

# Quindos Measuring Report



3D-Application Center

Description	PIVOT, 4.0 TUBE SUPP	Customer	C. RAGO
Drawing Number	PF-391-806-22	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-JUL-2009, 14:21:41
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00148					
DAT\$PLA_B			PLA				
	FORM	0.00114					
DAT\$PLA_C			PLA				
	FORM	0.00067					
DX_7P500			POI				
	X	7.49788	7.50000	0.00500	-0.00500	-0.00212	
DX_1P188			POI				
	X	1.18761	1.18800	0.00500	-0.00500	-0.00039	
DY_1P000			POI				
	Y	0.99901	1.00000	0.00500	-0.00500	-0.00099	
DX_5P125			AXI				
	DX	5.12518	5.12500	0.00500	-0.00500	0.00018	
RAD_P12(1)			CIR				
	RA	0.12159	0.12000	0.01000	-0.01000	0.00159	
DY_2P125(1)			PLA				
	Y	2.12475	2.12500	0.00500	-0.00500	-0.00025	
DY_2P125(2)			PLA				
	Y	2.12491	2.12500	0.00500	-0.00500	-0.00009	
CHAM\$PLA			PLA				
	PA_PYPZ	45.26117	45.00000	1.00000	-1.00000	0.26117	
CHAM_P25			AXI				
	Z	-0.24131	0.25000	0.01000	-0.01000	-0.00869	
DIA_P406(1)			CIR				
	DM	0.41720	0.40600	0.01500	-0.00200	0.01120	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
Date: 30-Jul-09, 14:21:41						NO\$NAME	Page 1 of 2

Date: 30-Jul-09, 14:21:41			NO\$NAME			Page 2 of 2	
Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
<b>CBORE_P594(1)</b>			<b>CIR</b>				
DM		0.59737	0.59400	0.00500	-0.00500	0.00337	
<b>DEPTH_P415(1)</b>			<b>POI</b>				
Z		-0.41819	0.41500	0.00500	-0.00500	0.00319	
<b>POS_P406(1)</b>			<b>POI</b>				
POSITN		0.00649	0.00000	0.01000	0.00000	0.00649	
<b>DIA_P406(2)</b>			<b>CIR</b>				
DM		0.41806	0.40600	0.01500	-0.01500	0.01206	
<b>CBORE_P594(2)</b>			<b>CIR</b>				
DM		0.59740	0.59400	0.00500	-0.00500	0.00340	
<b>DEPTH_P415(2)</b>			<b>POI</b>				
Z		-0.41629	0.41700	0.00500	-0.00500	-0.00071	
<b>POS_P406(2)</b>			<b>POI</b>				
POSITN		0.00516	0.00000	0.01000	0.00000	0.00516	
<b>DIA_P501(1)</b>			<b>CYL</b>				
FORM		0.00038					
DM		0.50301	0.50100	0.00240	0.00000	0.00201	
<b>DIA_P501(2)</b>			<b>CYL</b>				
FORM		0.00061					
DM		0.50324	0.50100	0.00240	0.00000	0.00224	
<b>SQRNS_C</b>			<b>AXI</b>				
SQRNES		0.00151	0.00000	0.00100	0.00000	0.00151	<b>0.00051</b> ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
Date: 30-Jul-09, 14:21:41			NO\$NAME			Page 2 of 2	