

# Quindos Measuring Report



3D-Application Center

Description	PIVOT, 4.0 TUBE SUPP	Customer	C. RAGO
Drawing Number	PF-391-806-22	Serial Number	001
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-3	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	30-JUL-2009, 13:54:42
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9168-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A			PLA				
	FORM	0.00051					
DAT\$PLA_B			PLA				
	FORM	0.00095					
DAT\$PLA_C			PLA				
	FORM	0.00010					
DX_7P500			POI				
	X	7.49874	7.50000	0.00500	-0.00500	-0.00126	
DX_1P188			POI				
	X	1.18825	1.18800	0.00500	-0.00500	0.00025	
DY_1P000			POI				
	Y	1.00024	1.00000	0.00500	-0.00500	0.00024	
DX_5P125			AXI				
	DX	5.12455	5.12500	0.00500	-0.00500	-0.00045	
RAD_P12(1)			CIR				
	RA	0.12791	0.12000	0.01000	-0.01000	0.00791	
CHAM\$PLA			PLA				
	PA_PYPZ	45.25877	45.00000	1.00000	-1.00000	0.25877	
DY_2P125(1)			PLA				
	Y	2.12513	2.12500	0.00500	-0.00500	0.00013	
DY_2P125(2)			PLA				
	Y	2.12531	2.12500	0.00500	-0.00500	0.00031	
CHAM_P25			AXI				
	Z	-0.24104	0.25000	0.01000	-0.01000	-0.00896	
DIA_P406(1)			CIR				
	DM	0.42136	0.40600	0.01500	-0.00200	0.01536	0.00036 ◀

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
<b>CBORE_P594(1)</b>			<b>CIR</b>				
DM		0.59743	0.59400	0.00500	-0.00500	0.00343	
<b>DEPTH_P415(1)</b>			<b>POI</b>				
Z		-0.41783	0.41500	0.00500	-0.00500	0.00283	
<b>POS_P406(1)</b>			<b>POI</b>				
POSITN		0.00572	0.00000	0.01000	0.00000	0.00572	
<b>DIA_P406(2)</b>			<b>CIR</b>				
DM		0.42120	0.40600	0.01500	-0.01500	0.01520	<b>0.00020</b> ◀
<b>CBORE_P594(2)</b>			<b>CIR</b>				
DM		0.59744	0.59400	0.00500	-0.00500	0.00344	
<b>DEPTH_P415(2)</b>			<b>POI</b>				
Z		-0.41668	0.41700	0.00500	-0.00500	-0.00032	
<b>POS_P406(2)</b>			<b>POI</b>				
POSITN		0.00271	0.00000	0.01000	0.00000	0.00271	
<b>DIA_P501(1)</b>			<b>CYL</b>				
FORM		0.00055					
DM		0.50321	0.50100	0.00240	0.00000	0.00221	
<b>DIA_P501(2)</b>			<b>CYL</b>				
FORM		0.00064					
DM		0.50339	0.50100	0.00240	0.00000	0.00239	
<b>SQRNS_C</b>			<b>AXI</b>				
SQRNES		0.00219	0.00000	0.00100	0.00000	0.00219	<b>0.00119</b> ◀

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