

# Quindos Measuring Report



3D-Application Center

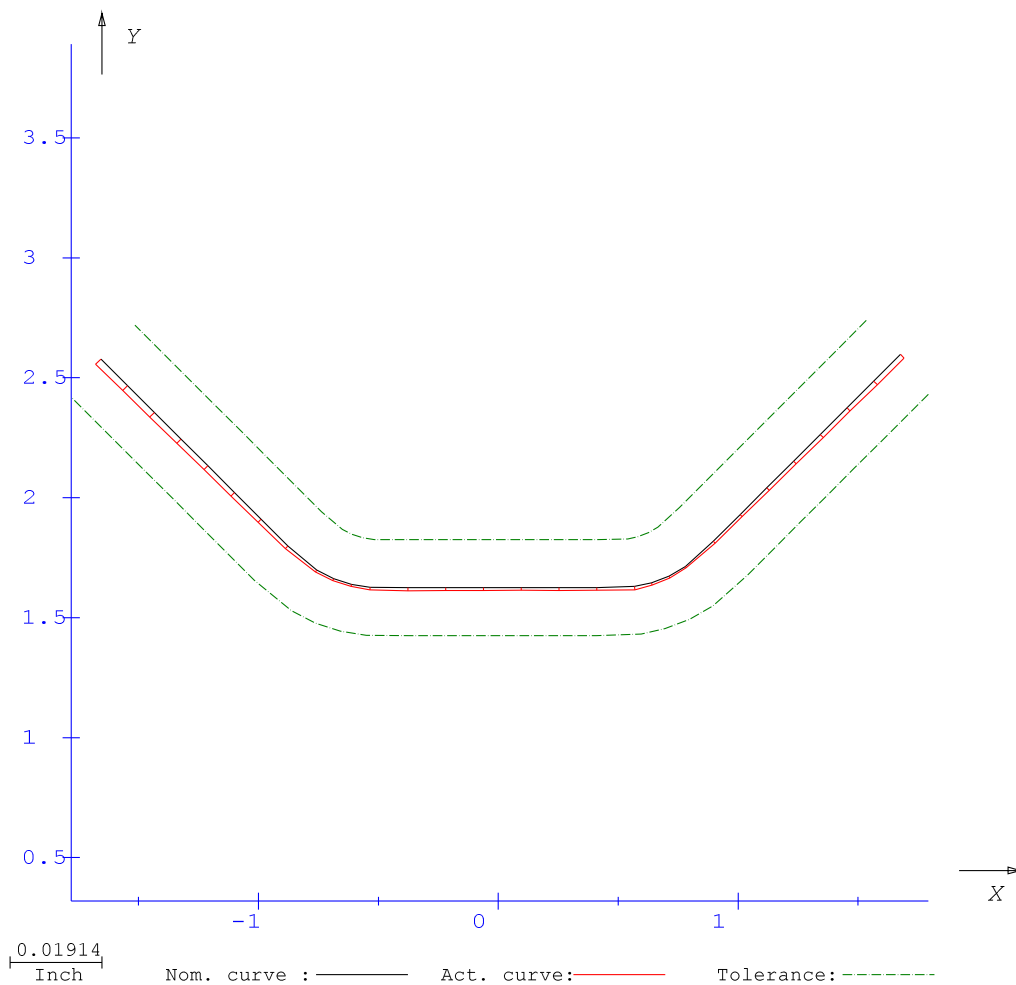
Description	SADDLE, 4.0 TUBE SUP	Customer	C. RAGO
Drawing Number	PF-391-806-24	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-4	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	19-AUG-2009, 11:22:32
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9231-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00047					
DAT\$SYMPLA_B		PLA					
X		0.00008	0.00000			0.00008	
DX_2P625		AXI					
DX		2.62579	2.62500	0.00500	-0.00500	0.00079	
DY_1P125(1)		POI					
Y		1.12502	1.12500	0.00500	-0.00500	0.00002	
DY_1P125(2)		POI					
Y		1.12544	1.12500	0.00500	-0.00500	0.00044	
DX_1P188		AXI					
DX		1.18869	1.18800	0.00500	-0.00500	0.00069	
DX_5P0		AXI					
DX		5.00295	5.00000			0.00295	
DY_2P750(1)		POI					
Y		2.74877	2.75000	0.00500	-0.00500	-0.00123	
DY_2P750(2)		POI					
Y		2.75056	2.75000	0.00500	-0.00500	0.00056	
ACNO\$PROF							
MIN		0.00030	0.00000	0.00500	-0.00500	0.00030	
MAX		0.00158	0.00000	0.00500	-0.00500	0.00158	
DIA_P5000(1)		CYL					
FORM		0.00008					
DM		0.49931	0.50000	0.00000	-0.00050	-0.00069	-0.00019
Y		0.49852	0.50000			-0.00148	
Z		-0.49828	0.50000			-0.00172	
POS_P5000(1)		AXI					
POSITN		0.00511	0.00000	0.00500		0.00511	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 19-Aug-09, 11:22:32			NO\$NAME			Page 1 of 3	

