

# Quindos Measuring Report



3D-Application Center

Description	PIVOT, 4.0 TUBE SUPP	Customer	C. RAGO
Drawing Number	PF-391-806-22	Serial Number	004
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-JUL-2009, 14:31:56
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00066					
DAT\$PLA_B		PLA					
	FORM	0.00146					
DAT\$PLA_C		PLA					
	FORM	0.00010					
DX_7P500		POI					
	X	7.49972	7.50000	0.00500	-0.00500	-0.00028	
DX_1P188		POI					
	X	1.18958	1.18800	0.00500	-0.00500	0.00158	
DY_1P000		POI					
	Y	1.00139	1.00000	0.00500	-0.00500	0.00139	
DX_5P125		AXI					
	DX	5.12331	5.12500	0.00500	-0.00500	-0.00169	
RAD_P12(1)		CIR					
	RA	0.12219	0.12000	0.01000	-0.01000	0.00219	
DY_2P125(1)		PLA					
	Y	2.12695	2.12500	0.00500	-0.00500	0.00195	
DY_2P125(2)		PLA					
	Y	2.12715	2.12500	0.00500	-0.00500	0.00215	
CHAM\$PLA		PLA					
	PA_PYPZ	45.22445	45.00000	1.00000	-1.00000	0.22445	
CHAM_P25		AXI					
	Z	-0.24201	0.25000	0.01000	-0.01000	-0.00799	
DIA_P406(1)		CIR					
	DM	0.42047	0.40600	0.01500	-0.00200	0.01447	

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>CBORE_P594(1)</b>			<b>CIR</b>				
DM		0.59759	0.59400	0.00500	-0.00500	0.00359	
<b>DEPTH_P415(1)</b>			<b>POI</b>				
Z		-0.41578	0.41500	0.00500	-0.00500	0.00078	
<b>POS_P406(1)</b>			<b>POI</b>				
POSITN		0.00567	0.00000	0.01000	0.00000	0.00567	
<b>DIA_P406(2)</b>			<b>CIR</b>				
DM		0.42274	0.40600	0.01500	-0.01500	0.01674	<b>0.00174</b> ◀
<b>CBORE_P594(2)</b>			<b>CIR</b>				
DM		0.59750	0.59400	0.00500	-0.00500	0.00350	
<b>DEPTH_P415(2)</b>			<b>POI</b>				
Z		-0.41646	0.41700	0.00500	-0.00500	-0.00054	
<b>POS_P406(2)</b>			<b>POI</b>				
POSITN		0.00450	0.00000	0.01000	0.00000	0.00450	
<b>DIA_P501(1)</b>			<b>CYL</b>				
FORM		0.00042					
DM		0.50301	0.50100	0.00240	0.00000	0.00201	
<b>DIA_P501(2)</b>			<b>CYL</b>				
FORM		0.00142					
DM		0.50310	0.50100	0.00240	0.00000	0.00210	
<b>SQRNS_C</b>			<b>AXI</b>				
SQRNES		0.00130	0.00000	0.00100	0.00000	0.00130	<b>0.00030</b> ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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