

Quindos Measuring Report



3D-Application Center

Description	TOP PLATE, 4.0 PUMP	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-20	Serial Number	003
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25118-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	22-SEP-2009, 15:04:45
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_13P31			POI				
	X	13.30812	13.31000	0.02000	-0.02000	-0.00188	
DX_18P69			POI				
	X	18.68819	18.69000	0.02000	-0.02000	-0.00181	
DX_32P00			POI				
	X	31.99643	32.00000	0.02000	-0.02000	-0.00357	
RAD			CIR				
	RA	0.52057					
DY_2P50			POI				
	Y	2.49881	2.50000	0.02000	-0.02000	-0.00119	
DY_24P00			POI				
	Y	23.99816	24.00000	0.02000	-0.02000	-0.00184	
DIA_1P000(1)			CIR				
	DM	1.00396	1.00000	0.00500	-0.00500	0.00396	
	X	1.99441	2.00000			-0.00559	
	Y	22.99810	23.00000			-0.00190	
CBORE_1P88			CIR				
	DM	1.88344	1.88000	0.02000	-0.02000	0.00344	
DEPTH_P63			POI				
	Z	-0.62278	0.63000	0.02000	-0.02000	-0.00722	
POS_1P000(1)			POI				
	POSITN	0.01181	0.00000	0.03000	0.00000	0.01181	
DIA_1P000(2)			CIR				
	DM	1.00407	1.00000	0.00500	-0.00500	0.00407	
	X	1.99500	2.00000			-0.00500	
	Y	1.00103	1.00000			0.00103	
POS_1P000(2)			POI				
	POSITN	0.01022	0.00000	0.03000	0.00000	0.01022	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_1P000(3)		CIR					
DM		1.00472	1.00000	0.00500	-0.00500	0.00472	
X		15.99640	16.00000			-0.00360	
Y		1.00130	1.00000			0.00130	

POS_1P000(3)		POI					
POSITN		0.00765	0.00000	0.03000	0.00000	0.00765	

DIA_1P000(4)		CIR					
DM		1.00350	1.00000	0.00500	-0.00500	0.00350	
X		29.99268	30.00000			-0.00732	
Y		1.00476	1.00000			0.00476	

POS_1P000(4)		POI					
POSITN		0.01746	0.00000	0.03000	0.00000	0.01746	

DIA_1P000(5)		CIR					
DM		1.00391	1.00000	0.00500	-0.00500	0.00391	
X		29.99231	30.00000			-0.00769	
Y		23.00135	23.00000			0.00135	

POS_1P000(5)		POI					
POSITN		0.01561	0.00000	0.03000	0.00000	0.01561	

DIA_P531(1)		CIR					
DM		0.53153	0.53100	0.00500	-0.00500	0.00053	
X		9.99316	10.00000			-0.00684	
Y		22.99992	23.00000			-0.00008	

CBORE_P781		CIR					
DM		0.78117	0.78100	0.00500	-0.00500	0.00017	

POS_P531(1)		POI					
POSITN		0.01368	0.00000	0.02000	0.00000	0.01368	

DIA_P531(2)		CIR					
DM		0.53177	0.53100	0.00500	-0.00500	0.00077	
X		21.99130	22.00000			-0.00870	
Y		23.00004	23.00000			0.00004	

POS_P531(2)		POI					
POSITN		0.01740	0.00000	0.02000	0.00000	0.01740	

POS\$THRD_A(1)		POI					
POSITN		0.00542	0.00000	0.01400	0.00000	0.00542	

POS\$THRD_A(2)		POI					
POSITN		0.01036	0.00000	0.01400	0.00000	0.01036	

POS\$THRD_A(3)		POI					
POSITN		0.01007	0.00000	0.01400	0.00000	0.01007	

POS\$THRD_A(4)		POI					
POSITN		0.00371	0.00000	0.01400	0.00000	0.00371	


POS\$THRD_B(1)		POI					
POSITN		0.01013	0.00000	0.01400	0.00000	0.01013	

POS\$THRD_B(2)		POI					
POSITN		0.01785	0.00000	0.01400	0.00000	0.01785	0.00385 ◀

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

POS\$THRD_C(1)		POI					
POSITN	0.01527	0.00000	0.01400	0.00000	0.01527	0.00127	◀

POS\$THRD_C(2)		POI					
POSITN	0.01066	0.00000	0.01400	0.00000	0.01066		

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