

Quindos Measuring Report



3D-Application Center

Description	SADDLE, 4.0 TUBE SUP	Customer	C. RAGO
Drawing Number	PF-391-806-24	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	19-AUG-2009, 11:34:52
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00037					
DAT\$PLA_A			PLA				
	FORM	0.00032					
DAT\$SYMPLA_B			PLA				
	X	0.00015	0.00000			0.00015	
DX_2P625			AXI				
	DX	2.62447	2.62500	0.00500	-0.00500	-0.00053	
DY_1P125(1)			POI				
	Y	1.12430	1.12500	0.00500	-0.00500	-0.00070	
DY_1P125(2)			POI				
	Y	1.12442	1.12500	0.00500	-0.00500	-0.00058	
DX_1P188			AXI				
	DX	1.18898	1.18800	0.00500	-0.00500	0.00098	
DX_5P0			AXI				
	DX	5.00229	5.00000			0.00229	
DY_2P750(1)			POI				
	Y	2.74598	2.75000	0.00500	-0.00500	-0.00402	
DY_2P750(2)			POI				
	Y	2.75061	2.75000	0.00500	-0.00500	0.00061	
ACNO\$PROF							
	MIN	0.00088	0.00000	0.00500	-0.00500	0.00088	
	MAX	0.00345	0.00000	0.00500	-0.00500	0.00345	
DIA_P5000(1)			CYL				
	FORM	0.00018					
	DM	0.49935	0.50000	0.00000	-0.00050	-0.00065	-0.00015
	Y	0.49880	0.50000			-0.00120	
	Z	-0.50015	0.50000			0.00015	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Date: 19-Aug-09, 11:34:52			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic


POS_P5000(1)

AXI

POSITN		0.00273	0.00000	0.00500		0.00273	
MMCADD		0.00000					


SQRNS_P5000(1)

AXI

SQRNES		0.00077	0.00000	0.00100	0.00000	0.00077	
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DIA_P44

CIR

DM		0.43925	0.44000	0.02000	-0.02000	-0.00075	
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DIA_P5000(2)

CYL

FORM		0.00011					
DM		0.49941	0.50000	0.00000	-0.00050	-0.00059	-0.00009 ◀
Y		0.49963	0.50000			-0.00037	
Z		-0.50002	0.50000			0.00002	

POS_P5000(2)

AXI

POSITN		0.00119	0.00000	0.00500		0.00119	
MMCADD		0.00000					

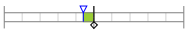
SQRNS_P5000(2)

AXI

SQRNES		0.00114	0.00000	0.00100	0.00000	0.00114	0.00014 ◀
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TRA_P127(1)

CIR

DM		0.12676	0.12700	0.00200	-0.00200	-0.00024	
X		0.75149					
Y		0.00008					

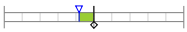
POS_P127(1)

POI

POSITN		0.00299	0.00000	0.00200		0.00299	
MMCADD		0.00175					
POSMMC		0.00299	0.00000	0.00375	0.00000	0.00299	

TRA_P127(2)

CIR

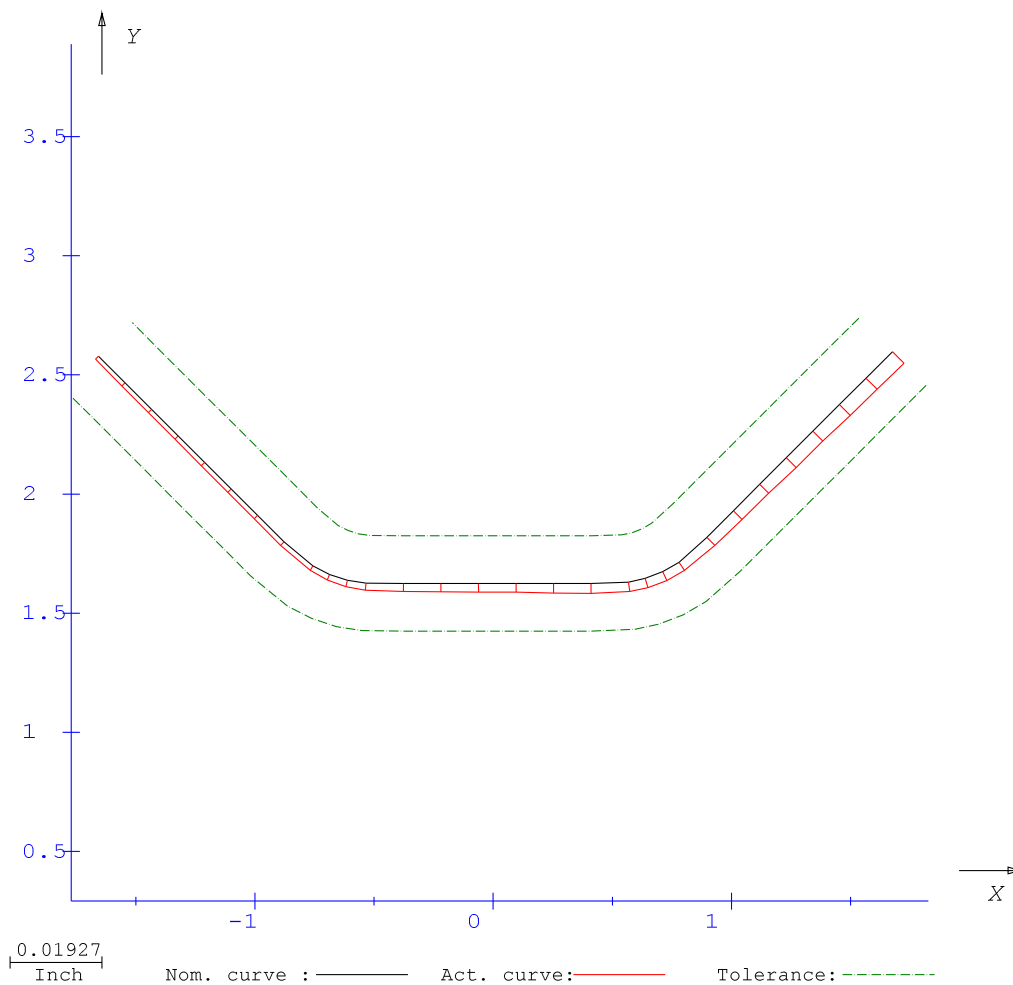
DM		0.12667	0.12700	0.00200	-0.00200	-0.00033	
X		-0.74795					
Y		-0.00074					

POS_P127(2)

POI

POSITN		0.00437	0.00000	0.00200		0.00437	
MMCADD		0.00165					
POSMMC		0.00437	0.00000	0.00365	0.00000	0.00437	0.00072 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 11:34:52			NO\$NAME			Page 2 of 3	



Notation : SADDLE, 4.0 TUB Producer : C. RAGO Draw. No. : PF-391-806-24
 Ser. No. : 002 Part No. : Department: MET. QUALITY IN
 Element : ACNO\$PROF

	X	Y	Z	Nr.			
Form	0.00258	Min. Deviat.:	0.00088	-1.65678	2.57835	-0.50000	30
Lower Toler. :	-0.01000	Max. Deviat.:	0.00345	1.67614	2.59772	-0.50000	1
Upper Toler. :	0.01000						
Error Magnif.:	20						
No. of points:	30						



2D - CONTOUR

Inspector.:kcaban
 Date:19-AUG-2009
 Time:11:34:52