

Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 4.O TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-23	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-12	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	13-AUG-2009, 15:44:26
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9220-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
FORM		0.00050					
DAT\$SYMPLA_B			PLA				
X		-0.00002					
SQRNS_AB(1)			PLA				
SQRNES		0.00071	0.00000	0.00200	0.00000	0.00071	
SQRNS_AB(2)			PLA				
SQRNES		0.00088	0.00000	0.00200	0.00000	0.00088	
SQRNS_BC(1)			PLA				
SQRNES		0.00027	0.00000	0.00200	0.00000	0.00027	
SQRNS_BC(2)			PLA				
SQRNES		0.00008	0.00000	0.00200	0.00000	0.00008	
SQRNS_AC			PLA				
SQRNES		0.00028	0.00000	0.00200	0.00000	0.00028	
DX_5P0			AXI				
DX		5.00474	5.00000			0.00474	
DY_11P12			PLA				
Y		11.11829	11.12000	0.02000	-0.02000	-0.00171	
DY_1P12			AXI				
DY		-1.11971	1.12000	0.02000	-0.02000	-0.00029	
DY_2P750			AXI				
DX		2.75003	2.75000	0.00500	-0.00500	0.00003	
SYM_2P750			PLA				
X		0.00045	0.00000			0.00045	
POS_2P750			PLA				
POSITN		0.00089	0.00000	0.01000	0.00000	0.00089	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DY_4P985			AXI				
	DX	4.98513	4.98500	0.00500	-0.00500	0.00013	
SYM_4P985			PLA				
	X	0.00021	0.00000			0.00021	
POS_4P985			PLA				
	POSITN	0.00042	0.00000	0.01000	0.00000	0.00042	
CHM\$ANG			AXI				
	PA_PYPZ	44.89629	45.00000	1.00000	-1.00000	-0.10372	
DCHAM_P25			AXI				
	DY	-0.25518	0.25000	0.02000	-0.02000	0.00518	
	DZ	-0.25426	0.25000	0.02000	-0.02000	0.00426	
DIA_P5010(1)			CYL				
	FORM	0.00011					
	DM	0.50192	0.50100	0.00240	0.00000	0.00092	
	Y	10.62517	10.62500			0.00017	
	Z	-0.49983	0.50000			-0.00017	
POS_P5010(1)			AXI				
	POSITN	0.00102	0.00000	0.00500	0.00000	0.00102	
	MMCADD	0.00080					
SQRNS_P5010(1)			AXI				
	SQRNES	0.00105	0.00000	0.00100	0.00000	0.00105	0.00005 ◀
DIA_P5010(2)			CYL				
	FORM	0.00003					
	DM	0.50194	0.50100	0.00240	0.00000	0.00094	
	Y	10.62357	10.62500			-0.00143	
	Z	-0.49988	0.50000			-0.00012	
POS_P5010(2)			AXI				
	POSITN	0.00337	0.00000	0.00500	0.00000	0.00337	
	MMCADD	0.00092					
SQRNS_P5010(2)			AXI				
	SQRNES	0.00114	0.00000	0.00100	0.00000	0.00114	0.00014 ◀
TRA_P5000(1)			CYL				
	FORM	0.00009					
	DM	0.49995	0.50000	0.00000	-0.00050	-0.00005	
	Y	-10.12374					
	Z	-0.50022					
POS_P5000(1)			AXI				
	POSITN	0.00305	0.00000	0.00500	0.00000	0.00305	
	MMCADD	0.00035					
TRA_P5000(2)			CYL				
	FORM	0.00006					
	DM	0.50006	0.50000	0.00000	-0.00050	0.00006	0.00006 ◀
	Y	-10.12418					
	Z	-0.50028					
POS_P5000(2)			AXI				
	POSITN	0.00184	0.00000	0.00500	0.00000	0.00184	

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

POS_P5000(2) AXI ◀

MMCADD 0.00050

TRA_P127(1) CIR

DM 0.12815 0.12700 0.00200 -0.00200 0.00115 

X -1.99761


Y -0.00171

POS_P127(1) POI

POSITN 0.00587 0.00000 0.00200 0.00000 0.00587 0.00387 ▶

MMCADD 0.00291


TRA_P127(2) CIR

DM 0.12670 0.12700 0.00200 -0.00200 -0.00030 

X 2.00081

Y 0.00041

POS_P127(2) POI

POSITN 0.00181 0.00000 0.00200 0.00000 0.00181 

MMCADD 0.00129

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