Date: 19-Aug-09, 11:22:32			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>POS_P5000(1)</b>			<b>AXI</b>				
	MMCADD	0.00000					◀
<b>SQRNS_P5000(1)</b>			<b>AXI</b>				
	SQRNES	0.00136	0.00000	0.00100	0.00000	0.00136	0.00036 ▶
<b>DIA_P44</b>			<b>CIR</b>				
	DM	0.43750	0.44000	0.02000	-0.02000	-0.00250	
<b>DIA_P5000(2)</b>			<b>CYL</b>				
	FORM	0.00011					
	DM	0.49943	0.50000	0.00000	-0.00050	-0.00057	-0.00007 ▶
	Y	0.49947	0.50000			-0.00053	
	Z	-0.49795	0.50000			-0.00205	
<b>POS_P5000(2)</b>			<b>AXI</b>				
	POSITN	0.00440	0.00000	0.00500		0.00440	
	MMCADD	0.00000					
<b>SQRNS_P5000(2)</b>			<b>AXI</b>				
	SQRNES	0.00072	0.00000	0.00100	0.00000	0.00072	
<b>TRA_P127(1)</b>			<b>CIR</b>				
	DM	0.12678	0.12700	0.00200	-0.00200	-0.00022	
	X	0.75216					
	Y	0.00069					
<b>POS_P127(1)</b>			<b>POI</b>				
	POSITN	0.00453	0.00000	0.00200		0.00453	
	MMCADD	0.00175					
	POSMMC	0.00453	0.00000	0.00375	0.00000	0.00453	0.00079 ▶
<b>TRA_P127(2)</b>			<b>CIR</b>				
	DM	0.12671	0.12700	0.00200	-0.00200	-0.00029	
	X	-0.74893					
	Y	-0.00104					
<b>POS_P127(2)</b>			<b>POI</b>				
	POSITN	0.00298	0.00000	0.00200		0.00298	
	MMCADD	0.00168					
	POSMMC	0.00298	0.00000	0.00368	0.00000	0.00298	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 19-Aug-09, 11:22:32			NO\$NAME			Page 2 of 3	



Notation : SADDLE, 4.0 TUB    Producer : C. RAGO    Draw. No. : PF-391-806-24  
 Ser. No. : 001    Part No. :    Department: MET. QUALITY IN  
 Element : ACNO\$PROF

		X	Y	Z	Nr.
Form .....	0.00127	0.77978	1.71311	-0.50000	9
Lower Toler. :	-0.01000	-1.65678	2.57835	-0.50000	30
Upper Toler. :	0.01000				
Error Magnif.:	20				
No. of points:	30				



2D - CONTOUR

Inspector.:kcaban  
 Date .....:19-AUG-2009  
 Time .....:11:22:32