

Quindos Measuring Report



3D-Application Center

Description	PIVOT, 4.0 TUBE SUPP	Customer	C. RAGO
Drawing Number	PF-391-806-22	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-JUL-2009, 14:12:23
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00066					
DAT\$PLA_B		PLA					
	FORM	0.00167					
DAT\$PLA_C		PLA					
	FORM	0.00008					
DX_7P500		POI					
	X	7.50022	7.50000	0.00500	-0.00500	0.00022	
DX_1P188		POI					
	X	1.18919	1.18800	0.00500	-0.00500	0.00119	
DY_1P000		POI					
	Y	1.00081	1.00000	0.00500	-0.00500	0.00081	
DX_5P125		AXI					
	DX	5.12393	5.12500	0.00500	-0.00500	-0.00107	
RAD_P12(1)		CIR					
	RA	0.12453	0.12000	0.01000	-0.01000	0.00453	
DY_2P125(1)		PLA					
	Y	2.12633	2.12500	0.00500	-0.00500	0.00133	
DY_2P125(2)		PLA					
	Y	2.12660	2.12500	0.00500	-0.00500	0.00160	
CHAM\$PLA		PLA					
	PA_PYPZ	45.29338	45.00000	1.00000	-1.00000	0.29337	
CHAM_P25		AXI					
	Z	-0.23926	0.25000	0.01000	-0.01000	-0.01074	-0.00074 ◀
DIA_P406(1)		CIR					
	DM	0.42107	0.40600	0.01500	-0.00200	0.01507	0.00007 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
CBORE_P594(1)			CIR				
DM		0.59752	0.59400	0.00500	-0.00500	0.00352	
DEPTH_P415(1)			POI				
Z		-0.41341	0.41500	0.00500	-0.00500	-0.00159	
POS_P406(1)			POI				
POSITN		0.00451	0.00000	0.01000	0.00000	0.00451	
DIA_P406(2)			CIR				
DM		0.42133	0.40600	0.01500	-0.01500	0.01533	0.00033 ◀
CBORE_P594(2)			CIR				
DM		0.59757	0.59400	0.00500	-0.00500	0.00357	
DEPTH_P415(2)			POI				
Z		-0.41314	0.41700	0.00500	-0.00500	-0.00386	
POS_P406(2)			POI				
POSITN		0.00474	0.00000	0.01000	0.00000	0.00474	
DIA_P501(1)			CYL				
FORM		0.00050					
DM		0.50322	0.50100	0.00240	0.00000	0.00222	
DIA_P501(2)			CYL				
FORM		0.00057					
DM		0.50334	0.50100	0.00240	0.00000	0.00234	
SQRNS_C			AXI				
SQRNES		0.00150	0.00000	0.00100	0.00000	0.00150	0.00050 ◀

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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