

Quindos Measuring Report



3D-Application Center

Description	PIVOT, 4.0 TUBE SUPP	Customer	C. RAGO
Drawing Number	PF-391-806-22	Serial Number	005
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	31-JUL-2009, 08:33:39
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00071					
DAT\$PLA_B			PLA				
	FORM	0.00058					
DAT\$PLA_C			PLA				
	FORM	0.00034					
DX_7P500			POI				
	X	7.49939	7.50000	0.00500	-0.00500	-0.00061	
DX_1P188			POI				
	X	1.18886	1.18800	0.00500	-0.00500	0.00086	
DY_1P000			POI				
	Y	1.00078	1.00000	0.00500	-0.00500	0.00078	
DX_5P125			AXI				
	DX	5.12369	5.12500	0.00500	-0.00500	-0.00131	
RAD_P12(1)			CIR				
	RA	0.11756	0.12000	0.01000	-0.01000	-0.00244	
DY_2P125(1)			PLA				
	Y	2.12561	2.12500	0.00500	-0.00500	0.00061	
DY_2P125(2)			PLA				
	Y	2.12564	2.12500	0.00500	-0.00500	0.00064	
CHAM\$PLA			PLA				
	PA_PYPZ	45.19619	45.00000	1.00000	-1.00000	0.19619	
CHAM_P25			AXI				
	Z	-0.24014	0.25000	0.01000	-0.01000	-0.00986	
DIA_P406(1)			CIR				
	DM	0.42419	0.40600	0.01500	-0.00200	0.01819	0.00319

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P594(1)			CIR				
DM		0.59829	0.59400	0.00500	-0.00500	0.00429	
DEPTH_P415(1)			POI				
Z		-0.41485	0.41500	0.00500	-0.00500	-0.00015	
POS_P406(1)			POI				
POSITN		0.00082	0.00000	0.01000	0.00000	0.00082	
DIA_P406(2)			CIR				
DM		0.42495	0.40600	0.01500	-0.01500	0.01895	0.00395
CBORE_P594(2)			CIR				
DM		0.59828	0.59400	0.00500	-0.00500	0.00428	
DEPTH_P415(2)			POI				
Z		-0.41610	0.41700	0.00500	-0.00500	-0.00090	
POS_P406(2)			POI				
POSITN		0.00393	0.00000	0.01000	0.00000	0.00393	
DIA_P501(1)			CYL				
FORM		0.00096					
DM		0.50291	0.50100	0.00240	0.00000	0.00191	
DIA_P501(2)			CYL				
FORM		0.00095					
DM		0.50312	0.50100	0.00240	0.00000	0.00212	
SQRNS_C			AXI				
SQRNES		0.00055	0.00000	0.00100	0.00000	0.00055	

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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