

Quindos Measuring Report



3D-Application Center

Description	TOP PLATE, 4.0 PUMP	Customer	K. RATCLIFFE
Drawing Number	PF-391-806-20	Serial Number	002
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	25118-1	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	22-SEP-2009, 13:56:43
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9261-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DX_13P31			POI				
	X	13.30739	13.31000	0.02000	-0.02000	-0.00261	
DX_18P69			POI				
	X	18.68714	18.69000	0.02000	-0.02000	-0.00286	
DX_32P00			POI				
	X	31.99590	32.00000	0.02000	-0.02000	-0.00410	
RAD			CIR				
	RA	0.52267					
DY_2P50			POI				
	Y	2.49821	2.50000	0.02000	-0.02000	-0.00179	
DY_24P00			POI				
	Y	23.99783	24.00000	0.02000	-0.02000	-0.00217	
DIA_1P000(1)			CIR				
	DM	1.00481	1.00000	0.00500	-0.00500	0.00481	
	X	1.99309	2.00000			-0.00691	
	Y	22.99707	23.00000			-0.00293	
CBORE_1P88			CIR				
	DM	1.88362	1.88000	0.02000	-0.02000	0.00362	
DEPTH_P63			POI				
	Z	-0.64700	0.63000	0.02000	-0.02000	0.01700	
POS_1P000(1)			POI				
	POSITN	0.01501	0.00000	0.03000	0.00000	0.01501	
DIA_1P000(2)			CIR				
	DM	1.00437	1.00000	0.00500	-0.00500	0.00437	
	X	1.99103	2.00000			-0.00897	
	Y	0.99917	1.00000			-0.00083	
POS_1P000(2)			POI				
	POSITN	0.01801	0.00000	0.03000	0.00000	0.01801	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

DIA_1P000(3)		CIR					
DM		1.00482	1.00000	0.00500	-0.00500	0.00482	
X		15.99298	16.00000			-0.00702	
Y		0.99838	1.00000			-0.00162	

POS_1P000(3)		POI					
POSITN		0.01441	0.00000	0.03000	0.00000	0.01441	

DIA_1P000(4)		CIR					
DM		1.00466	1.00000	0.00500	-0.00500	0.00466	
X		29.99228	30.00000			-0.00772	
Y		1.00022	1.00000			0.00022	

POS_1P000(4)		POI					
POSITN		0.01544	0.00000	0.03000	0.00000	0.01544	

DIA_1P000(5)		CIR					
DM		1.00452	1.00000	0.00500	-0.00500	0.00452	
X		29.98967	30.00000			-0.01033	
Y		22.99755	23.00000			-0.00245	

POS_1P000(5)		POI					
POSITN		0.02124	0.00000	0.03000	0.00000	0.02124	

DIA_P531(1)		CIR					
DM		0.53284	0.53100	0.00500	-0.00500	0.00184	
X		9.99539	10.00000			-0.00461	
Y		22.99620	23.00000			-0.00380	

CBORE_P781		CIR					
DM		0.78171	0.78100	0.00500	-0.00500	0.00071	

POS_P531(1)		POI					
POSITN		0.01195	0.00000	0.02000	0.00000	0.01195	

DIA_P531(2)		CIR					
DM		0.53283	0.53100	0.00500	-0.00500	0.00183	
X		21.99207	22.00000			-0.00793	
Y		22.99738	23.00000			-0.00262	

POS_P531(2)		POI					
POSITN		0.01669	0.00000	0.02000	0.00000	0.01669	

POS\$THRD_A(1)		POI					
POSITN		0.00718	0.00000	0.01400	0.00000	0.00718	

POS\$THRD_A(2)		POI					
POSITN		0.00912	0.00000	0.01400	0.00000	0.00912	

POS\$THRD_A(3)		POI					
POSITN		0.00804	0.00000	0.01400	0.00000	0.00804	

POS\$THRD_A(4)		POI					
POSITN		0.00545	0.00000	0.01400	0.00000	0.00545	


POS\$THRD_B(1)		POI					
POSITN		0.01221	0.00000	0.01400	0.00000	0.01221	

POS\$THRD_B(2)		POI					
POSITN		0.02080	0.00000	0.01400	0.00000	0.02080	0.00680 ◀

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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic

POS\$THRD_C(1)		POI					
POSITN	0.01819	0.00000	0.01400	0.00000	0.01819	0.00419	◀

POS\$THRD_C(2)		POI					
POSITN	0.01144	0.00000	0.01400	0.00000	0.01144		

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