

Quindos Measuring Report



3D-Application Center

Description	UPRIGHT, 4.0 TUBE SU	Customer	C. RAGO
Drawing Number	PF-391-806-18	Serial Number	006
Remarks		Article Number	
Supplier	MFD	Delivery Date	
Delivery Note		Delivery Volume	
Lot Number		Lot Size	
Test Schedule		Sample Size	
Production Machine		Production Tool	
Production Date		Production Time	
Order	24934-2	Department	MET. QUALITY INSPEC
Inspector	kcaban	Inspection Date	17-AUG-2009, 12:52:30
Measuring Device	PMM 12 10 6 #496	Measuring Program	Quindos7 - V 7.1.9229-B
User Name	kcaban	WKP Name	NO\$NAME

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DAT\$PLA_A		PLA					
	FORM	0.00035					
DAT\$SYMPLA_B		PLA					
	X	0.00023					
SQRNS_ABC							
	MEAN	0.00023	0.00000	0.00200	0.00000	0.00023	
DX_5P0		AXI					
	DX	5.00039	5.00000			0.00039	
DY_11P12		POI					
	Y	6.11898	6.12000	0.02000	-0.02000	-0.00102	
DY_1P12		AXI					
	DY	-1.11880	1.12000	0.02000	-0.02000	-0.00120	
DY_2P750		AXI					
	DX	2.75030	2.75000	0.00500	-0.00500	0.00030	
SYM_2P750		PLA					
	X	0.00029	0.00000			0.00029	
POS_2P750		PLA					
	POSITN	0.00058	0.00000	0.01000	0.00000	0.00058	
DY_4P985		AXI					
	DX	4.98468	4.98500	0.00500	-0.00500	-0.00032	
SYM_4P985		PLA					
	X	-0.00012	0.00000			0.00012	
POS_4P985		PLA					
	POSITN	0.00023	0.00000	0.01000	0.00000	0.00023	
CHM\$ANG		AXI					
	PA_PYPZ	45.01489	45.00000	1.00000	-1.00000	0.01489	

Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
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Text	Eval.	Actual	Nominal	Up.To1.	Low.To1.	Act-Nom	Graphic
DCHAM_P25		AXI					
DY		-0.25218	0.25000	0.02000	-0.02000	0.00218	
DZ		-0.25231	0.25000	0.02000	-0.02000	0.00231	
DIA_P5010(1)		CYL					
FORM		0.00006					
DM		0.50256	0.50100	0.00240	0.00000	0.00156	
Y		5.62667	5.62500			0.00167	
Z		-0.50090	0.50000			0.00090	
POS_P5010(1)		AXI					
POSITN		0.00389	0.00000	0.00500	0.00000	0.00389	
MMCADD		0.00149					
SQRNS_P5010(1)		AXI					
SQRNES		0.00014	0.00000	0.00100	0.00000	0.00014	
DIA_P5010(2)		CYL					
FORM		0.00015					
DM		0.50265	0.50100	0.00240	0.00000	0.00165	
Y		5.62619	5.62500			0.00119	
Z		-0.50135	0.50000			0.00135	
POS_P5010(2)		AXI					
POSITN		0.00370	0.00000	0.00500	0.00000	0.00370	
MMCADD		0.00149					
SQRNS_P5010(2)		AXI					
SQRNES		0.00009	0.00000	0.00100	0.00000	0.00009	
TRA_P5000(1)		CYL					
FORM		0.00055					
DM		0.50045	0.50000	0.00000	-0.00050	0.00045	0.00045 ◀
Y		-5.12559					
Z		-0.50074					
POS_P5000(1)		AXI					
POSITN		0.00224	0.00000	0.00500	0.00000	0.00224	
MMCADD		0.00032					
SQRNS_P5000(1)		AXI					
SQRNES		0.00047	0.00000	0.00100	0.00000	0.00047	
TRA_P5000(2)		CYL					
FORM		0.00012					
DM		0.50003	0.50000	0.00000	-0.00050	0.00003	0.00003 ◀
Y		-5.12639					
Z		-0.50028					
POS_P5000(2)		AXI					
POSITN		0.00289	0.00000	0.00500	0.00000	0.00289	
MMCADD		0.00044					
SQRNS_P5000(2)		AXI					
SQRNES		0.00010	0.00000	0.00100	0.00000	0.00010	
TRA_P127(1)		CIR					
DM		0.12748	0.12700	0.00200	-0.00200	0.00048	
X		-2.00022					
Y		-0.00139					

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Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic

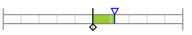
POS_P127(1)

POI

POSITN		0.00282	0.00000	0.00200	0.00000	0.00282	0.00082 ◀
MMCADD		0.00248					

TRA_P127(2)

CIR

DM		0.12748	0.12700	0.00200	-0.00200	0.00048	
X		1.99943					
Y		-0.00208					

POS_P127(2)

POI

POSITN		0.00432	0.00000	0.00200	0.00000	0.00432	0.00232 ◀
MMCADD		0.00247					

Text	Eval.	Actual	Nominal	Up.Tol.	Low.Tol.	Act-Nom	Graphic
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