

Quindos Measuring Report



3D-Application Center

Description	PIVOT, 4.0 TUBE SUPP	Customer	C. RAGO
Drawing Number	PF-391-806-22	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	31-JUL-2009, 08:49:22
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00389					
DAT\$PLA_B		PLA					
	FORM	0.00139					
DAT\$PLA_C		PLA					
	FORM	0.00010					
DX_7P500		POI					
	X	7.49955	7.50000	0.00500	-0.00500	-0.00045	
DX_1P188		POI					
	X	1.18963	1.18800	0.00500	-0.00500	0.00163	
DY_1P000		POI					
	Y	1.00107	1.00000	0.00500	-0.00500	0.00107	
DX_5P125		AXI					
	DX	5.12350	5.12500	0.00500	-0.00500	-0.00150	
RAD_P12(1)		CIR					
	RA	0.12170	0.12000	0.01000	-0.01000	0.00170	
DY_2P125(1)		PLA					
	Y	2.12606	2.12500	0.00500	-0.00500	0.00106	
DY_2P125(2)		PLA					
	Y	2.12637	2.12500	0.00500	-0.00500	0.00137	
CHAM\$PLA		PLA					
	PA_PYPZ	45.17790	45.00000	1.00000	-1.00000	0.17790	
CHAM_P25		AXI					
	Z	-0.24348	0.25000	0.01000	-0.01000	-0.00652	
DIA_P406(1)		CIR					
	DM	0.42276	0.40600	0.01500	-0.00200	0.01676	0.00176 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P594(1)			CIR				
DM		0.59675	0.59400	0.00500	-0.00500	0.00275	
DEPTH_P415(1)			POI				
Z		-0.41715	0.41500	0.00500	-0.00500	0.00215	
POS_P406(1)			POI				
POSITN		0.00295	0.00000	0.01000	0.00000	0.00295	
DIA_P406(2)			CIR				
DM		0.41812	0.40600	0.01500	-0.01500	0.01212	
CBORE_P594(2)			CIR				
DM		0.59692	0.59400	0.00500	-0.00500	0.00292	
DEPTH_P415(2)			POI				
Z		-0.41611	0.41700	0.00500	-0.00500	-0.00089	
POS_P406(2)			POI				
POSITN		0.00240	0.00000	0.01000	0.00000	0.00240	
DIA_P501(1)			CYL				
FORM		0.00052					
DM		0.50310	0.50100	0.00240	0.00000	0.00210	
DIA_P501(2)			CYL				
FORM		0.00084					
DM		0.50327	0.50100	0.00240	0.00000	0.00227	
SQRNS_C			AXI				
SQRNES		0.00202	0.00000	0.00100	0.00000	0.00202	0.00102 ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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