

Quindos Measuring Report



3D-Application Center





Description	UPRIGHT, 4.O TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-23	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-12	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-AUG-2009, 09:31:16
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9220-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
FORM		0.00073					
DAT\$SYMPLA_B			PLA				
X		-0.00003					
SQRNS_AB(1)			PLA				
SQRNES		0.00056	0.00000	0.00200	0.00000	0.00056	
SQRNS_AB(2)			PLA				
SQRNES		0.00043	0.00000	0.00200	0.00000	0.00043	
SQRNS_BC(1)			PLA				
SQRNES		0.00035	0.00000	0.00200	0.00000	0.00035	
SQRNS_BC(2)			PLA				
SQRNES		0.00029	0.00000	0.00200	0.00000	0.00029	
SQRNS_AC			PLA				
SQRNES		0.00059	0.00000	0.00200	0.00000	0.00059	
DX_5P0			AXI				
DX		5.00490	5.00000			0.00490	
DY_11P12			PLA				
Y		11.11863	11.12000	0.02000	-0.02000	-0.00137	
DY_1P12			AXI				
DY		-1.11933	1.12000	0.02000	-0.02000	-0.00067	
DY_2P750			AXI				
DX		2.74969	2.75000	0.00500	-0.00500	-0.00031	
SYM_2P750			PLA				
X		0.00071	0.00000			0.00071	
POS_2P750			PLA				
POSITN		0.00142	0.00000	0.01000	0.00000	0.00142	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DY_4P985			AXI				
	DX	4.98590	4.98500	0.00500	-0.00500	0.00090	
SYM_4P985			PLA				
	X	-0.00007	0.00000			0.00007	
POS_4P985			PLA				
	POSITN	0.00014	0.00000	0.01000	0.00000	0.00014	
CHM\$ANG			AXI				
	PA_PYPZ	44.90673	45.00000	1.00000	-1.00000	-0.09327	
DCHAM_P25			AXI				
	DY	-0.25561	0.25000	0.02000	-0.02000	0.00561	
	DZ	-0.25478	0.25000	0.02000	-0.02000	0.00478	
DIA_P5010(1)			CYL				
	FORM	0.00015					
	DM	0.50192	0.50100	0.00240	0.00000	0.00092	
	Y	10.62380	10.62500			-0.00120	
	Z	-0.50034	0.50000			0.00034	
POS_P5010(1)			AXI				
	POSITN	0.00290	0.00000	0.00500	0.00000	0.00290	
	MMCADD	0.00077					
SQRNS_P5010(1)			AXI				
	SQRNES	0.00069	0.00000	0.00100	0.00000	0.00069	
DIA_P5010(2)			CYL				
	FORM	0.00041					
	DM	0.50157	0.50100	0.00240	0.00000	0.00057	
	Y	10.62300	10.62500			-0.00200	
	Z	-0.49989	0.50000			-0.00011	
POS_P5010(2)			AXI				
	POSITN	0.00431	0.00000	0.00500	0.00000	0.00431	
	MMCADD	0.00018					
SQRNS_P5010(2)			AXI				
	SQRNES	0.00049	0.00000	0.00100	0.00000	0.00049	
TRA_P5000(1)			CYL				
	FORM	0.00052					
	DM	0.49966	0.50000	0.00000	-0.00050	-0.00034	
	Y	-10.12326					
	Z	-0.49896					
POS_P5000(1)			AXI				
	POSITN	0.00428	0.00000	0.00500	0.00000	0.00428	
	MMCADD	0.00000					
SQRNS_P5000(1)			AXI				
	SQRNES	0.00079	0.00000	0.00100	0.00000	0.00079	
TRA_P5000(2)			CYL				
	FORM	0.00019					
	DM	0.50002	0.50000	0.00000	-0.00050	0.00002	0.00002
	Y	-10.12324					
	Z	-0.50013					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P5000(2)		AXI					
	POSITN	0.00384	0.00000	0.00500	0.00000	0.00384	
	MMCADD	0.00030					
SQRNS_P5000(2)		AXI					
	SQRNES	0.00080	0.00000	0.00100	0.00000	0.00080	
TRA_P127(1)		CIR					
	DM	0.12694	0.12700	0.00200	-0.00200	-0.00006	
	X	-2.00150					
	Y	-0.00112					
POS_P127(1)		POI					
	POSITN	0.00374	0.00000	0.00200	0.00000	0.00374	0.00174 ◀
	MMCADD	0.00154					
TRA_P127(2)		CIR					
	DM	0.12750	0.12700	0.00200	-0.00200	0.00050	
	X	1.99728					
	Y	0.00021					
POS_P127(2)		POI					
	POSITN	0.00546	0.00000	0.00200	0.00000	0.00546	0.00346 ◀
	MMCADD	0.00242					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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