

Quindos Measuring Report



3D-Application Center



Description	UPRIGHT, 4.O TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-23	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-12	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-AUG-2009, 09:15:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9220-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00084					
DAT\$SYMPLA_B			PLA				
	X	0.00004					
SQRNS_AB(1)			PLA				
	SQRNES	0.00129	0.00000	0.00200	0.00000	0.00129	
SQRNS_AB(2)			PLA				
	SQRNES	0.00114	0.00000	0.00200	0.00000	0.00114	
SQRNS_BC(1)			PLA				
	SQRNES	0.00091	0.00000	0.00200	0.00000	0.00091	
SQRNS_BC(2)			PLA				
	SQRNES	0.00058	0.00000	0.00200	0.00000	0.00058	
SQRNS_AC			PLA				
	SQRNES	0.00088	0.00000	0.00200	0.00000	0.00088	
DX_5P0			AXI				
	DX	5.00403	5.00000			0.00403	
DY_11P12			PLA				
	Y	11.11840	11.12000	0.02000	-0.02000	-0.00160	
DY_1P12			AXI				
	DY	-1.11954	1.12000	0.02000	-0.02000	-0.00046	
DY_2P750			AXI				
	DX	2.74995	2.75000	0.00500	-0.00500	-0.00005	
SYM_2P750			PLA				
	X	0.00016	0.00000			0.00016	
POS_2P750			PLA				
	POSITN	0.00032	0.00000	0.01000	0.00000	0.00032	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DY_4P985			AXI				
	DX	4.98469	4.98500	0.00500	-0.00500	-0.00031	
SYM_4P985			PLA				
	X	-0.00139	0.00000			0.00139	
POS_4P985			PLA				
	POSITN	0.00277	0.00000	0.01000	0.00000	0.00277	
CHM\$ANG			AXI				
	PA_PYPZ	44.90097	45.00000	1.00000	-1.00000	-0.09903	
DCHAM_P25			AXI				
	DY	-0.25752	0.25000	0.02000	-0.02000	0.00752	
	DZ	-0.25664	0.25000	0.02000	-0.02000	0.00664	
DIA_P5010(1)			CYL				
	FORM	0.00094					
	DM	0.50152	0.50100	0.00240	0.00000	0.00052	
	Y	10.62411	10.62500			-0.00089	
	Z	-0.49863	0.50000			-0.00137	
POS_P5010(1)			AXI				
	POSITN	0.00420	0.00000	0.00500	0.00000	0.00420	
	MMCADD	0.00000					
SQRNS_P5010(1)			AXI				
	SQRNES	0.00070	0.00000	0.00100	0.00000	0.00070	
DIA_P5010(2)			CYL				
	FORM	0.00078					
	DM	0.50142	0.50100	0.00240	0.00000	0.00042	
	Y	10.62269	10.62500			-0.00231	
	Z	-0.50176	0.50000			0.00176	
POS_P5010(2)			AXI				
	POSITN	0.00583	0.00000	0.00500	0.00000	0.00583	0.00083 ◀
	MMCADD	0.00000					
SQRNS_P5010(2)			AXI				
	SQRNES	0.00150	0.00000	0.00100	0.00000	0.00150	0.00050 ◀
TRA_P5000(1)			CYL				
	FORM	0.00050					
	DM	0.49968	0.50000	0.00000	-0.00050	-0.00032	
	Y	-10.12235					
	Z	-0.50159					
POS_P5000(1)			AXI				
	POSITN	0.00671	0.00000	0.00500	0.00000	0.00671	0.00171 ◀
	MMCADD	0.00000					
SQRNS_P5000(1)			AXI				
	SQRNES	0.00155	0.00000	0.00100	0.00000	0.00155	0.00055 ◀
TRA_P5000(2)			CYL				
	FORM	0.00010					
	DM	0.50000	0.50000	0.00000	-0.00050	0.00000	0.00000 ◀
	Y	-10.12163					
	Z	-0.49979					

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
POS_P5000(2)			AXI				
	POSITN	0.00732	0.00000	0.00500	0.00000	0.00732	0.00232 ◀
	MMCADD	0.00039					
SQRNS_P5000(2)			AXI				
	SQRNES	0.00132	0.00000	0.00100	0.00000	0.00132	0.00032 ◀
TRA_P127(1)			CIR				
	DM	0.12763	0.12700	0.00200	-0.00200	0.00063	
	X	-2.00294					
	Y	-0.00213					
POS_P127(1)			POI				
	POSITN	0.00727	0.00000	0.00200	0.00000	0.00727	0.00527 ◀
	MMCADD	0.00259					
TRA_P127(2)			CIR				
	DM	0.12749	0.12700	0.00200	-0.00200	0.00049	
	X	1.99611					
	Y	0.00050					
POS_P127(2)			POI				
	POSITN	0.00785	0.00000	0.00200	0.00000	0.00785	0.00585 ◀
	MMCADD	0.00226					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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