

# Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 4.O TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-23	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-12	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	14-AUG-2009, 08:27:54
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9220-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
FORM		0.00055					
DAT\$SYMPLA_B		PLA					
X		-0.00006					
SQRNS_AB(1)		PLA					
SQRNES		0.00079	0.00000	0.00200	0.00000	0.00079	
SQRNS_AB(2)		PLA					
SQRNES		0.00028	0.00000	0.00200	0.00000	0.00028	
SQRNS_BC(1)		PLA					
SQRNES		0.00040	0.00000	0.00200	0.00000	0.00040	
SQRNS_BC(2)		PLA					
SQRNES		0.00016	0.00000	0.00200	0.00000	0.00016	
SQRNS_AC		PLA					
SQRNES		0.00016	0.00000	0.00200	0.00000	0.00016	
DX_5P0		AXI					
DX		5.00497	5.00000			0.00497	
DY_11P12		PLA					
Y		11.11859	11.12000	0.02000	-0.02000	-0.00141	
DY_1P12		AXI					
DY		-1.11970	1.12000	0.02000	-0.02000	-0.00030	
DY_2P750		AXI					
DX		2.75173	2.75000	0.00500	-0.00500	0.00173	
SYM_2P750		PLA					
X		0.00128	0.00000			0.00128	
POS_2P750		PLA					
POSITN		0.00257	0.00000	0.01000	0.00000	0.00257	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 14-Aug-09, 08:27:54				NO\$NAME		Page 1 of 3	

Date: 14-Aug-09, 08:27:54			NO\$NAME			Page 2 of 3	
Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>DY_4P985</b>			<b>AXI</b>				
	DX	4.98586	4.98500	0.00500	-0.00500	0.00086	
<b>SYM_4P985</b>			<b>PLA</b>				
	X	-0.00089	0.00000			0.00089	
<b>POS_4P985</b>			<b>PLA</b>				
	POSITN	0.00178	0.00000	0.01000	0.00000	0.00178	
<b>CHM\$ANG</b>			<b>AXI</b>				
	PA_PYPZ	44.89341	45.00000	1.00000	-1.00000	-0.10659	
<b>DCHAM_P25</b>			<b>AXI</b>				
	DY	-0.25898	0.25000	0.02000	-0.02000	0.00898	
	DZ	-0.25802	0.25000	0.02000	-0.02000	0.00802	
<b>DIA_P5010(1)</b>			<b>CYL</b>				
	FORM	0.00006					
	DM	0.50193	0.50100	0.00240	0.00000	0.00093	
	Y	10.62578	10.62500			0.00078	
	Z	-0.50016	0.50000			0.00016	
<b>POS_P5010(1)</b>			<b>AXI</b>				
	POSITN	0.00214	0.00000	0.00500	0.00000	0.00214	
	MMCADD	0.00086					
<b>SQRNS_P5010(1)</b>			<b>AXI</b>				
	SQRNES	0.00103	0.00000	0.00100	0.00000	0.00103	0.00003 ◀
<b>DIA_P5010(2)</b>			<b>CYL</b>				
	FORM	0.00050					
	DM	0.50177	0.50100	0.00240	0.00000	0.00077	
	Y	10.62330	10.62500			-0.00170	
	Z	-0.50087	0.50000			0.00087	
<b>POS_P5010(2)</b>			<b>AXI</b>				
	POSITN	0.00452	0.00000	0.00500	0.00000	0.00452	
	MMCADD	0.00045					
<b>SQRNS_P5010(2)</b>			<b>AXI</b>				
	SQRNES	0.00076	0.00000	0.00100	0.00000	0.00076	
<b>TRA_P5000(1)</b>			<b>CYL</b>				
	FORM	0.00056					
	DM	0.49963	0.50000	0.00000	-0.00050	-0.00037	
	Y	-10.12319					
	Z	-0.50072					
<b>POS_P5000(1)</b>			<b>AXI</b>				
	POSITN	0.00466	0.00000	0.00500	0.00000	0.00466	
	MMCADD	0.00000					
<b>SQRNS_P5000(1)</b>			<b>AXI</b>				
	SQRNES	0.00065	0.00000	0.00100	0.00000	0.00065	
<b>TRA_P5000(2)</b>			<b>CYL</b>				
	FORM	0.00032					
	DM	0.50017	0.50000	0.00000	-0.00050	0.00017	0.00017 ◀
	Y	-10.12338					
	Z	-0.50079					

Date: 14-Aug-09, 08:27:54			NO\$NAME			Page 3 of 3	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>POS_P5000(2)</b>		<b>AXI</b>					
POSITN		0.00368	0.00000	0.00500	0.00000	0.00368	
MMCADD		0.00039					
<b>SQRNS_P5000(2)</b>		<b>AXI</b>					
SQRNES		0.00047	0.00000	0.00100	0.00000	0.00047	
<b>TRA_P127(1)</b>		<b>CIR</b>					
DM		0.12674	0.12700	0.00200	-0.00200	-0.00026	
X		-1.99922					
Y		-0.00181					
<b>POS_P127(1)</b>		<b>POI</b>					
POSITN		0.00395	0.00000	0.00200	0.00000	0.00395	0.00195 ◀
MMCADD		0.00169					
<b>TRA_P127(2)</b>		<b>CIR</b>					
DM		0.12926	0.12700	0.00200	-0.00200	0.00226	0.00026 ◀
X		1.99859					
Y		0.00091					
<b>POS_P127(2)</b>		<b>POI</b>					
POSITN		0.00335	0.00000	0.00200	0.00000	0.00335	0.00135 ◀
MMCADD		0.00400					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 14-Aug-09, 08:27:54			NO\$NAME			Page 3 of 3	