	
DX_2P625		AXI					
DX		2.62388	2.62500	0.00500	-0.00500	-0.00112	
DY_1P125(1)		POI					
Y		1.12436	1.12500	0.00500	-0.00500	-0.00064	
DY_1P125(2)		POI					
Y		1.12486	1.12500	0.00500	-0.00500	-0.00014	
DX_1P188		AXI					
DX		1.18872	1.18800	0.00500	-0.00500	0.00072	
DX_5P0		AXI					
DX		5.00108	5.00000			0.00108	
DY_2P750(1)		POI					
Y		2.74829	2.75000	0.00500	-0.00500	-0.00171	
DY_2P750(2)		POI					
Y		2.74995	2.75000	0.00500	-0.00500	-0.00005	
ACNO\$PROF							
MIN		0.00056	0.00000	0.00500	-0.00500	0.00056	
MAX		0.00167	0.00000	0.00500	-0.00500	0.00167	
DIA_P5000(1)		CYL					
FORM		0.00031					
DM		0.49912	0.50000	0.00000	-0.00050	-0.00088	-0.00038
Y		0.49961	0.50000			-0.00039	
Z		-0.50000	0.50000			0.00000	
POS_P5000(1)		AXI					
POSITN		0.00132	0.00000	0.00500		0.00132	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 12:45:52				NO\$NAME		Page 1 of 3	

Date: 19-Aug-09, 12:45:52			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
POS_P5000(1)			AXI				
	MMCADD	0.00000					
SQRNS_P5000(1)			AXI				
	SQRNES	0.00092	0.00000	0.00100	0.00000	0.00092	
DIA_P44			CIR				
	DM	0.43743	0.44000	0.02000	-0.02000	-0.00257	
DIA_P5000(2)			CYL				
	FORM	0.00021					
	DM	0.49942	0.50000	0.00000	-0.00050	-0.00058	-0.00008 ◀
	Y	0.49903	0.50000			-0.00097	
	Z	-0.50085	0.50000			0.00085	
POS_P5000(2)			AXI				
	POSITN	0.00279	0.00000	0.00500		0.00279	
	MMCADD	0.00000					
SQRNS_P5000(2)			AXI				
	SQRNES	0.00138	0.00000	0.00100	0.00000	0.00138	0.00038 ◀
TRA_P127(1)			CIR				
	DM	0.12677	0.12700	0.00200	-0.00200	-0.00023	
	X	0.74780					
	Y	0.00113					
POS_P127(1)			POI				
	POSITN	0.00495	0.00000	0.00200		0.00495	
	MMCADD	0.00175					
	POSMMC	0.00495	0.00000	0.00375	0.00000	0.00495	0.00120 ◀
TRA_P127(2)			CIR				
	DM	0.12674	0.12700	0.00200	-0.00200	-0.00026	
	X	-0.75146					
	Y	0.00159					
POS_P127(2)			POI				
	POSITN	0.00432	0.00000	0.00200		0.00432	
	MMCADD	0.00173					
	POSMMC	0.00432	0.00000	0.00373	0.00000	0.00432	0.00059 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 12:45:52			NO\$NAME			Page 2 of 3	



Notation : SADDLE, 4.0 TUB Producer : C. RAGO Draw. No. : PF-391-806-24
 Ser. No. : 004 Part No. : Department: MET. QUALITY IN
 Element : ACNO\$PROF

	X	Y	Z	Nr.		
Form	0.00110	Min. Deviat.: 0.00056	-0.61178	1.63851	-0.50000	20
Lower Toler. :	-0.01000	Max. Deviat.: 0.00167	-1.65678	2.57835	-0.50000	30
Upper Toler. :	0.01000					
Error Magnif.:	20					
No. of points:	30					



2D - CONTOUR

Inspector.:kcaban
 Date:19-AUG-2009
 Time:12:45:52