

Quindos Measuring Report



3D-Application Center

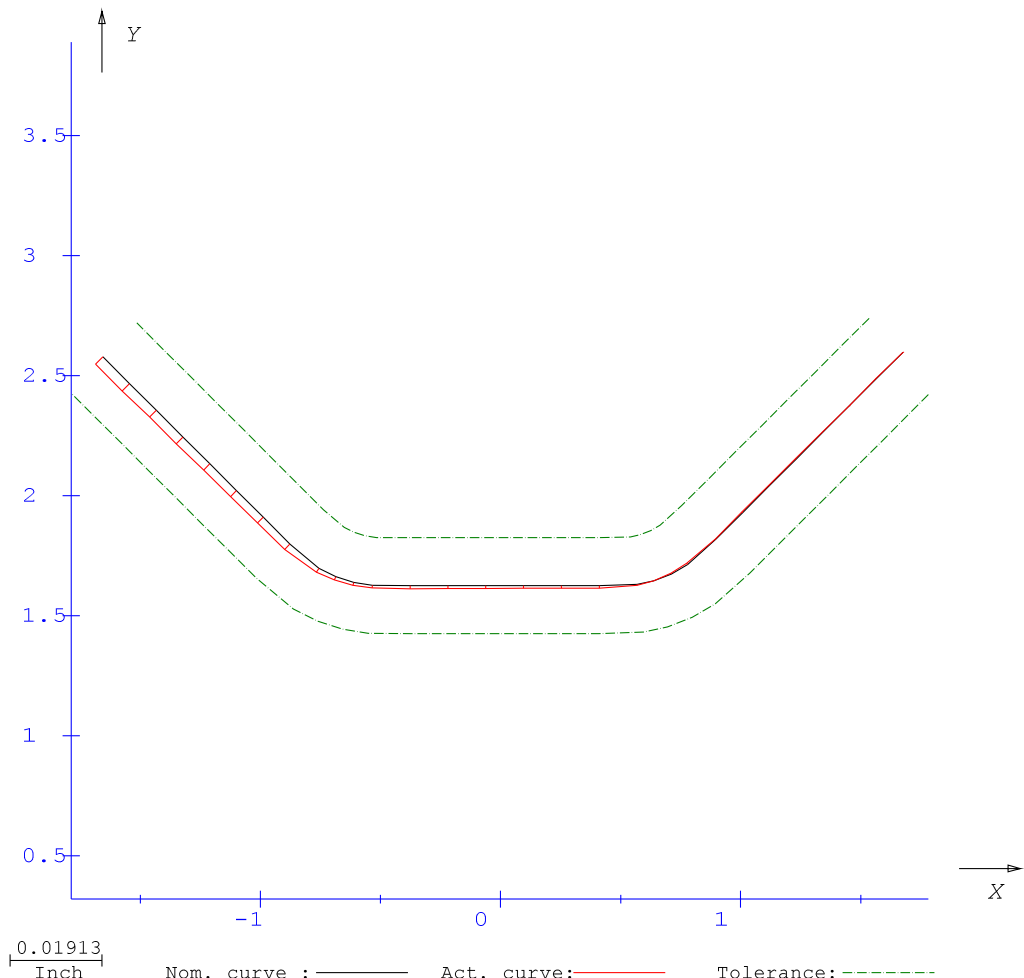
Description	SADDLE, 4.0 TUBE SUP	Customer	C. RAGO
Drawing Number	PF-391-806-24	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	19-AUG-2009, 12:01:27
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00032					
DAT\$SYMPLA_B		PLA					
X		0.00084	0.00000			0.00084	
DX_2P625		AXI					
DX		2.62388	2.62500	0.00500	-0.00500	-0.00112	
DY_1P125(1)		POI					
Y		1.12493	1.12500	0.00500	-0.00500	-0.00007	
DY_1P125(2)		POI					
Y		1.12503	1.12500	0.00500	-0.00500	0.00003	
DX_1P188		AXI					
DX		1.18854	1.18800	0.00500	-0.00500	0.00054	
DX_5P0		AXI					
DX		5.00097	5.00000			0.00097	
DY_2P750(1)		POI					
Y		2.74967	2.75000	0.00500	-0.00500	-0.00033	
DY_2P750(2)		POI					
Y		2.75083	2.75000	0.00500	-0.00500	0.00083	
ACNO\$PROF							
MIN		-0.00034	0.00000	0.00500	-0.00500	0.00034	
MAX		0.00217	0.00000	0.00500	-0.00500	0.00217	
DIA_P5000(1)		CYL					
FORM		0.00009					
DM		0.49930	0.50000	0.00000	-0.00050	-0.00070	-0.00020
Y		0.49738	0.50000			-0.00262	
Z		-0.49936	0.50000			-0.00064	
POS_P5000(1)		AXI					
POSITN		0.00571	0.00000	0.00500		0.00571	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 12:01:27				NO\$NAME		Page 1 of 3	

Date: 19-Aug-09, 12:01:27			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P5000(1)			AXI				
	MMCADD	0.00000					
SQRNS_P5000(1)			AXI				
	SQRNES	0.00072	0.00000	0.00100	0.00000	0.00072	
DIA_P44			CIR				
	DM	0.43726	0.44000	0.02000	-0.02000	-0.00274	
DIA_P5000(2)			CYL				
	FORM	0.00040					
	DM	0.49939	0.50000	0.00000	-0.00050	-0.00061	-0.00011
	Y	0.49684	0.50000			-0.00316	
	Z	-0.50105	0.50000			0.00105	
POS_P5000(2)			AXI				
	POSITN	0.00672	0.00000	0.00500		0.00672	
	MMCADD	0.00000					
SQRNS_P5000(2)			AXI				
	SQRNES	0.00138	0.00000	0.00100	0.00000	0.00138	0.00038
TRA_P127(1)			CIR				
	DM	0.12652	0.12700	0.00200	-0.00200	-0.00048	
	X	0.74956					
	Y	0.00318					
POS_P127(1)			POI				
	POSITN	0.00642	0.00000	0.00200		0.00642	
	MMCADD	0.00140					
	POSMMC	0.00642	0.00000	0.00340	0.00000	0.00642	0.00302
TRA_P127(2)			CIR				
	DM	0.12662	0.12700	0.00200	-0.00200	-0.00038	
	X	-0.75150					
	Y	0.00284					
POS_P127(2)			POI				
	POSITN	0.00643	0.00000	0.00200		0.00643	
	MMCADD	0.00146					
	POSMMC	0.00643	0.00000	0.00346	0.00000	0.00643	0.00296

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 19-Aug-09, 12:01:27			NO\$NAME			Page 2 of 3	



Notation : SADDLE, 4.0 TUB Producer : C. RAGO Draw. No. : PF-391-806-24
 Ser. No. : 003 Part No. : Department: MET. QUALITY IN
 Element : ACNO\$PROF

	X	Y	Z	Nr.		
Form	0.00250	Min. Deviat.: -0.00034	0.77978	1.71311	-0.50000	9
Lower Toler. :	-0.01000	Max. Deviat.: 0.00217	-1.54542	2.46700	-0.50000	29
Upper Toler. :	0.01000					
Error Magnif.:	20					
No. of points:	30					



2D - CONTOUR

Inspector.:kcaban
 Date:19-AUG-2009
 Time:12:01:27